LCD / LCM SPECIFICATION



WINSTAR Display Co.,Ltd. 華凌光電股份有限公司

CUSTOMER



WEB: http://www.winstar.com.tw E-mail: sales@winstar.com.tw

SPECIFICATION

MODULE NO.:	WG192128C-AF	TH-TZE#000
APPROVED BY: (FOR CUSTOMER USE ONLY	PCB VERSION:	DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

VERSIO	N	DATE	REVISED PAGE NO.	SUMMARY
0		2016/09/22		First issue

₩i #,	nstar Displa 凌光電股份有限	y Co., L 公司	MODLE NO:	
REC	ORDS OF REV	ISION	DOC. FIRST ISSUE	
VERSION	DATE	REVISED PAGE NO.		SUMMARY
0	2016/09/22		Fi	rst issue

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1. Module Classification Information

	W	<u>G</u>	<u>192128</u>	<u>C</u>	_	<u>A</u>	<u>F</u>	<u>H</u>	_	TZE#00
										<u>0</u>
Ī	1	2	3	4		(5)	6	7		8

① Brand: WINSTAR DISPLAY CORPORATION

② Display Type: H→Character Type, G→Graphic Type, X→TAB Type, O→COG Type

③ Display Font: 192 * 128 dot

Model serials no.

© Backlight Type: $N\rightarrow$ Without backlight $T\rightarrow$ LED, White $S\rightarrow$ LED, High light White

 $B \rightarrow EL$, Blue green $A \rightarrow LED$, Amber $L \rightarrow LED$, Full color $D \rightarrow EL$, Green $R \rightarrow LED$, Red $J \rightarrow DIP LED$, Blue $W \rightarrow EL$, White $O \rightarrow LED$, Orange $K \rightarrow DIP LED$, White

M→EL, Yellow Green G→LED, Green E→DIP LED, Yellow Green

 $F\rightarrow$ CCFL, White $P\rightarrow$ LED, Blue $H\rightarrow$ DIP LED, Amber $Y\rightarrow$ LED, Yellow Green $X\rightarrow$ LED, Dual color $I\rightarrow$ DIP LED, Red

 $G \rightarrow LED$, Green $C \rightarrow LED$, Full color

© LCD Mode : B→TN Positive, Gray V→FSTN Negative, Blue

N→TN Negative, T→FSTN Negative, Black

L→VA Negative D→FSTN Negative (Double film)

 $H \rightarrow HTN$ Positive, Gray $F \rightarrow FSTN$ Positive $I \rightarrow HTN$ Negative, Black $K \rightarrow FSC$ Negative $U \rightarrow HTN$ Negative, Blue $S \rightarrow FSC$ Positive

M→STN Negative, Blue E→ISTN Negative, Black
G→STN Positive, Gray C→CSTN Negative, Black
Y→STN Positive, Yellow Green A→ASTN Negative, Black

② LCD Polarize A→Reflective, N.T, 6:00 H→Transflective, W.T,6:00

Type/ Temperature D→Reflective, N.T, 12:00 K \rightarrow Transflective, W.T,12:00 range/ View G \rightarrow Reflective, W. T, 6:00 C \rightarrow Transmissive, N.T,6:00 direction J \rightarrow Reflective, W. T, 12:00 F \rightarrow Transmissive, N.T,12:00 B \rightarrow Transflective, N.T,6:00 I \rightarrow Transmissive, W. T, 6:00

E→Transflective, N.T.12:00 L→Transmissive, W.T,12:00

Special Code
T: Build in Negative Voltage & Temperature Compensation

Z:IC NT7086 E:EDGE B/L

#:Fit in with the ROHS Directions and regulations

00:Sales code 0:Version(Add PIN)

2. Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Winstar have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9) Winstar have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Winstar have the right to modify the version.)
- (10) To ensure the stability of the display screen, please apply screen saver after showing 30 mins of fixed display content.

