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# EEMB CO., LTD

# Polymer Li-ion Battery Specification

**Model:** LP603448

Capacity: 1050mAh

Prepared	Checked	Approved

#### Customer:

Customer Approval (Cu	stomer confirmation):	
Signature	Checked	Approved

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#### 1. Scope

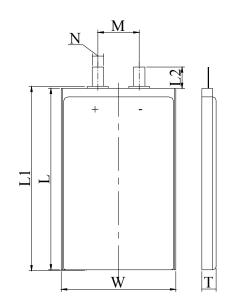
This product specification defines the requirements of the rechargeable polymer lithium-ion battery supplied to the customer by EEMB Co., Ltd.

#### 2. Product Basic Characteristics

No.		Item	Characteristics		Remark
2.1	Model		LP603448	LP603448	
2.2	Capacity	Nominal Capacity	1050	mAh	$0.2C_5A$
2.2	Сараспу	Minimum	950	mAh	$0.2C_5A$
2.3	Nom	inal Voltage	3.7	V	
2.4		Weight	Approx.21	g	
2.5	Intern	al Impedance	≤ 90	$\mathbf{m}\Omega$	AC 1KHz(50% charge)
		Length	≤ 49.0	mm	
2.6	Dimension	Width	≤ 34.5	mm	
		Thickness	≤ 6.3	mm	
	Charge	Maximum Current	1050	mA	1C <sub>5</sub> A (CC&CV)
2.7		Limited Voltage	$4.200\pm0.020$	V	
		End-of Current	21	mA	
2.8	Discharge	Maximum Current	2100	mA	2.0C <sub>5</sub> A
2.0	Discharge	End Voltage	$2.750\pm0.005$	V	
2.9	Operation	Charge	0 ~ 45	$^{\circ}$	
2.9	Temperature	Discharge	-20 ~ +60	$^{\circ}\!\mathbb{C}$	
	Stomono	1 month	<b>-</b> 20 ∼ +60	$^{\circ}\!\mathbb{C}$	
2.10	Storage Temperature	3 month	<b>-</b> 20 ∼ +45	$^{\circ}\!\mathbb{C}$	
	Temperature	12 month	<b>-</b> 20 ∼ +25	$^{\circ}\!\mathbb{C}$	
2.11	Storage R	elative Humidity	65±20	%	

#### 3. Shape and Dimensions (Unit: mm)

Item	Specification
T	Max6.3
W	Max34.5
L	Max49.0
L1	Max50.0
L2	10±1
M	20.0±1
N	4±0.5





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#### 4. Appearance

It shall be free from any defects such as remarkable scratches, breaks, cracks, discoloration, leakage, or middle deformation

#### 5. Specification

#### **5.1 Electrical Characteristics**

No.	Item	Criteria	Test Instructions
5.1.1	1C <sub>5</sub> A rate discharge capacity	Discharge Capacity≥ Minimum Capacity	Full charge at $20 \pm 5$ °C, rest for an hour, then discharge at the same temperature with $1.0C_5A$ to $2.75V$
5.1.2	High temp. discharge capacity	Discharge Time≥54min	Full charge at $20 \pm 5$ °C, store at $55\pm 2$ °C for 2h, then discharge at the same temperature with $1.0C_5A$ to $2.75$ V
5.1.3	Low temp. discharge capacity	Discharge Time≥4.25h	Full charge at 20±5 °C, store at -10 °C±2 °C for 16h~24h, then discharge at the same temperature with $0.2C_5A$ to $2.75V$
5.1.4	Cycle Life		After full charge, rest for 10 min, then discharge at constant current to 2.75V, rest for 10 minutes. Repeat above steps until the two consecutive cycles of discharge time is less than the regulated time. (500 cycles≥96min,800 cycles≥240min)
5.1.5	Capacity Retention	Discharge Time≥4.5 h	After fully charged, store the battery at 20±5°C for 28 days. Then discharge it with 0.2C <sub>5</sub> A to 2.75V and record the discharging time.

#### **5.2 Acclimatization Characteristics**

No.	Item	Criteria	Test Instructions
II:-1. T 1	No deformation, no rust,	After full charge, store at $40^{\circ}\text{C} \pm 2^{\circ}\text{C} (90\% \sim 95\%\text{RH})$ for 48h.	
5.2.1	High Temp. and High Humidity	no fire or explosion;	After test, place at 20°C±5°C for 2h and then discharge with
	Tright Trumdity	Discharge time ≥36min	1C <sub>5</sub> A to end-voltage
		No deformation, leakage,	Batteries are vibrated 30 min in three mutually perpendicular
5.2.2	Vibration	no fire or explosion;	directions with amplitude of 0.38mm (10~30Hz) or 0.19mm
		Battery Voltage≥3.6V	(30~55Hz) and the scanning rate of loct per min
		No leakage, no fire or	Batteries are dropped onto a hard board with the thickness of
5.2.3	Drop	explosion;	18~20mm from at least 1meter height. Drop the batteries
3.2.3	Бюр	Discharge Time \( \) 51 min	from six different directions and discharge them at 1C <sub>5</sub> A to
		Discharge Time_31 min	end-voltage.
5.2.4	Low-pressure	No leakage, no fire or	Put the batteries in a sealed vacuum and reduce internal
3.4.4	Low-pressure	explosion	pressure gradually to lower than 11.6 kpa. Keep for 6h



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#### **5.3 Safety Characteristics**

