





AMC1211-Q1

SBAS896C - JUNE 2018 - REVISED NOVEMBER 2022

# AMC1211-Q1 Automotive, High-Impedance, 2-V Input, Basic Isolated Amplifier

#### 1 Features

- AEC-Q100 qualified for automotive applications:
  - Temperature grade 1: –40°C to +125°C, T<sub>A</sub>
- **Functional Safety-Capable** 
  - Documentation available to aid functional safety system design
- 2-V, high-impedance input voltage range optimized for isolated voltage measurement
- Fixed gain: 1
- Low DC errors:
  - Offset error: ±1.5 mV (maximum)
  - Offset drift: ±10 μV/°C (maximum)
  - Gain error: ±0.2% (maximum)
  - Gain drift: ±40 ppm/°C (maximum)
  - Nonlinearity: 0.04% (maximum)
- 3.3-V operation on high-side
- High CMTI: 30 kV/µs (minimum)
- Missing high-side supply indication
- Safety-related certifications:
  - 4250-V<sub>PK</sub> basic isolation per DIN EN IEC 60747-17 (VDE 0884-17)
  - 3000-V<sub>RMS</sub> isolation for 1 minute per UL1577

# 2 Applications

- Isolated voltage sensing in:
  - Traction inverters
  - Onboard chargers
  - DC/DC converters

### 3 Description

The AMC1211-Q1 is a precision, isolated amplifier with an output separated from the input circuitry by a capacitive isolation barrier that is highly resistant to magnetic interference. This barrier is certified to provide basic galvanic isolation of up to 3 kV<sub>RMS</sub> according to the DIN EN IEC 60747-17 (VDE 0884-17) and UL1577 standards, and supports a working voltage of up to 1000 V<sub>RMS</sub>.

The isolation barrier separates parts of the system that operate on different common-mode voltage levels and protects the low-voltage side from voltages that can cause electrical damage or be harmful to an operator.

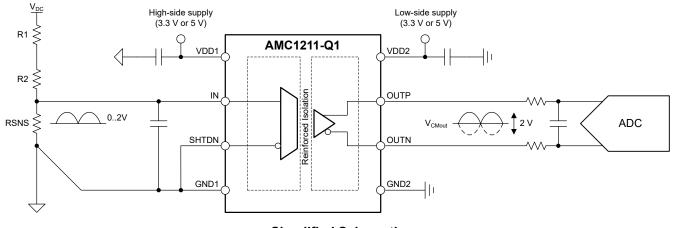
The high-impedance input of the AMC1211-Q1 is optimized for connection to high-impedance resistive dividers or any other high-impedance voltage signal source. The excellent DC accuracy and low temperature drift support accurate, isolated voltage sensing and control in closed-loop systems. The integrated missing high-side supply voltage detection feature simplifies system-level design and diagnostics.

The AMC1211-Q1 is offered in a wide-body 8pin SOIC package and is AEC-Q100 qualified for automotive applications and supports the temperature range from -40°C to +125°C.

#### Package Information<sup>(1)</sup>

| PART NUMBER | PACKAGE       | BODY SIZE (NOM)   |
|-------------|---------------|-------------------|
| AMC1211-Q1  | DWV (SOIC, 8) | 5.85 mm × 7.50 mm |

For all available packages, see the orderable addendum at the end of the data sheet.



Simplified Schematic



#### **Table of Contents**

| 1 Features                             | 1              | 7.1 Overview  | 18               |
|--|----------------|---|------------------|
| 2 Applications                         | 1              | 7.2 Functional Block Diagram                        | 18               |
| 3 Description                          | 1              | 7.3 Feature Description                             | 18               |
| 4 Revision History                     | <mark>2</mark> | 7.4 Device Functional Modes                         | 20               |
| 5 Pin Configuration and Functions      | 3              | 8 Application and Implementation                    | 21               |
| 6 Specifications                       | 4              | 8.1 Application Information                         | <mark>2</mark> 1 |
| 6.1 Absolute Maximum Ratings           | 4              | 8.2 Typical Application                             |                  |
| 6.2 ESD Ratings                        | 4              | 8.3 Best Design Practices                           |                  |
| 6.3 Recommended Operating Conditions   | 4              | 8.4 Power Supply Recommendations                    | 24               |
| 6.4 Thermal Information                | <mark>5</mark> | 8.5 Layout  | 25               |
| 6.5 Power Ratings                      | 5              | 9 Device and Documentation Support                  |                  |
| 6.6 Insulation Specifications          | 6              | 9.1 Documentation Support                           | 26               |
| 6.7 Safety-Related Certifications      | 7              | 9.2 Receiving Notification of Documentation Updates | 26               |
| 6.8 Safety Limiting Values             | 7              | 9.3 Support Resources                               | 26               |
| 6.9 Electrical Characteristics         | 8              | 9.4 Trademarks                                      | 26               |
| 6.10 Switching Characteristics         | 10             | 9.5 Electrostatic Discharge Caution                 | 26               |
| 6.11 Timing Diagram                    | 10             | 9.6 Glossary  | 26               |
| 6.12 Insulation Characteristics Curves | 11             | 10 Mechanical, Packaging, and Orderable             |                  |
| 6.13 Typical Characteristics           | 12             | Information   | 26               |
| 7 Detailed Description                 | 18             |   |                  |
|  |                |   |                  |
|  |                |   |                  |
|  |                |   |                  |

### 4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

| С | hanges from Revision B (June 2022) to Revision C (November 2022)   | Page |
|---|--|------|
| • | Corrected CMTI rating in Features section from 100 kV/µs (minimum) to 30 kV/µs (minimum)                             | 1    |
| • | Added specified ambient temperature range to Recommended Operating Conditions table                                  | 4    |
| • | Corrected Rise, Fall, and Delay Time Definition timing diagram   | 10   |
| С | changes from Revision A (June 2020) to Revision B (June 2022)  | Page |
| • | Changed isolation standard from DIN VDE V 0884-11 (VDE V 0884-11) to DIN EN IEC 60747-17 (VDE                        |      |
|   | 0884-17) and updated the Insulation Specifications and Safety-Related Certifications tables accordingly              | 1    |
| • | Changed part name from AMC1211A-Q1 to AMC1211-Q1 (has no effect orderable part number)                               | 1    |
| • | Changed Features section   | 1    |
| • | Changed pin names: VIN to IN, VOUTP to OUTP, and VOUTN to OUTN   | 3    |
| • | Merged V <sub>OS</sub> specs for 4.5V ≤ VDD1 ≤ 5.5 V and 3.0 V ≤ VDD1 ≤ 5.5 V ranges                                 |      |
| • | Changed VDD1 DC PSRR from –65 dB (typical) to –80 dB (typical)   |      |
| • | Changed VDD1 <sub>UV</sub> (VDD1 falling) from 1.75 V / 2.53 V / 2.7 V to 2.4 V / 2.6 V / 2.8 V (minimum / typical / |      |
|   | maximum)   | 8    |

Changed Rise, Fall, and Delay Time Definition timing diagram10Changed Isolation Capacitor Lifetime Projection figure11Changed functional block diagram18Deleted Failsafe Output section, added Analog Output section20Changed Typical Application section and subsections21Changed What To Do and What Not To Do section24Changed Layout section25



# **5 Pin Configuration and Functions**

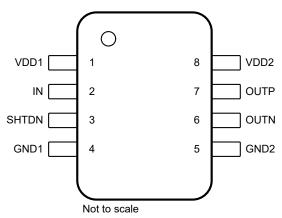


Figure 5-1. DWV Package, 8-Pin SOIC (Top View)

**Table 5-1. Pin Functions** 

|     | PIN   | TYPE             | DESCRIPTION   |  |
|-----|-------|------------------|---|--|
| NO. | NAME  | IIPE             | DESCRIPTION   |  |
| 1   | VDD1  | High-side power  | High-side power supply <sup>(1)</sup>   |  |
| 2   | IN    | Analog input     | Analog input  |  |
| 3   | SHTDN | Digital input    | Shutdown input, active high, with internal pullup resistor (typical value: 100 k $\Omega$ ) |  |
| 4   | GND1  | High-side ground | High-side analog ground   |  |
| 5   | GND2  | Low-side ground  | Low-side analog ground  |  |
| 6   | OUTN  | Analog output    | Inverting analog output   |  |
| 7   | OUTP  | Analog output    | Noninverting analog output  |  |
| 8   | VDD2  | Low-side power   | Low-side power supply <sup>(1)</sup>  |  |

<sup>(1)</sup> See the *Power Supply Recommendations* section for power-supply decoupling recommendations.