3.General Specification

Item	Dimension	Unit				
Number of dots	192 x 128	_				
Module dimension	102.3 x 86.0 x 12.2 (MAX)	mm				
View area	78.5 x 55.0	mm				
Active area	71.02 x 47.34	mm				
Dot size	0.35 x 0.35	mm				
Dot pitch	0.37 x 0.37	mm				
LCD type	FSTN Positive Transflective (In LCD production, It will occur slightly color of can only guarantee the same color in the same based on the same based of the same based of the same based on th					
Duty	1/128					
View direction	6 o'clock	6 o'clock				
Backlight Type	LED, Amber	LED, Amber				
IC	RA6963	RA6963				

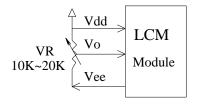
4.Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	T_{OP}	-20	_	+70	$^{\circ}\! \mathbb{C}$
Storage Temperature	T_{ST}	-30	_	+80	$^{\circ}\! \mathbb{C}$
Input Voltage	V _{IN}	-0.3	_	V _{DD} +0.3	V
Supply Voltage For Logic	$V_{ m DD} ext{-}V_{ m SS}$	-0.3	_	+7.0	V

5.Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	V_{DD} - V_{SS}	_	4.5	5.0	5.5	V
		Ta=-20°C	_	_	_	V
Supply Voltage For LCD *Note	V_{DD} - V_{0}	Ta=25°℃	14.7	15.2	15.7	V
		Ta=+70°C −		_	_	V
Input High Volt.	V_{IH}	_	$0.8~\mathrm{V_{DD}}$	_	V_{DD}	V
Input Low Volt.	V_{IL}	_	0	_	$0.2~\mathrm{V_{DD}}$	V
Output High Volt.	V _{OH}	_	V _{DD} -0.3	_	V_{DD}	V
Output Low Volt.	V _{OL}	_	0	_	0.3	V
Supply Current	I_{DD}	V _{DD} =5.0V	_	21.0	_	mA

^{*}Note: Please design the VOP adjustment circuit on customer's main board

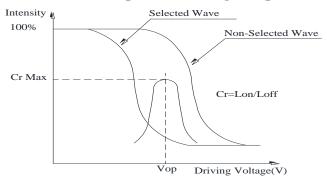


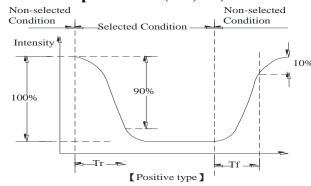
6.Optical Characteristics

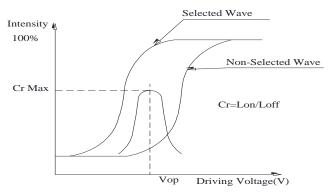
Item	Symbol	Condition	Min	Тур	Max	Unit
	θ	CR≧2	0	_	30	$\Psi = 180^{\circ}$
View Angle	θ	CR≧2	0	_	60	$\Psi = 0^{\circ}$
	θ	CR≧2	0	_	45	$\Psi = 90^{\circ}$
	θ	CR≧2	0	_	45	$\Psi = 270^{\circ}$
Contrast Ratio	CR	_	_	5	_	_
Response Time	T rise	_	_	200	300	ms
	T fall	_	_	250	350	ms

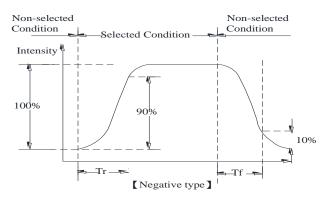
Definition of Operation Voltage (Vop)

Definition of Response Time (Tr , Tf)







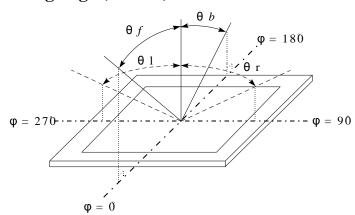


Conditions:

Operating Voltage : Vop Frame Frequency : 64 HZ Viewing Angle(θ , ϕ): 0° , 0°

HZ Driving Waveform: 1/N duty, 1/a bias

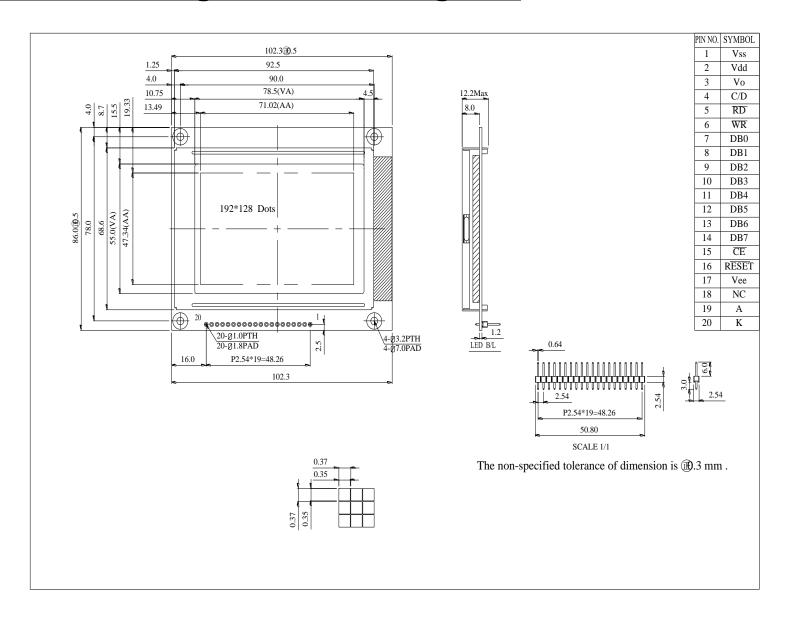
Definition of viewing angle $(CR \ge 2)$

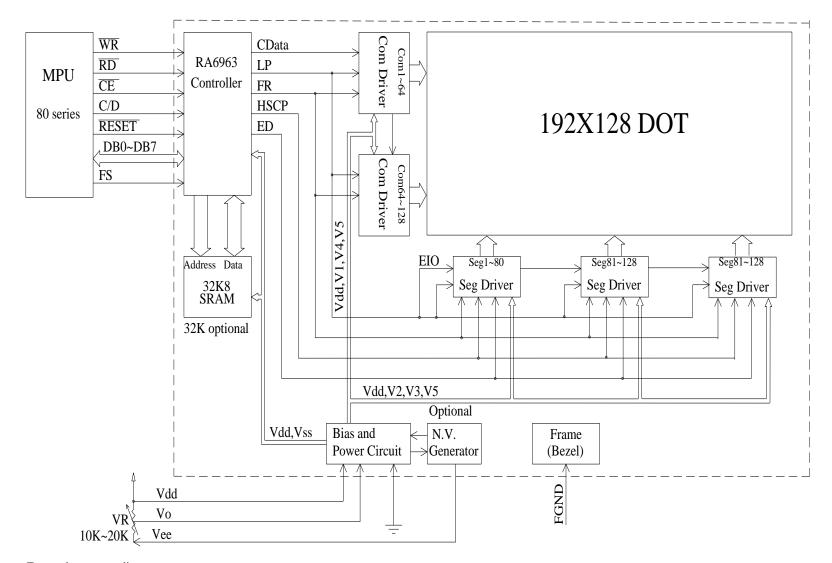


7.Interface Pin Function

Pin No.	Symbol	Level	Description
1	Vss	_	Ground
2	Vdd	5.0V	Power supply for logic circuit
3	Vo	_	Contrast Adjustment
4	C/D	H/L	WR=L, C/D=H: Command Write
			RD=L, C/D=H: Status Read C/D=L: Data read
5	/RD	L	Data read. Read data from RA6963 when RD = L
6	/WR	L	Data write. Write data into RA6963 when /WR = L
7	DB0	H/L	Data bus line
8	DB1	H/L	Data bus line
9	DB2	H/L	Data bus line
10	DB3	H/L	Data bus line
11	DB4	H/L	Data bus line
12	DB5	H/L	Data bus line
13	DB6	H/L	Data bus line
14	DB7	H/L	Data bus line
15	/CE	L	Chip enable the controller RA6963
16	/RST	L	Reset Signal
17	Vee	_	Negative Voltage Output
18	NC	_	No connection
19	A	_	Power supply for B/L(+)
20	K	_	Power supply for B/L(-)

8.Contour Drawing & Block Diagram





External contrast adjustment.

9.Reliability

Content of Reliability Test (Wide temperature, -20°c~70°C)

	Environmental Test						
Test Item	Content of Test	Test Condition	Not e				
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2				
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2				
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs					
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1				
High Temperature/ Humidity storage	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2				
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C 30min 5min 30min 1 cycle	-20°C/70°C 10 cycles	_				
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3				
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times					

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

10.Backlight Information

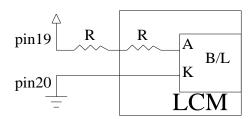
Specification

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	_	80	100	mA	V=5.0V
Supply Voltage	v	4.9	5.0	5.1	v	_
Reverse Voltage	VR	_	_	3.0	V	_
Wavelength	λD	587	590	596	nm	ILED=80mA
Luminance (Without LCD)	IV	128	160	_	CD/M ²	ILED=80mA
LED Life Time (For Reference only)	-	_	50K	_	Hr.	ILED≦80mA
Color	Amber					

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

Note 1:50K hours is only an estimate for reference.

