



# **Product Specification**

## **Ningbo East Electronics Limited**

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Product Name:	External-Driven Piezo Transducer
Part Number:	EFM-250DN
Version:	1.01
Date:	2015-1-31
Note:	

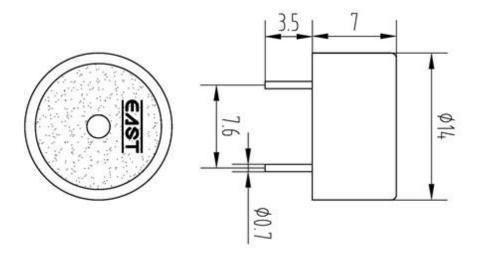
# Company passed ISO 9001 / ISO TS16949 / ISO 14001Certifications

## **Revision History**

Rev.	Description	Author/Date	Checked By	Approver
1.01	Quality Certificate Symbol revised	吕文斌 2015-1-31	汤礼东	王建成
1.0	Released	汤礼东 2011-12-9	张春雷	王建成

#### 1. Part Number EFM-250DN

### 2. Dimension Drawing (Unit: mm)



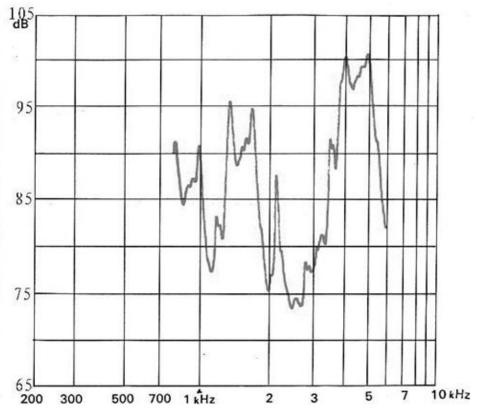
#### 3. Specification

No.	Item	Specification
3-1	Min. Sound Pressure Level	80dB/4.1kHz/9Vp-p square wave /10cm
3-2	Allowed Input Voltage	20Vp-p
3-3	Capacitance	10±30%nF(At 120Hz)
3-4	Max. Consumption	2mA/4.1kHz/9Vp-p square wave
3-5	Resonant Frequency	$4.1\pm0.5$ kHz
3-6	Operating Temperature	-20~+85℃
3-7	Case Material /Color	PC/Black
3-8	Weight	0.9g
3-9	Pin Strength	More than 10N

#### **NOTES:**

Test should be made under the conditions of room temperature  $(20\pm10^{\circ}\text{C})$ , normal humidity  $(60\pm20\%)$  and normal atmospheric pressure. In this case, however, that the judgment is questionable, the test conditions are to be changed to room temperature  $20\pm2^{\circ}\text{C}$ , relative humidity  $60\sim70\%$  and normal atmospheric pressure

# **4.**Typical Frequency Response Curve



**Note:** Input Voltage 9Vp-p square wave

Distance 10 cm

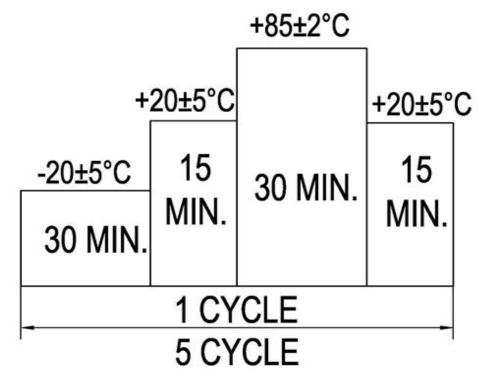
# 5. Reliability Test

No.	Item	Method of Test	Tolerance after Testing	
5-1	Operating Temperature	-20~+85°C	Sound pressure level initial value ±10dB  Max. consumption value ±20%  Resonant Frequency value ±20%	
5-2	Storage in high temperature	Storage in +85°C test box 96 hours then exposed to the room temperature for 2 hours		
5-3	Storage in low temperature	Storage in -20°C test box 96 hours then exposed to the room temperature for 2 hours		
5-4	Life test in the room temperature	Operate the product continuously 5 seconds on 5 seconds off 300 hours at rated voltage		
5-5	Temperature / humidity cycle test	Storage in +40°C, 93±3%RH test box 96 hours then exposed to the room temperature for 2 hours		
5-6	Temperature (high and low) cycle test	Conduct the test for 5 cycles without applying power then expose to the room temperature for 2 hours.(See Figure 5-6)		
5-7	Vibration test	Conduct the test for the directions of X Y and Z for 0.5 hour each (total 1.5 hours). To-and Fri sweep time(from 10 to 55Hz and then 55 to 10) under single amplitude of 0.75mm is 3 minute, then expose to the room temperature for 2 hours		
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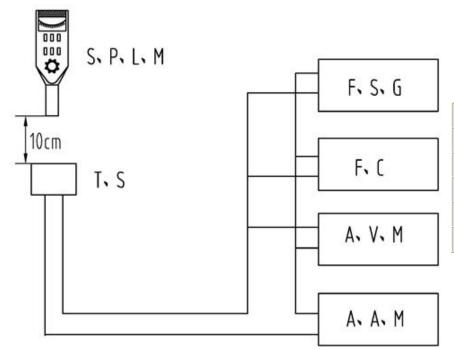
5-8	Drop test	Drop a product naturally from the height of 700mm onto the surface of 100mm thick wooden board. Two directions: upper and side of the product are to be applied for this drop test once respectively	
5-9	Soldering heat resistance test	Dip the connecting pins in soldering at 260±5°C for 10±1 seconds	
5-10	Test of soldering	Dip the connecting pins in soldering at 230±5°C for 3±0.5 seconds	Solder shall be attached around over 95% of the dipped portion

**NOTE**: The pins are allowed to deform after drop test.

Figure 5-6



## 6. Electrical Testing Method



S.P.L.M	Sound Pressure Level Meter
T.S	Testing Sample
F.C	Frequency Counter
F.S.G	Frequency Signal Generator
A.V.M	AC Voltage Meter
A.A.M	AC Ampere Meter

# 7. Packing Information

Packing: 5000 pcs per export carton

Carton Size:  $47 \times 30.5 \times 33$  cm

G. Weight: 6.0 kgs N. Weight: 4.3 kgs