# **6 Specifications**

# **6.1 Absolute Maximum Ratings**

see(1)

|                      |  | MIN        | MAX        | UNIT |  |
|----------------------|--|------------|------------|------|--|
| Power-supply voltage | High-side VDD1 to GND1                       | -0.3       | 6.5        | V    |  |
| Fower-supply voltage | Low-side VDD2 to GND2                        | -0.3       | 6.5        | v    |  |
| Innut valtage        | IN   | GND1 – 6   | VDD1 + 0.5 | V    |  |
| Input voltage        | SHTDN  | GND1 – 0.5 | VDD1 + 0.5 | v    |  |
| Output voltage       | OUTP, OUTN                                   | GND2 – 0.5 | VDD2 + 0.5 | V    |  |
| Input current        | Continuous, any pin except power-supply pins | -10        | 10         | mA   |  |
| Tomporatura          | Junction, T <sub>J</sub>                     |            | 150        | °C   |  |
| Temperature          | Storage, T <sub>stg</sub>                    | -65        | 150        | C    |  |

<sup>(1)</sup> Operation outside the *Absolute Maximum Ratings* may cause permanent device damage. *Absolute Maximum Ratings* do not imply functional operation of the device at these or any other conditions beyond those listed under *Recommended Operating Conditions*. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

### 6.2 ESD Ratings

|  |                         |  | VALUE | UNIT |
|--|-------------------------|--|-------|------|
| V  | Flootrostatic discharge | Human-body model (HBM), per AEC Q100-002 <sup>(1)</sup> , HBM ESD classification Level 2 | ±2000 | V    |
| V <sub>(ESD)</sub> Electrostatic discharge |                         | Charged-device model (CDM), per AEC Q100-011, CDM ESD classification Level C6            | ±1000 | V    |

<sup>(1)</sup> AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

# **6.3 Recommended Operating Conditions**

over operating ambient temperature range (unless otherwise noted)

|                       |                                      |                         | MIN  | NOM   | MAX  | UNIT |
|-----------------------|--------------------------------------|-------------------------|------|-------|------|------|
| POWER                 | SUPPLY                               |                         |      |       |      |      |
|                       | High-side power supply               | VDD1 to GND1            | 3    | 5     | 5.5  | V    |
|                       | Low-side power supply                | VDD2 to GND2            | 3    | 3.3   | 5.5  | V    |
| ANALOG                | INPUT                                |                         |      |       | '    |      |
| V <sub>Clipping</sub> | Input voltage before clipping output | IN to GND1              |      | 2.516 |      | V    |
| V <sub>FSR</sub>      | Specified linear full-scale voltage  | IN to GND1              | -0.1 |       | 2    | V    |
| ANALOG                | ООТРИТ                               |                         |      |       | '    |      |
|                       | Capacitive load                      | On OUTP or OUTN to GND2 |      |       | 500  |      |
| C <sub>LOAD</sub>     |                                      | OUTP to OUTN            |      |       | 250  | pF   |
| R <sub>LOAD</sub>     | Resistive load                       | On OUTP or OUTN to GND2 |      | 10    | 1    | kΩ   |
| DIGITAL               | INPUT                                |                         |      |       | '    |      |
|                       | Input voltage                        | SHTDN to GND1           | 0    |       | VDD1 | V    |
| TEMPER                | ATURE RANGE                          | 1                       |      |       |      |      |
| T <sub>A</sub>        | Specified ambient temperature        |                         | -40  |       | 125  | °C   |

Product Folder Links: AMC1211-Q1

## **6.4 Thermal Information**

|                       | THERMAL METRIC(1)                            | DWV (SOIC) | UNIT |
|-----------------------|--|------------|------|
|                       | I DERMAL METRIC                              | 8 PINS     | UNII |
| $R_{\theta JA}$       | Junction-to-ambient thermal resistance       | 84.6       | °C/W |
| R <sub>0JC(top)</sub> | Junction-to-case (top) thermal resistance    | 28.3       | °C/W |
| $R_{\theta JB}$       | Junction-to-board thermal resistance         | 41.1       | °C/W |
| $\Psi_{JT}$           | Junction-to-top characterization parameter   | 4.9        | °C/W |
| $\Psi_{JB}$           | Junction-to-board characterization parameter | 39.1       | °C/W |
| R <sub>0JC(bot)</sub> | Junction-to-case (bottom) thermal resistance | n/a        | °C/W |

<sup>(1)</sup> For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

# **6.5 Power Ratings**

|                 | PARAMETER                              | TEST CONDITIONS     | VALUE | UNIT |
|-----------------|--|---------------------|-------|------|
| P <sub>D</sub>  | Maximum power dissipation (both sides) | VDD1 = VDD2 = 5.5 V | 98    | mW   |
|                 |  | VDD1 = VDD2 = 3.6V  | 56    | mvv  |
| Р               | Maximum power dissipation (high-side)  | VDD1 = 5.5 V        | 53    | mW   |
| P <sub>D1</sub> |  | VDD1 = 3.6 V        | 30    |      |
| P <sub>D2</sub> | Maximum power dissipation (low-side)   | VDD2 = 5.5 V        | 45    | mW   |
|                 |  | VDD2 = 3.6 V        | 26    | mvv  |

### 6.6 Insulation Specifications

over operating ambient temperature range (unless otherwise noted)

