

# Flow Sensor

## FR20

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## Statement

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The specific such as color, appearance, sizes &etc, please in kind prevail.

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Please keep the manual properly, in order to get help if you have questions during the usage in the future.

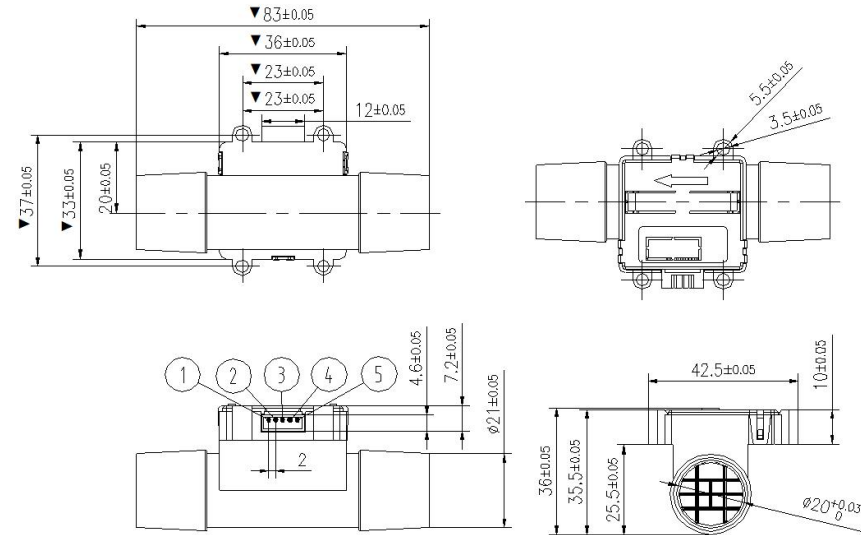
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**1.Profile:**

FR20 flow sensor is an upgrading developed from F1031V . It adopts MEMS Thermal principle to monitor the flow of pipeline gas medium. This product adopts low pressure loss design and is widely used for all kinds of gas measurement.

**2. Features:**

- ✧ High sensitivity;
- ✧ Very low pickup flow;
- ✧ High Accuracy;
- ✧ Low voltage loss;
- ✧ Modular design;
- ✧ High measurement repeatability;
- ✧ Suitable for customization of various products



**3.Technical Parameters:**

**3.1Structure Parameters**

**3.2Electrical Index**

Model No.	FR20
Full Scale(SLM)	150/200/300
Drift diameter	DN20
Output Mode	Linearity 0.5V ~ 4.5V(Customized)
Output impedance	200Ω
Working Voltage	DC5V ~ 14V
Working Current	≤10mA
Accuracy	±(2+0.5FS)%
Repeatability	0.50%
Output Drift	0.12%/°C
ΔPmax	≤200Pa @200SLM

Working Pressure	≤200kPa				
Working Temperature	0°C ~ 50°C				
Storage Temperature	-20°C ~ 80°C				
Measurement Medium	Dry and clean non-corrosive gas				
Electrical interface	2.54mm-5P PIN or PH2.0-5P Terminal (Optional)				
Mechanical Interface	ISO20mm				
Calibration mode	Air Calibration (20°C、101.325kPa)				
PIN Definition	①	②	③	④	⑤
			GND	VCC	OUT

### 3.2 Calibration

The flow sensor of Winsen adopts standard condition and air calibration by default. We can calibrate according to the customer's special requirements.

#### 3.2.1 Standard Condition:

Temperature :0°C, Air Pressure: 101.325kPa

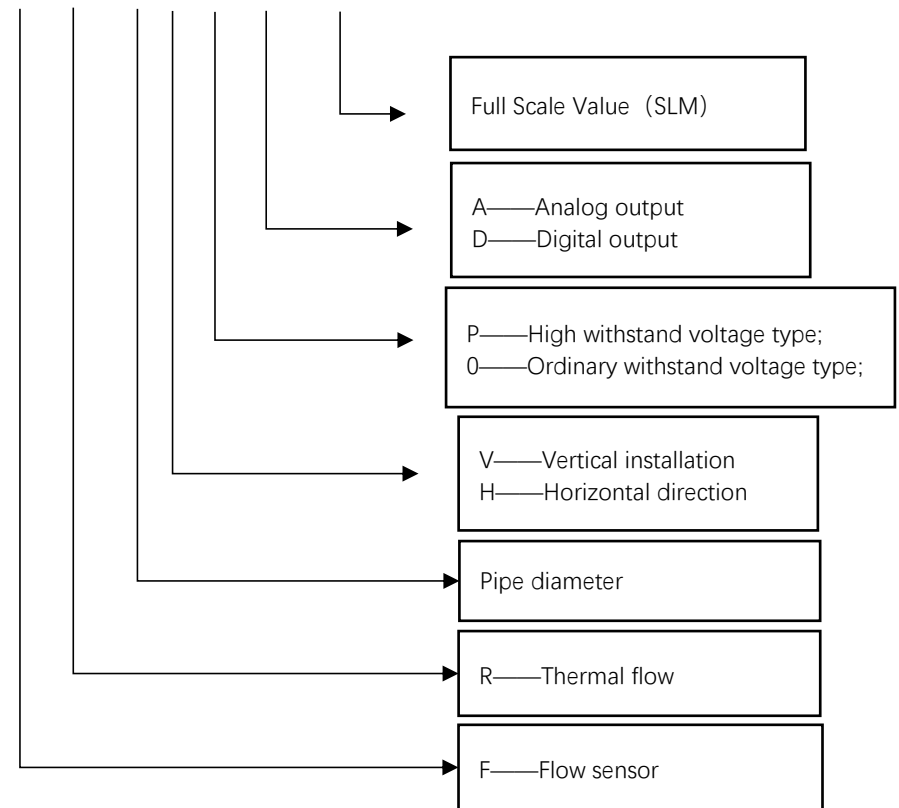
SCCM: Standard mL/min      SLM: Standard L/min

#### 3.2.2Manufacture Environment:

Manufactured and calibrated in environment with temperature of 22±2°C,Purify and (30% ~ 35%) RH.