Drive from pin19,pin20



11.Inspection specification

NO	Item	Criterion			AQL	
01	Electrical Testing	Missing vertical, horizontal segment, segment contrast defect. Missing character, dot or icon. Display malfunction. No function or no display. Current consumption exceeds product specifications. LCD viewing angle defect. Mixed product types. Contrast defect.				0.65
02	Black or white spots on LCD (display only)	2.1 White and black spots of three white or black spots process of the control of		on display ≤ 0.25 mm, no more than present.		2.5
03	LCD black spots, white spots, contamination (non-display)	3.1 Round type $\Phi=(x+y)/2$ X 3.2 Line type:	★ Y	SIZE $\Phi \le 0.10$ $0.10 < \Phi \le 0.20$ $0.20 < \Phi \le 0.25$ $0.25 < \Phi$	Acceptable Q TY Accept no dense 2 1 0 Acceptable Q TY Acceptable Q TY Accept no dense 2	2.5
				0.05 < W	As round type	
04	Polarizer bubbles	If bubbles are v judge using blace specifications, to to find, must che specify direction	ck spot not easy neck in	Size Φ $Φ \le 0.20$ $0.20 < Φ \le 0.50$ $0.50 < Φ \le 1.00$ $1.00 < Φ$ Total Q TY	Acceptable Q TY Accept no dense 3 2 0 3	2.5

NO	Item	Criterion				
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination				
		Symbols Define: x: Chip length y	: Chip width z: Ch	ip thickness		
		1 2	Glass thickness a: LC			
	Chipped glass	L: Electrode pad length: 6.1 General glass chip: 6.1.1 Chip on panel surface and crack between panels:				
		z: Chip thickness	y: Chip width	x: Chip length		
		Z≦1/2t	Not over viewing	x ≤ 1/8a		
06			area		2.5	
		$1/2t < z \leq 2t$	Not exceed 1/3k	x ≤ 1/8a		
		6.1.2 Corner crack: z: Chip thickness	y: Chip width	x: Chip length		
		Z≦1/2t	Not over viewing area	x ≤ 1/8a		
		$1/2t < z \le 2t$	Not exceed 1/3k	$x \le 1/8a$		
		⊙ If there are 2 or more	e chips, x is the total len	gth of each chip.		

NO	Item	Criterion	AQL	_			
		Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 6.2 Protrusion over terminal: 6.2.1 Chip on electrode pad:					
		y: Chip width x: Chip length z: Chip the $y \le 0.5$ mm $x \le 1/8$ a $0 < z \le 6.2.2$ Non-conductive portion:					
06	Glass crack	y Z Z X X X	2.5				
		y: Chip width x: Chip length z: Chip	thickness				
		$y \le L$ $x \le 1/8a$ $0 < z$	≦ t				
		 ⊙ If the chipped area touches the ITO terminal, over 2/3 of remain and be inspected according to electrode terminal spr ⊙ If the product will be heat sealed by the customer, the all be damaged. 6.2.3 Substrate protuberance and internal crack. y: width x: 1 y ≤ 1/3L x ≤ 	ecifications. ignment mark not ength				

NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
	D 11' 1.	8.1 Illumination source flickers when lit.	0.65
08	Backlight elements	8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards.	2.5
		8.3 Backlight doesn't light or color wrong.	0.65
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.	2.5
		9.2 Bezel must comply with job specifications.	0.65
		10.1 COB seal may not have pinholes larger than 0.2mm or contamination.	2.5
		10.2 COB seal surface may not have pinholes through to the IC.	2.5
	PCB、COB	10.3 The height of the COB should not exceed the height indicated in the assembly diagram.	0.65
		10.4 There may not be more than 2mm of sealant outside the	2.5
		seal area on the PCB. And there should be no more than three places.	
		10.5 No oxidation or contamination PCB terminals.	2.5
10		10.6 Parts on PCB must be the same as on the production	0.65
10		characteristic chart. There should be no wrong parts, missing parts or excess parts.	
		10.7 The jumper on the PCB should conform to the product characteristic chart.	0.65
		10.8 If solder gets on bezel tab pads, LED pad, zebra pad or	2.5
		screw hold pad, make sure it is smoothed down. 10.9 The Scraping testing standard for Copper Coating of PCB	2.5
		\mathbf{X} $\mathbf{X} * \mathbf{Y} \leq 2\mathbf{mm}^2$	
		11.1 No un-melted solder paste may be present on the PCB.	2.5
		11.2 No cold solder joints, missing solder connections,	2.5
11	Soldering	oxidation or icicle.	2.0
		11.3 No residue or solder balls on PCB.	2.5
		11.4 No short circuits in components on PCB.	0.65

NO	Item	Criterion	AQL
		12.1 No oxidation, contamination, curves or, bends on interface	2.5
		Pin (OLB) of TCP.	
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface	2.5
	General appearance	pin must be present or look as if it cause the interface pin to sever.	
		12.6 The residual rosin or tin oil of soldering (component or chip	2.5
12		component) is not burned into brown or black color.	
		12.7 Sealant on top of the ITO circuit has not hardened.	2.5
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging	0.65
		specification sheet.	
		12.11 Product dimension and structure must conform to product	0.65
		specification sheet.	
		12.12 Visual defect outside of VA is not considered to be rejection.	0.65

12.Material List of Components for RoHs

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited Value	100 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm
Above limited value is set up according to RoHS.						

- 2.Process for RoHS requirement : (only for RoHS inspection)
 - (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
 - (2) Heat-resistance temp. :

Reflow: 250° C, 30 seconds Max.;

Connector soldering wave or hand soldering : 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp. $: 235\pm5^{\circ}\mathbb{C}$;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.

13. Recommendable Storage

- 1. Place the panel or module in the temperature 25°C±5°C and the humidity below 65% RH
- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.

e Number: Panel Specification:			Page: 1
Panel Type:	☐ Pass		
View Direction:	☐ Pass		
Numbers of Dots:	☐ Pass		
View Area:	☐ Pass		
Active Area:	☐ Pass		
Operating Temperature:	☐ Pass		
Storage Temperature:	Pass		
Others:	1 uss		
echanical Specification :			
CB Size:	Pass	□ NG.	
Frame Size:	Pass	□ NG ,	
Materal of Frame:	☐ Pass		
Connector Position:	☐ Pass		
Fix Hole Position:	☐ Pass		
Backlight Position:	☐ Pass		
Thickness of PCB:	☐ Pass		
Height of Frame to PCB:	☐ Pass	□ NG ,	
Height of Module:	☐ Pass		
Others:	☐ Pass		
ative Hole Size:			
ritch of Connector:	☐ Pass	□ NG ,	
Tole size of Connector:	Pass		
Mounting Hole size:	Pass		
Mounting Hole Type:	Pass		
Others:	☐ Pass	☐ NG ,	
cklight Specification:			
3/L Type:	☐ Pass	☐ NG ,	
3/L Color:	☐ Pass	☐ NG ,	
/L Driving Voltage (Refere	nce for LED	Type): Pass	☐ NG ,_
L Driving Current:	☐ Pass	□ NG ,	
rightness of B/L:	Pass	□ NG ,	
/L Solder Method:	Pass	□ NG ,	
Others:	Pass		



	winstar				
Modu	le Number :		Page: 2		
5、	Electronic Characteristics of	Module:			
1.	Input Voltage:	Pass	□ NG ,		
2.	Supply Current:	☐ Pass	□ NG ,		
3.	Driving Voltage for LCD:	Pass	☐ NG ,		
4.	Contrast for LCD:	Pass	☐ NG ,		
5.	B/L Driving Method:	Pass	□ NG ,		
6.	Negative Voltage Output:	Pass	☐ NG ,		
7.	Interface Function:	Pass	□ NG ,		
8.	LCD Uniformity:	☐ Pass	□ NG ,		
9.	ESD test:	Pass	☐ NG ,		
10.	Others:	Pass	☐ NG ,		
6、	<u>Summary</u> :				
	Sales signature :				
	Customer Signature:		Date : / /		