|                                     | PARAMETER   | TEST CONDITIONS   | VALUE              | UNIT             |
|-------------------------------------|---|---|--------------------|------------------|
| GENER                               | AL  |   |                    |                  |
| CLR                                 | External clearance <sup>(1)</sup>                     | Shortest pin-to-pin distance through air  | ≥ 8.5              | mm               |
| CPG                                 | External creepage <sup>(1)</sup>                      | Shortest pin-to-pin distance across the package surface   | ≥ 8.5              | mm               |
| DTI                                 | Distance through insulation                           | Minimum internal gap (internal clearance) of the insulation   | ≥ 21               | μm               |
| СТІ                                 | Comparative tracking index                            | DIN EN 60112 (VDE 0303-11); IEC 60112   | ≥ 600              | V                |
|                                     | Material group  | According to IEC 60664-1  | I                  |                  |
| -                                   | Overvoltage category                                  | Rated mains voltage ≤ 150 V <sub>RMS</sub>  | I-IV               |                  |
|                                     | per IEC 60664-1                                       | Rated mains voltage ≤ 300 V <sub>RMS</sub>  | 1-111              |                  |
| DIN EN                              | IEC 60747-17 (VDE 0884-17)(2)                         |   |                    | _                |
| V <sub>IORM</sub>                   | Maximum repetitive peak isolation voltage             | At AC voltage   | 1400               | V <sub>PK</sub>  |
| V <sub>IOWM</sub> V <sub>IOTM</sub> | Maximum-rated isolation                               | At AC voltage (sine wave)   | 1000               | V <sub>RMS</sub> |
| V <sub>IOWM</sub>                   | working voltage                                       | At DC voltage   | 1400               | V <sub>DC</sub>  |
| V <sub>IOTM</sub>                   | Maximum transient isolation voltage                   | V <sub>TEST</sub> = V <sub>IOTM</sub> , t = 60 s (qualification test),<br>V <sub>TEST</sub> = 1.2 × V <sub>IOTM</sub> , t = 1 s (100% production test)    | 4250               | V <sub>PK</sub>  |
| V <sub>IMP</sub>                    | Maximum impulse voltage(3)                            | Tested in air, 1.2/50-µs waveform per IEC 62368-1   | 6000               | V <sub>PK</sub>  |
| V <sub>IOSM</sub>                   | Maximum surge isolation voltage <sup>(4)</sup>        | Tested in oil (qualification test),<br>1.2/50-µs waveform per IEC 62368-1   | 7800               | V <sub>PK</sub>  |
|                                     | Apparent charge <sup>(5)</sup>                        | Method a, after input/output safety test subgroups 2 and 3, $V_{pd(ini)} = V_{IOTM}$ , $t_{ini} = 60$ s, $V_{pd(m)} = 1.2 \times V_{IORM}$ , $t_m = 10$ s | ≤ 5                | pC               |
| <b>a</b>                            |   | Method a, after environmental tests subgroup 1, $V_{pd(ini)} = V_{IOTM}$ , $t_{ini} = 60$ s, $V_{pd(m)} = 1.3 \times V_{IORM}$ , $t_m = 10$ s             | ≤ 5                |                  |
| q <sub>pd</sub>                     |   | Method b1, at preconditioning (type test) and routine test, $V_{pd(ini)} = V_{IOTM}$ , $t_{ini} = 1$ s, $V_{pd(m)} = 1.5 \times V_{IORM}$ , $t_m = 1$ s   | ≤ 5                |                  |
|                                     |   | Method b2, at routine test (100% production) <sup>(7)</sup> , $V_{pd(ini)} = V_{IOTM} = V_{pd(m)}$ ; $t_{ini} = t_m = 1$ s                                | ≤ 5                |                  |
| C <sub>IO</sub>                     | Barrier capacitance, input to output <sup>(6)</sup>   | $V_{IO}$ = 0.5 $V_{PP}$ at 1 MHz  | ~1.5               | pF               |
|                                     |   | V <sub>IO</sub> = 500 V at T <sub>A</sub> = 25°C  | > 10 <sup>12</sup> |                  |
| R <sub>IO</sub>                     | Insulation resistance, input to output <sup>(6)</sup> | V <sub>IO</sub> = 500 V at 100°C ≤ T <sub>A</sub> ≤ 125°C   | > 10 <sup>11</sup> | Ω                |
|                                     | par to sarpar   | V <sub>IO</sub> = 500 V at T <sub>S</sub> = 150°C   | > 10 <sup>9</sup>  |                  |
|                                     | Pollution degree                                      |   | 2                  |                  |
|                                     | Climatic category                                     |   | 55/125/21          |                  |
| UL1577                              | <del>-</del>  | ·   | •                  |                  |
| V <sub>ISO</sub>                    | Withstand isolation voltage                           | $V_{TEST} = V_{ISO}$ , t = 60 s (qualification test),<br>$V_{TEST} = 1.2 \times V_{ISO}$ , t = 1 s (100% production test)                                 | 3000               | V <sub>RMS</sub> |

- (1) Apply creepage and clearance requirements according to the specific equipment isolation standards of an application. Care must be taken to maintain the creepage and clearance distance of a board design to ensure that the mounting pads of the isolator on the printed circuit board (PCB) do not reduce this distance. Creepage and clearance on a PCB become equal in certain cases. Techniques such as inserting grooves, ribs, or both on a PCB are used to help increase these specifications.
- (2) This coupler is suitable for *safe electrical insulation* only within the safety ratings. Compliance with the safety ratings shall be ensured by means of suitable protective circuits.
- (3) Testing is carried out in air to determine the surge immunity of the package.
- (4) Testing is carried out in oil to determine the intrinsic surge immunity of the isolation barrier.
- (5) Apparent charge is electrical discharge caused by a partial discharge (pd).
- (6) All pins on each side of the barrier are tied together, creating a two-pin device.
- (7) Either method b1 or b2 is used in production.

### 6.7 Safety-Related Certifications

| VDE   | UL   |
|---|--|
| DIN EN IEC 60747-17 (VDE 0884-17),<br>EN IEC 60747-17,<br>DIN EN 61010-1 (VDE 0411-1) Clause : 6.4.3 ; 6.7.1.3 ; 6.7.2.1 ;<br>6.7.2.2 ; 6.7.3.4.2 ; 6.8.3.1 | Recognized under 1577 component recognition and CSA component acceptance NO 5 programs |
| Basic insulation  | Single protection  |
| Certificate number: 40047657  | File number: E181974   |

## 6.8 Safety Limiting Values

Safety limiting<sup>(1)</sup> intends to minimize potential damage to the isolation barrier upon failure of input or output circuitry. A failure of the I/O can allow low resistance to ground or the supply and, without current limiting, dissipate sufficient power to over-heat the die and damage the isolation barrier potentially leading to secondary system failures.

|                | PARAMETER                               | TEST CONDITIONS  | MIN | TYP | MAX  | UNIT |
|----------------|---|--|-----|-----|------|------|
| Is             | Safety input, output, or supply current | $R_{\theta,JA} = 84.6^{\circ}\text{C/W}, VDDx = 5.5 \text{ V},$<br>$T_J = 150^{\circ}\text{C}, T_A = 25^{\circ}\text{C}$ |     |     | 268  | mΛ   |
|                |   | $R_{\theta JA} = 84.6^{\circ}\text{C/W}, VDDx = 3.6 \text{ V},$<br>$T_J = 150^{\circ}\text{C}, T_A = 25^{\circ}\text{C}$ |     |     | 410  | mA   |
| Ps             | Safety input, output, or total power    | R <sub>θJA</sub> = 84.6°C/W, T <sub>J</sub> = 150°C, T <sub>A</sub> = 25°C   |     |     | 1477 | mW   |
| T <sub>S</sub> | Maximum safety temperature              |  |     |     | 150  | °C   |

The maximum safety temperature,  $T_S$ , has the same value as the maximum junction temperature,  $T_J$ , specified for the device. The  $I_S$ and P<sub>S</sub> parameters represent the safety current and safety power, respectively. Do not exceed the maximum limits of I<sub>S</sub> and P<sub>S</sub>. These limits vary with the ambient temperature, T<sub>A</sub>.

The junction-to-air thermal resistance,  $R_{\theta JA}$ , in the *Thermal Information* table is that of a device installed on a high-K test board for leaded surface-mount packages. Use these equations to calculate the value for each parameter:

 $T_J = T_A + R_{\theta JA} \times P$ , where P is the power dissipated in the device.

 $T_{J(max)} = T_S = T_A + R_{\theta JA} \times P_S$ , where  $T_{J(max)}$  is the maximum junction temperature.  $P_S = I_S \times VDD_{max}$ , where  $VDD_{max}$  is the maximum supply voltage for high-side and low-side.