### 4.Naming Rules

**F X XX X X X XXX**



### 5. Output Calculation

Actual flow=full scale \* (sensor actual output voltage-zero output voltage) / (full scale output voltage-zero output voltage)

For example: the sensor full scale is 100 SLM, the sensor zero output voltage is 1V and full scale output voltage is 5V, and the actual output is 2.5V.

Then the actual flow=100 SLM \* (2.5V – 1V)/(5V- 1V) = 37.5SLM

## 6. Cautions

6.1 The gas used must be purified to avoid dust, liquid and oil stain. If necessary, a filtering device can be installed in the gas circuit.

6.2 The medium used must be dry and clean non-corrosive gas.

6.3 The pressure of the medium used shall not exceed 1.2 times of the maximum working pressure of the product.

6.4 In order to ensure the measurement accuracy of the sensor, it is recommended to install a straight pipe section at least 5 times the nominal diameter at the inlet of the sensor and at least 3 times the nominal diameter at the outlet.

## 7. Fault Diagnosis

### 7.1 Preliminary inspection

7.1.1 Check the opening of air source and inlet.

7.1.2 Ensure the correct connection of communication lines.

7.1.3 Check whether the medium pressure and ambient temperature meet the product technical indicators.

### 7.2 Fault Check

No.	Symptoms	Possible Causes	Solutions
1	No signal output in case of no ventilation	Sensor damage	Return for Maintenance
	Output 10-12v without ventilation	Reverse terminal insertion	Check whether the terminal is inserted correctly
2	Without ventilation, the output deviation at zero point exceeds the maximum tolerance	Zero Point Drift	Zero Point Calibration/ Return for Maintenance

3	No signal output during ventilation	Reversed air inlet installation	Replace the installation direction
		Sensor damage	Return for maintenance
4	Flow out of tolerance during ventilation	Output Drift	Return for maintenance
		Incorrect reference standard	Use mass flow method or higher accuracy flow meters for testing

## 8. Disclaimer

**Our company is not responsible for the damage caused by the following circumstances:**

- Natural disasters.
- Misoperation or unreasonable use.
- Operate or store in unsuitable or harsh environment.
- Unauthorized modification or disassembly of products.
- Violent means lead to product damage.

## 9. Appendix

**Target gas flow = Sensor Reading Value × Conversion coefficient**

Target Gas	Code (SEMI52-0302)	Specific Heat (calorie/gram°C)	Density (gram/L0°C)	Conversion coefficient
He	001	1.242	0.179	1.420
Ne	002	0.246	0.900	1.431
Ar	004	0.125	1.784	1.420
Xe	006	0.038	5.858	1.431
H <sub>2</sub>	007	3.422	0.090	1.010
Air	008	0.240	1.293	1.001
CO	009	0.249	1.250	1.000
HBr	010	0.086	3.610	0.999
HCl	011	0.191	1.627	0.988
HF	012	0.348	0.893	1.001

N <sub>2</sub>	013	0.249	1.25	1.000
O <sub>2</sub>	015	0.220	1.427	0.981
NO	016	0.238	1.339	0.978
F <sub>2</sub>	018	0.197	1.695	0.931
Cl <sub>2</sub>	019	0.115	3.163	0.858
H <sub>2</sub> S	022	0.228	1.520	0.802
CO <sub>2</sub>	025	0.202	1.964	0.739
NO <sub>2</sub>	026	0.192	2.052	0.737
CH <sub>4</sub>	028	0.532	0.715	0.722
NH <sub>3</sub>	029	0.501	0.760	0.719
SO <sub>2</sub>	032	0.149	2.858	0.687
AsH <sub>3</sub>	035	0.117	3.478	0.673
C <sub>2</sub> H <sub>4</sub>	038	0.366	1.251	0.597
C <sub>2</sub> H <sub>2</sub>	042	0.405	1.162	0.596
BF <sub>3</sub>	048	0.178	3.025	0.508
C <sub>2</sub> H <sub>6</sub>	054	0.424	1.342	0.482
B <sub>2</sub> H <sub>6</sub>	058	0.502	1.235	0.441
CF <sub>4</sub>	063	0.166	3.964	0.420
C <sub>3</sub> H <sub>4</sub>	068	0.363	1.787	0.421
C <sub>3</sub> H <sub>6</sub>	069	0.366	1.877	0.411
C <sub>3</sub> H <sub>8</sub>	089	0.399	1.967	0.358
C <sub>4</sub> H <sub>6</sub>	093	0.352	2.413	0.322
CCl <sub>4</sub>	101	0.130	6.860	0.306
C <sub>4</sub> H <sub>8</sub>	104	0.372	2.503	0.299
C <sub>4</sub> H <sub>10</sub>	117	0.404	2.650	0.261
C <sub>2</sub> H <sub>6</sub>	136	0.340	2.055	0.392
CH <sub>3</sub> O	176	0.328	1.430	0.584
C <sub>5</sub> H <sub>12</sub>	240	0.392	3.219	0.217