No.	Item	Criteria	Test Instructions	
	Overcharge		Put the batteries with thermocouple into the ventilation	
			cabinet. Connect the polarities to constant voltage and	
5.3.1			adjust the current to 3 C <sub>5</sub> A, voltage to 4.8V. Charged the	
			cells at 3C <sub>5</sub> A current 20±5°C with a voltage limit of	
			4.8V and Current approach 0 A.	
	Short-Circuit		Put the batteries with thermocouple into the ventilation	
5.3.2		No fire or explosion;	cabinet. Batteries are short-circuited by connecting the	
		The maximum Temperature:	positive and negative terminals for 1h with a resistance	
		150℃	load of $100\text{m}\Omega$ . Watch the changes of temperature. Test	
			the temperature of the batteries until it drops to $10^{\circ}$ C.	
	No fire or explosion; The maximum Temp 150°C  5.3.3 Heating No fire or explosion  Temperature No leakage no fi		Cell is heated in a circulating air oven at a rate of	
5.3.3		No fire or explosion	(5±2)°C per minute to 130±2°C, and then placed for 30	
			minutes at 130±2℃	
	_	No leakage, no fire or	After full charge, place the battery in the temperature	
			control box of $20\pm5$ °C, do the following steps:	
			(1)Put the battery into test chamber of 75°C±2°C and keep	
5.3.4			for 6h.	
			(2)Lower the temperature to -40±2°C and keep for 6h	
			(3)Temperature conversion time is no longer than 30 min	
			(4)Repeat the above three steps for 10 cycles.	

Note: Unless otherwise specified, all tests stated in this specification are conducted at the following conditions: Temp. :  $20\pm5^{\circ}$ C; Relative Humidity:  $25\%\sim85\%$ .

#### 6. Battery shipment voltage: 3.83~3.9V

#### 7. Shelf Life

Shelf life of sample battery is 6 months (ex factory date); shelf life of product battery is 12 months (ex factory date).

#### 8. Matters needing attention

Strictly observes the following notes. EEMB are not responsible for any accident due to the handling disagreed with this instruction.

#### ! Danger

- Strictly prohibits heat or throw cell into fire.
- Strictly prohibits throw and wet cell in liquid such as water, gasoline or drink etc.
- Strictly prohibits use or leave cell close to fire or inside of a car with temperature above 60°C. Also do not charge / discharge in such conditions.
- Strictly prohibits put batteries in your pockets or bags together with metal objects such as necklaces, hairpins, coins, or screws. Do not store or transport batteries with the above objects.



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- Strictly prohibits short circuit the (+) and (-) terminals with metals.
- Do not place Cell in a device with the (+) and (-) in reverse.
- Strictly prohibits pierce Cell with sharp objects such as a needle.
- Strictly prohibits disassemble the cell.
- Strictly prohibits welding a cell directly.
- Do not use a Cell with serious scar or deformation.
- Please read the user's manual thoroughly before usage, inaccurate handling of lithium ion rechargeable cell may cause leakage, heat, smoke, an explosion, or fire, capacity decreasing.

#### ! Warning

- Strictly prohibits put cell into a microware oven, dryer, or high-pressure container.
- Strictly prohibits use cell with dry cells and other primary batteries, or new and old battery or batteries of a different package, type, or brand.
- Stop charging the Cell if charging is not completed within the specified time.
- Stop using the Cell if abnormal heat, odor, discoloration, deformation or abnormal condition is detected during use, charge, or storage.
- Keep away from fire immediately when leakage or foul odor is detected.
- If liquid leaks onto your skin or clothes, wash well with fresh water immediately.
- If liquid leaking from the Cell gets into your eyes, do not rub your eyes. Wash them well with clean edible oil and go to see a doctor immediately.

#### ! Caution

- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
- Charging with specific charger according to product specification. Charge with CC/CV method. Strictly prohibits revered charging. Connect cell reverse will not charge the cell. At the same time, it will reduce the charge-discharge characteristics and safety characteristics, this will lead to product heat and leakage.
- Store batteries out of reach of children so that they are not accidentally swallowed.
- If younger children use the Cell, their guardians should explain the proper handling.
- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
- Batteries have life cycles. If the time that the Cell powers equipment becomes much shorter than usual, the Cell life is at an end. Replace the Cell with a new same one.
- When not using Cell for an extended period, remove it from the equipment and store in a place with low humidity and low temperature.
- While the Cell pack is charged, used and stored, keep it away from objects or materials with static electric charges.
- If the terminals of the Cell become dirty, wipe with a dry clothe before using the Cell.
- Storage the cells in storage temperature range as the specifications. After full discharged, we suggest that charging to 3.7~4.0V with no using for a long time.
- Do not exceed these ranges of the following temperature ranges:

Charge temperature range :  $0^{\circ}$ C to  $45^{\circ}$ C; Discharge temperature range :  $-20^{\circ}$ C to  $60^{\circ}$ C. Store less than 1 month :  $-20^{\circ}$ C -  $+60^{\circ}$ C Store less than 3 months :  $-20^{\circ}$ C -  $+45^{\circ}$ C



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Store less than 1 year  $: -20^{\circ}\text{C} - +25^{\circ}\text{C}$ 

## ! Special Notice

Keep the cells in 50% charged state during long period storage. We recommend to charge the battery up to 50% of the total capacity every 3 months after receipt of the battery and maintain the voltage 3.7~4.0. And store the battery in cool and dry place.