# **6.9 Electrical Characteristics**

typical specifications are at  $T_A$  = 25°C, VDD1 = 5 V, and VDD2 = 3.3 V

|                       | PARAMETER   | TEST CONDITIONS  | MIN    | TYP    | MAX   | UNIT   |  |
|-----------------------|---|--|--------|--------|-------|--------|--|
| ANALOG                | INPUT   |  |        |        |       |        |  |
| V <sub>OS</sub>       | Input offset voltage <sup>(1)</sup> (2)           | $T_A = 25^{\circ}C^{(3)}$  | -1.5   | ±0.4   | 1.5   | mV     |  |
| TCV <sub>OS</sub>     | Input offset thermal drift <sup>(1)</sup> (2) (5) |  | -10    | ±3     | 10    | μV/°C  |  |
| R <sub>IN</sub>       | Input resistance                                  | T <sub>A</sub> = 25°C  |        | 1      |       | GΩ     |  |
| I <sub>IB</sub>       | Input bias current                                | IN = GND1, T <sub>A</sub> = 25°C   | -15    | 3.5    | 15    | nA     |  |
| C <sub>IN</sub>       | Input capacitance                                 | f <sub>IN</sub> = 275 kHz  |        | 7      |       | pF     |  |
| ANALOG                | OUTPUT  |  |        |        |       |        |  |
|                       | Nominal gain                                      |  |        | 1      |       | V/V    |  |
| E <sub>G</sub>        | Gain error <sup>(1)</sup>                         | T <sub>A</sub> = 25°C  | -0.2%  | ±0.05% | 0.2%  |        |  |
| TCE <sub>G</sub>      | Gain error drift <sup>(1)</sup> (6)               |  | -40    | ±5     | 40    | ppm/°C |  |
|                       | Nonlineartity <sup>(1)</sup>                      |  | -0.04% | ±0.01% | 0.04% |        |  |
| THD                   | Total harmonic distortion <sup>(4)</sup>          | $V_{IN} = 2 V_{PP}, V_{IN} > 0 V,$<br>$f_{IN} = 10 \text{ kHz}, BW = 10 \text{ kHz}$   |        | -87    |       | dB     |  |
| SNR                   | Signal-to-noise ratio                             | V <sub>IN</sub> = 2 V <sub>PP</sub> , f <sub>IN</sub> = 1 kHz, BW = 10 kHz             | 79     | 82.6   |       | dB     |  |
|                       | Signal-to-noise ratio                             | V <sub>IN</sub> = 2 V <sub>PP</sub> , f <sub>IN</sub> = 10 kHz, BW = 100 kHz           |        | 70.9   |       |        |  |
|                       | Output noise                                      | V <sub>IN</sub> = GND1, BW = 100 kHz   |        | 220    |       | μVrms  |  |
|                       |   | vs VDD1, at DC   |        | -80    |       |        |  |
| PSRR                  | Power-supply rejection ratio <sup>(2)</sup>       | vs VDD2, at DC   |        | -85    | dB    |        |  |
| FORK                  | Fower-supply rejection ratio                      | vs VDD1, 10 kHz / 100-mV ripple  |        | -65    |       | uБ     |  |
|                       |   | vs VDD2, 10 kHz / 100-mV ripple  |        | -70    |       | 7      |  |
| V <sub>CMout</sub>    | Output common-mode voltage                        |  | 1.39   | 1.44   | 1.49  | V      |  |
| V <sub>CLIPout</sub>  | Clipping differential output voltage              | $V_{OUT} = (V_{OUTP} - V_{OUTN});$<br>$V_{IN} > V_{Clipping}$                          |        | 2.49   |       | V      |  |
| V <sub>FAILSAFE</sub> | Failsafe differential output voltage              | SHTDN = high, or VDD1 undervoltage, or VDD1 missing                                    |        | -2.6   | -2.5  | V      |  |
| BW                    | Output bandwidth                                  |  | 220    | 275    |       | kHz    |  |
| R <sub>OUT</sub>      | Output resistance                                 | On OUTP or OUTN  |        | <0.2   |       | Ω      |  |
|                       | Output short-circuit current                      | On OUTP or OUTN, sourcing or sinking, IN = GND1, outputs shorted to either GND or VDD2 |        | 14     |       | mA     |  |
| CMTI                  | Common-mode transient immunity                    |  | 30     | 45     |       | kV/μs  |  |

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# **6.9 Electrical Characteristics (continued)**

typical specifications are at T<sub>A</sub> = 25°C, VDD1 = 5 V, and VDD2 = 3.3 V

|                    | PARAMETER                             | TEST CONDITIONS                   | MIN           | TYP  | MAX           | UNIT |  |
|--------------------|---------------------------------------|-----------------------------------|---------------|------|---------------|------|--|
| DIGITAL            | INPUT                                 |                                   |               |      |               |      |  |
| I <sub>IN</sub>    | Input current                         | SHTDN pin, GND1 ≤ SHTDN ≤ VDD1    | -70           |      | 1             | μΑ   |  |
| C <sub>IN</sub>    | Input capacitance                     | SHTDN pin                         |               | 5    |               | pF   |  |
| V <sub>IH</sub>    | High-level input voltage              |                                   | 0.7 ×<br>VDD1 |      |               | V    |  |
| V <sub>IL</sub>    | Low-level input voltage               |                                   |               |      | 0.3 ×<br>VDD1 | V    |  |
| POWER S            | SUPPLY                                |                                   |               |      | '             |      |  |
| VDD1 <sub>UV</sub> | VDD1 undervoltage detection threshold | VDD1 rising                       | 2.5           | 2.7  | 2.9           | V    |  |
| עטו טט∨            |                                       | VDD1 falling                      | 2.4           | 2.6  | 2.8           | V    |  |
| VDD2 <sub>UV</sub> | VDD2 undervoltage detection           | VDD2 rising                       | 2.2           | 2.45 | 2.65          | V    |  |
| VDDZUV             | threshold                             | VDD2 falling                      | 1.85          | 2.0  | 2.2           |      |  |
|                    |                                       | 3.0 V < VDD1 < 3.6 V, SHTDN = low |               | 6.0  | 8.4           | m Λ  |  |
| I <sub>DD1</sub>   | High-side supply current              | 4.5 V < VDD1 < 5.5 V, SHTDN = low |               | 7.1  | 9.7           | mA   |  |
|                    |                                       | SHTDN = VDD1                      |               | 1.3  |               | μA   |  |
|                    | Low side cumply current               | 3.0 V < VDD2 < 3.6 V              |               | 5.3  | 7.2           | mΛ   |  |
| DD2                | Low-side supply current               | 4.5 V < VDD2 < 5.5 V              |               | 5.9  | 8.1           | mA   |  |

- (1) The typical value includes one standard deviation (sigma) at nominal operating conditions.
- (2) This parameter is input referred.
- (3) The typical value is at VDD1 = 3.3 V.
- (4) THD is the ratio of the rms sum of the amplitudes of first five higher harmonics to the amplitude of the fundamental.
- (5) Offset error temperature drift is calculated using the box method, as described by the following equation: TCV<sub>OS</sub> = (Value<sub>MAX</sub> - Value<sub>MIN</sub>) / TempRange
- (6) Gain error temperature drift is calculated using the box method, as described by the following equation:  $TCE_G(ppm) = (Value_{MAX} Value_{MIN}) / (Value_{(T=25\%)} \times TempRange) \times 10^6$



# **6.10 Switching Characteristics**

over operating ambient temperature range (unless otherwise noted)

| PARAMETER          |                         | TEST CONDITIONS   | MIN | TYP | MAX | UNIT |
|--------------------|-------------------------|---|-----|-----|-----|------|
| t <sub>r</sub>     | Output signal rise time |   |     | 1.3 |     | μs   |
| t <sub>f</sub>     | Output signal fall time |   |     | 1.3 |     | μs   |
| t <sub>AS</sub>    | Analog settling time    | VDD1 step to 3.0 V with VDD2 ≥ 3.0 V, to V <sub>OUTP</sub> , V <sub>OUTN</sub> valid, 0.1% settling |     | 50  | 100 | μs   |
| t <sub>EN</sub>    | Device enable time      | SHTDN high to low   |     | 50  | 100 | μs   |
| t <sub>SHTDN</sub> | Device shutdown time    | SHTDN low to high   |     | 3   | 10  | μs   |

# **6.11 Timing Diagram**

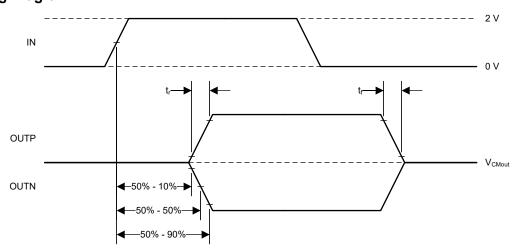
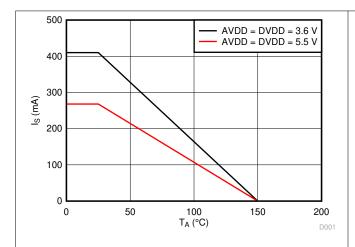


Figure 6-1. Rise, Fall, and Delay Time Definition

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#### **6.12 Insulation Characteristics Curves**



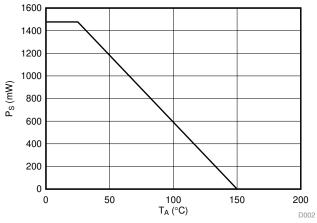
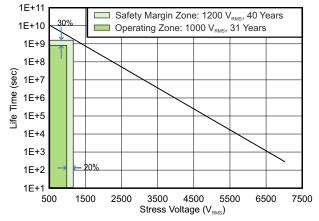


Figure 6-2. Thermal Derating Curve for Safety-Limiting Current per VDE

Figure 6-3. Thermal Derating Curve for Safety-Limiting Power per VDE

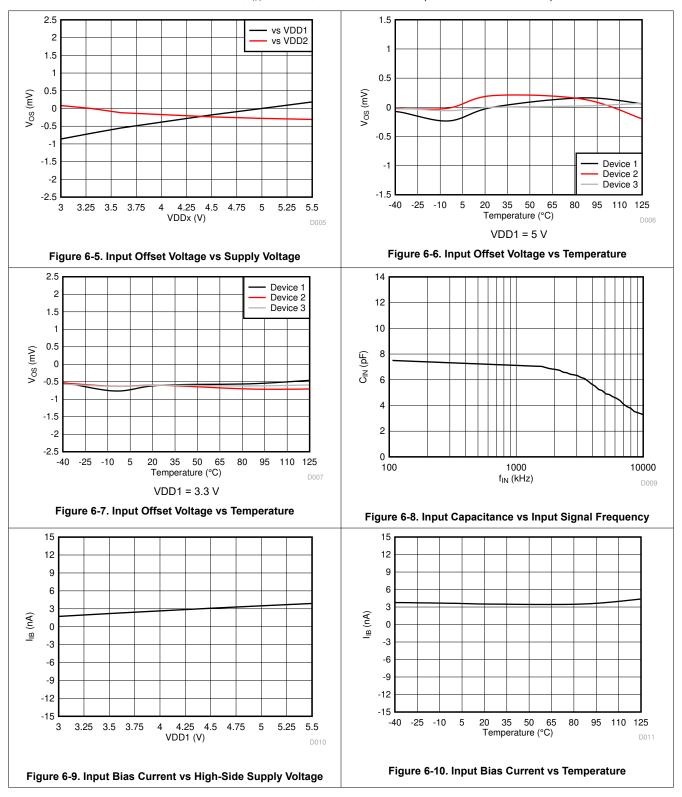


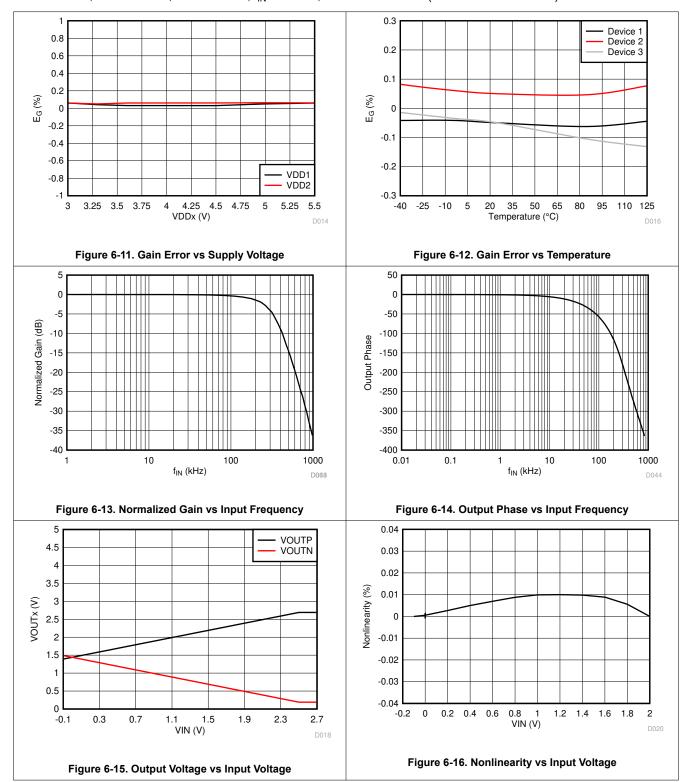
T<sub>A</sub> up to 150°C, stress-voltage frequency = 60 Hz, isolation working voltage = 1000 V<sub>RMS</sub>, operating lifetime = 31 years

Figure 6-4. Isolation Capacitor Lifetime Projection

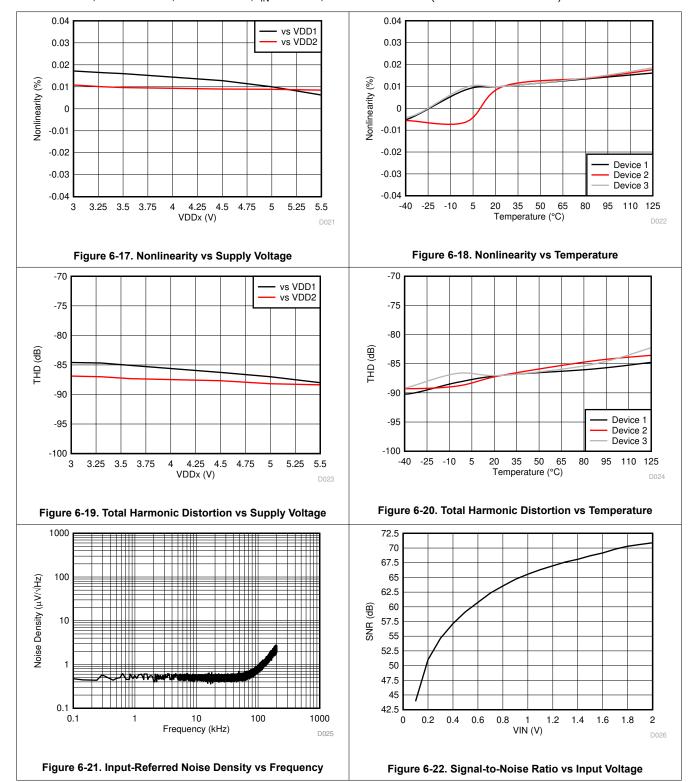


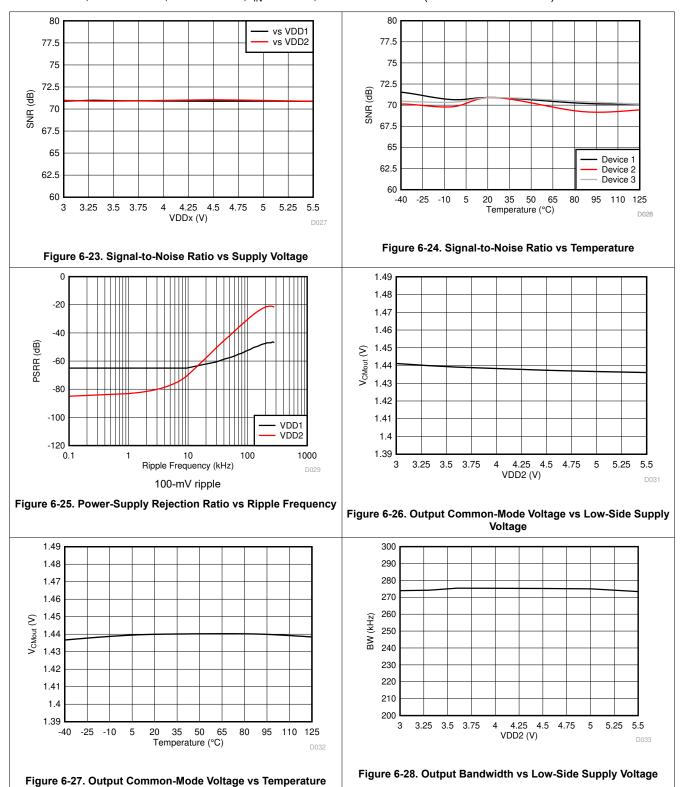
### **6.13 Typical Characteristics**





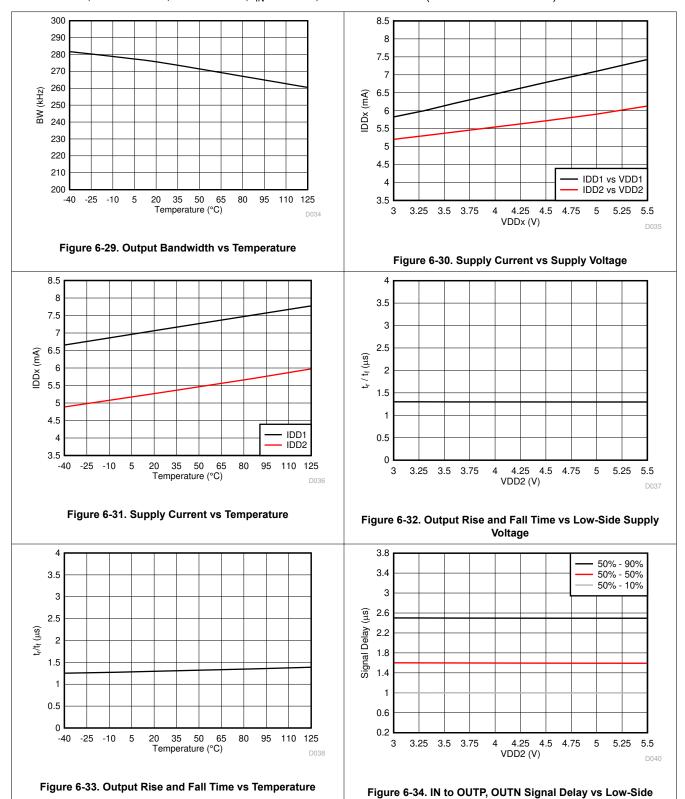




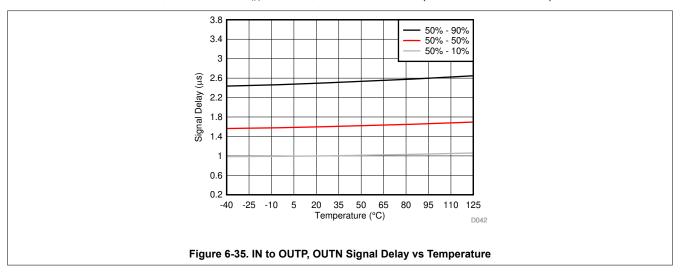




at VDD1 = 5 V, VDD2 = 3.3 V, SHTDN = 0 V, f<sub>IN</sub> = 10 kHz, and BW = 100 kHz (unless otherwise noted)



**Supply Voltage** 



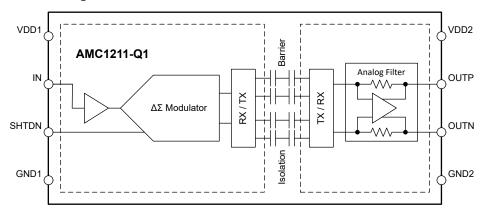
# 7 Detailed Description

## 7.1 Overview

The AMC1211-Q1 is a precision, single-ended input, isolated amplifier with a high input impedance and wide input voltage range. The input stage of the device drives a second-order, delta-sigma ( $\Delta\Sigma$ ) modulator. The modulator converts the analog input signal into a digital bitstream that is transferred across the isolation barrier and separates the high-side from the low-side. On the low-side, the received bitstream is processed by a fourth-order analog filter that outputs a differential signal at the OUTP and OUTN pins proportional to the input signal.

The SiO<sub>2</sub>-based, capacitive isolation barrier supports a high level of magnetic field immunity, as described in the *ISO72x Digital Isolator Magnetic-Field Immunity* application note. The digital modulation used in the AMC1211-Q1 to transmit data across the isolation barrier, and the isolation barrier characteristics, result in high reliability and high common-mode transient immunity.

### 7.2 Functional Block Diagram



#### 7.3 Feature Description

## 7.3.1 Analog Input

The single-ended, high-impedance input stage of the AMC1211-Q1 feeds a second-order, switched-capacitor, feed-forward  $\Delta\Sigma$  modulator. The modulator converts the analog signal into a bitstream that is transferred across the isolation barrier, as described in the *Isolation Channel Signal Transmission* section.

There are two restrictions on the analog input signal IN. First, if the input voltage  $V_{\text{IN}}$  exceeds the range specified in the *Absolute Maximum Ratings* table, the input current must be limited to the absolute maximum value because the electrostatic discharge (ESD) protection turns on. Secondly, the linearity and parametric performance of the device is ensured only when the analog input voltage remains within the linear full-scale range ( $V_{\text{FSR}}$ ) as specified in the *Recommended Operating Conditions* table.

## 7.3.2 Isolation Channel Signal Transmission

The AMC1211-Q1 uses an on-off keying (OOK) modulation scheme, as shown in Figure 7-1, to transmit the modulator output bitstream across the  $SiO_2$ -based isolation barrier. The transmit driver (TX) shown in the *Functional Block Diagram* transmits an internally-generated, high-frequency carrier across the isolation barrier to represent a digital *one* and does not send a signal to represent a digital *zero*. The nominal frequency of the carrier used inside the AMC1211-Q1 is 480 MHz.

The receiver (RX) on the other side of the isolation barrier recovers and demodulates the signal and provides the input to the fourth-order analog filter. The AMC1211-Q1 transmission channel is optimized to achieve the highest level of common-mode transient immunity (CMTI) and lowest level of radiated emissions caused by the high-frequency carrier and RX/TX buffer switching.

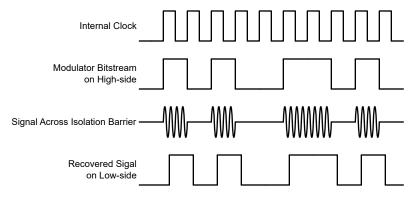


Figure 7-1. OOK-Based Modulation Scheme

#### 7.3.3 Analog Output

The AMC1211-Q1 provides a differential analog output on the OUTP and OUTN pins. For input voltages of  $V_{IN}$  in the range from -0.1 V to +2 V, the device provides a linear response with a nominal gain of 1. For example, for an input voltage of 2 V, the differential output voltage ( $V_{OUTP} - V_{OUTN}$ ) is 2 V. At zero input (IN shorted to GND1), both pins output the same common-mode output voltage  $V_{CMout}$ , as specified in the *Electrical Characteristics* table. For input voltages greater than 2 V but less than approximately 2.5 V, the differential output voltage continues to increase but with reduced linearity performance. The outputs saturate at a differential output voltage of  $V_{CLIPout}$ , as shown in Figure 7-2, if the input voltage exceeds the  $V_{Clipping}$  value.

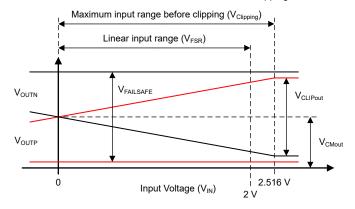


Figure 7-2. Output Behavior of the AMC1211-Q1

The AMC1211-Q1 output offers a fail-safe feature that simplifies diagnostics on a system level. Figure 7-2 shows the fail-safe mode, in which the AMC1211-Q1 outputs a negative differential output voltage that does not occur under normal operating conditions. The fail-safe output is active in three cases:

- When the high-side supply VDD1 of the AMC1211-Q1 device is missing
- When the high-side supply VDD1 falls below the undervoltage threshold VDD1<sub>IIV</sub>
- · When the SHTDN pin is pulled high

Use the maximum V<sub>FAILSAFE</sub> voltage specified in the *Electrical Characteristics* table as a reference value for fail-safe detection on a system level.

#### 7.4 Device Functional Modes

The AMC1211-Q1 is operational when the power supplies VDD1 and VDD2 are applied, as specified in the *Recommended Operating Conditions* table.

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# 8 Application and Implementation

#### **Note**

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

#### 8.1 Application Information

The high input impedance, low input bias current, low AC and DC errors, and low temperature drift make the AMC1211-Q1 a high-performance solution for automotive applications where voltage sensing in the presence of high common-mode voltage levels is required.

### 8.2 Typical Application

Figure 8-1 shows an OBC that uses the AMC1211-Q1 to monitor the DC bus voltage that can be as high as 600 V. The DC bus voltage is divided down to an approximate 2-V level across the bottom resistor (RSNS) of a high-impedance resistive divider that is sensed by the AMC1211-Q1. The output of the AMC1211-Q1 is a differential analog output voltage of the same value as the input voltage but is galvanically isolated from the high-side by a basic isolation barrier.

The isolation barrier and high common-mode transient immunity (CMTI) of the AMC1211-Q1 ensure reliable and accurate operation in harsh and high-noise environments.

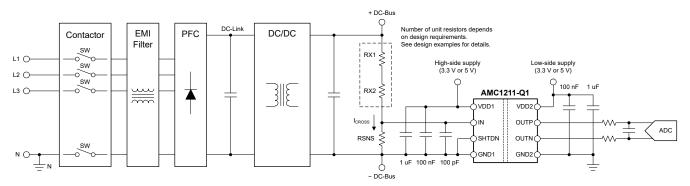


Figure 8-1. Using the AMC1211-Q1 for DC Bus Voltage Sensing in an OBC

## 8.2.1 Design Requirements

Table 8-1 lists the parameters for this typical application.

Table 8-1. Design Requirements

| Table of the boolight resident of the base of the boolight resident of the base of the bas |                 |  |  |  |  |  |  |  |
|--|-----------------|--|--|--|--|--|--|--|
| PARAMETER  | VALUE           |  |  |  |  |  |  |  |
| DC bus voltage   | 600 V (maximum) |  |  |  |  |  |  |  |
| High-side supply voltage   | 3.3 V or 5 V    |  |  |  |  |  |  |  |
| Low-side supply voltage  | 3.3 V or 5 V    |  |  |  |  |  |  |  |
| Maximum resistor operating voltage   | 100 V           |  |  |  |  |  |  |  |
| Voltage drop across the sense resistor (RSNS) for a linear response  | 2 V (maximum)   |  |  |  |  |  |  |  |
| Current through the resistive divider, I <sub>CROSS</sub>  | 100 μΑ          |  |  |  |  |  |  |  |

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### 8.2.2 Detailed Design Procedure

The 100- $\mu$ A, cross-current requirement at the maximum DC bus voltage (600 V) determines that the total impedance of the resistive divider is 6 M $\Omega$ . The impedance of the resistive divider is dominated by the top portion (shown exemplary as RX1 and RX2 in Figure 8-1) and the voltage drop across RSNS can be neglected for a moment. The maximum allowed voltage drop per unit resistor is specified as 100 V; therefore, the minimum number of unit resistors in the top portion of the resistive divider is 600 V / 100 V = 6. The calculated unit value is 6 M $\Omega$  / 6 = 1 M $\Omega$  and matches a value from the E96 series.

RSNS is sized such that the voltage drop across the resistor at the maximum DC-bus voltage (600 V) equals the linear full-scale range input voltage ( $V_{FSR}$ ) of the AMC1211-Q1, which is 2 V. The value of RSNS is calculated as RSNS =  $V_{FSR}$  / ( $V_{DC-Bus, max} - V_{FSR}$ ) ×  $R_{TOP}$ , where  $R_{TOP}$  is the total value of the top resistor string (6 × 1 M $\Omega$  = 6 M $\Omega$ ). RSNS is calculated as 20.07 k $\Omega$ . The next closest, lower value from the E96 series is 20 k $\Omega$ .

Table 8-2 summarizes the design of the resistive divider.

Table 8-2. Resistor Value Example

| PARAMETER   | VALUE   |
|---|---------|
| Unit resistor value, RX   | 1 ΜΩ    |
| Number of unit resistors  | 6       |
| Sense resistor value, RSNS                                      | 20 kΩ   |
| Total resistance value  | 6.02 ΜΩ |
| Resulting current through resistive divider, I <sub>CROSS</sub> | 99.7 μΑ |
| Resulting full-scale voltage drop across sense resistor RSNS    | 1.993 V |
| Power dissipated in unit resistor RX                            | 9.9 mW  |
| Total power dissipated in resistive divider                     | 59.8 mW |

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#### 8.2.2.1 Input Filter Design

Placing an RC filter in front of the isolated amplifier improves signal-to-noise performance of the signal path. In practice, however, the impedance of the resistor divider is high and only a small-value filter capacitor can be used to not limit the signal bandwidth to an unacceptable low value. Design the input filter such that:

- The cutoff frequency of the filter is at least one order of magnitude lower than the sampling frequency (20 MHz) of the internal ΔΣ modulator
- · The input bias current does not generate significant voltage drop across the DC impedance of the input filter

Most voltage-sensing applications use high-impedance resistor dividers in front of the isolated amplifier to scale down the input voltage. In this case, a single capacitor (as shown in Figure 8-2) is sufficient to filter the input signal.

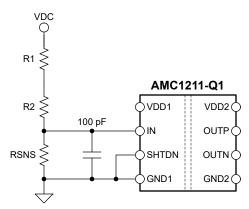


Figure 8-2. Input Filter

#### 8.2.2.2 Differential to Single-Ended Output Conversion

Figure 8-3 shows an example of a TLV900x-Q1-based signal conversion and filter circuit for systems using single-ended input ADCs to convert the analog output voltage into digital. With R1 = R2 = R3 = R4, the output voltage equals  $(V_{OUTP} - V_{OUTN}) + V_{REF}$ . Tailor the bandwidth of this filter stage to the bandwidth requirement of the system and use NP0-type capacitors for best performance. For most applications, R1 = R2 = R3 = R4 = 3.3 k $\Omega$  and C1 = C2 = 330 pF yields good performance.

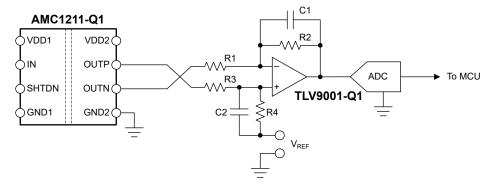


Figure 8-3. Connecting the AMC1211-Q1 Output to a Single-Ended Input ADC

For more information on the general procedure to design the filtering and driving stages of SAR ADCs, see the 18-Bit, 1MSPS Data Acquisition Block (DAQ) Optimized for Lowest Distortion and Noise and 18-Bit Data Acquisition Block (DAQ) Optimized for Lowest Power reference guides, available for download at www.ti.com.

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#### 8.2.3 Application Curve

One important aspect of system design is the effective detection of an overvoltage condition to protect switching devices and passive components from damage. To power off the system quickly in the event of an overvoltage condition, a low delay caused by the isolated amplifier is required. Figure 8-4 shows the typical full-scale step response of the AMC1211-Q1.

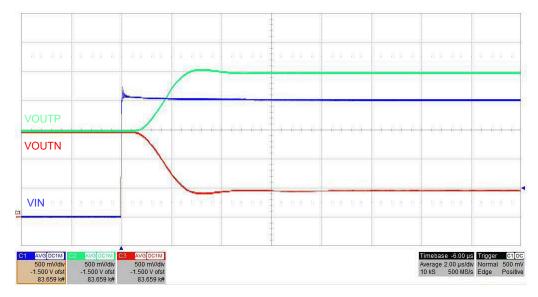


Figure 8-4. Step Response of the AMC1211-Q1

## 8.3 Best Design Practices

Do not leave the analog input (IN pin) of the AMC1211-Q1 unconnected (floating) when the device is powered up on the high-side. If the device input is left floating, the bias current may generate a negative input voltage that exceeds the specified input voltage range, causing the output of the device to be invalid.

Do not connect protection diodes to the input (IN pin) of the AMC1211-Q1. Diode leakage current can introduce significant measurement error especially at high temperatures. The input pin is protected against high voltages by the ESD protection circuit and the high impedance of the external restive divider.

# 8.4 Power Supply Recommendations

In a typical application, the high-side (VDD1) of the AMC1211-Q1 is powered from an already existing, high-side, ground-referenced, 3.3-V or 5-V power supply in the system. Alternatively, the high-side supply can be generated from the low-side supply (VDD2) by an isolated DC/DC converter. A low-cost solution is based on the push-pull driver SN6501-Q1 and a transformer that supports the desired isolation voltage ratings.

The AMC1211-Q1 does not require any specific power-up sequencing. The high-side power supply (VDD1) is decoupled with a low-ESR, 100-nF capacitor (C1) parallel to a low-ESR, 1-µF capacitor (C2). The low-side power supply (VDD2) is equally decoupled with a low-ESR, 100-nF capacitor (C3) parallel to a low-ESR, 1-µF capacitor (C4). Place all four capacitors (C1, C2, C3, and C4) as close to the device as possible. Figure 8-5 shows the proper decoupling layout for the AMC1211-Q1.

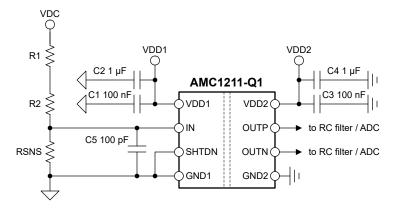


Figure 8-5. Decoupling of the AMC1211-Q1

Capacitors must provide adequate effective capacitance under the applicable DC bias conditions they experience in the application. Multilayer ceramic capacitors (MLCC) typically exhibit only a fraction of their nominal capacitance under real-world conditions and this factor must be taken into consideration when selecting these capacitors. This problem is especially acute in low-profile capacitors, in which the dielectric field strength is higher than in taller components. Reputable capacitor manufacturers provide capacitance versus DC bias curves that greatly simplify component selection.

#### 8.5 Layout

#### 8.5.1 Layout Guidelines

Figure 8-6 shows a layout recommendation with the critical placement of the decoupling capacitors (as close as possible to the AMC1211-Q1 supply pins) and placement of the other components required by the device. For best performance, place the sense resistor close to the device input pin (IN).

#### 8.5.2 Layout Example

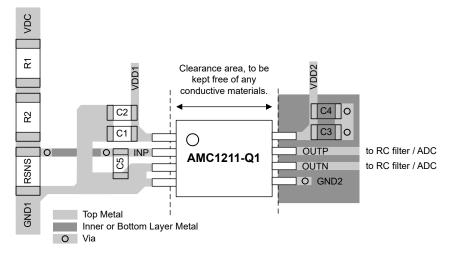


Figure 8-6. Recommended Layout of the AMC1211-Q1



## 9 Device and Documentation Support

# 9.1 Documentation Support

#### 9.1.1 Related Documentation

For related documentation, see the following:

- Texas Instruments, Isolation Glossary application note
- Texas Instruments, Semiconductor and IC Package Thermal Metrics application note
- Texas Instruments, ISO72x Digital Isolator Magnetic-Field Immunity application note
- Texas Instruments, TLV900x-Q1 Low-Power, RRIO, 1-MHz Automotive Operational Amplifier data sheet
- Texas Instruments, SN6501-Q1 Transformer Driver for Isolated Power Supplies data sheet
- Texas Instruments, AMC1311EVM Users Guide
- Texas Instruments, 18-Bit, 1-MSPS Data Acquisition Block (DAQ) Optimized for Lowest Distortion and Noise reference quide
- Texas Instruments, 18-Bit, 1-MSPS Data Acquisition Block (DAQ) Optimized for Lowest Power reference quide
- · Texas Instruments, Isolated Amplifier Voltage Sensing Excel Calculator design tool

## 9.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

#### 9.3 Support Resources

TI E2E<sup>™</sup> support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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### 9.4 Trademarks

TI E2E<sup>™</sup> is a trademark of Texas Instruments.

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#### 9.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

# 9.6 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.

## 10 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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#### PACKAGING INFORMATION

| Orderable Device | Status | Package Type | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan     | Lead finish/<br>Ball material | MSL Peak Temp       | Op Temp (°C) | Device Marking (4/5) | Samples |
|------------------|--------|--------------|--------------------|------|----------------|--------------|-------------------------------|---------------------|--------------|----------------------|---------|
| AMC1211AQDWVQ1   | ACTIVE | SOIC         | DWV                | 8    | 64             | RoHS & Green | NIPDAU                        | Level-3-260C-168 HR | -40 to 125   | 1211AQ1              | Samples |
| AMC1211AQDWVRQ1  | ACTIVE | SOIC         | DWV                | 8    | 1000           | RoHS & Green | NIPDAU                        | Level-3-260C-168 HR | -40 to 125   | 1211AQ1              | Samples |

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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# **PACKAGE OPTION ADDENDUM**

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# **PACKAGE MATERIALS INFORMATION**

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## TAPE AND REEL INFORMATION





| A0 | Dimension designed to accommodate the component width     |
|----|---|
| В0 | Dimension designed to accommodate the component length    |
| K0 | Dimension designed to accommodate the component thickness |
| W  | Overall width of the carrier tape                         |
| P1 | Pitch between successive cavity centers                   |

#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

| Device          | Package<br>Type | Package<br>Drawing |   | SPQ  | Reel<br>Diameter<br>(mm) | Reel<br>Width<br>W1 (mm) | A0<br>(mm) | B0<br>(mm) | K0<br>(mm) | P1<br>(mm) | W<br>(mm) | Pin1<br>Quadrant |
|-----------------|-----------------|--------------------|---|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| AMC1211AQDWVRQ1 | SOIC            | DWV                | 8 | 1000 | 330.0                    | 16.4                     | 12.05      | 6.15       | 3.3        | 16.0       | 16.0      | Q1               |
| AMC1211AQDWVRQ1 | SOIC            | DWV                | 8 | 1000 | 330.0                    | 16.4                     | 12.15      | 6.2        | 3.05       | 16.0       | 16.0      | Q1               |



www.ti.com 17-Dec-2022



## \*All dimensions are nominal

|   | Device          | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|---|-----------------|--------------|-----------------|------|------|-------------|------------|-------------|
| ı | AMC1211AQDWVRQ1 | SOIC         | DWV             | 8    | 1000 | 350.0       | 350.0      | 43.0        |
|   | AMC1211AQDWVRQ1 | SOIC         | DWV             | 8    | 1000 | 356.0       | 356.0      | 35.0        |

# **PACKAGE MATERIALS INFORMATION**

www.ti.com 17-Dec-2022

## **TUBE**



#### \*All dimensions are nominal

| Device         | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | T (µm) | B (mm) |
|----------------|--------------|--------------|------|-----|--------|--------|--------|--------|
| AMC1211AQDWVQ1 | DWV          | SOIC         | 8    | 64  | 505.46 | 13.94  | 4826   | 6.6    |



SOIC



#### NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing
- per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm, per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm, per side.



SOIC



NOTES: (continued)

- 5. Publication IPC-7351 may have alternate designs.
- 6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SOIC



#### NOTES: (continued)

- 7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 8. Board assembly site may have different recommendations for stencil design.



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