

www.vishay.com

Vishay

Pulse Proof Thick Film Chip Resistors



FEATURES

- High pulse performance, up to 10 kW
- Stability $\Delta R/R \le 1$ % for 1000 h at 70 °C
- AEC-Q200 qualified
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>



ROHS COMPLIANT HALOGEN

FREE

| STANDARD ELECTRICAL SPECIFICATIONS | | | | | | | | | |
|------------------------------------|--------------------------|------------------------|---|---|-------------------------------------|-------------|--------------------------|--------|--|
| ТҮРЕ | CASE SIZE IMPERIAL | CASE SIZE METRIC | POWER RATING P ₇₀ W | LIMITING ELEMENT VOLTAGE U _{max.} AC _{RMS} /DC V | TEMPERATURE COEFFICIENT ppm/K | TOLERANCE | RESISTANCE RANGE Ω | SERIES | |
| D10/CRCW0402-IF | 0402 | RR1005M | 0.063 | 50 | ± 200 | ± 5 ± 10 | 1.0 to 100K | E24 | |
| D11/CRCW0603-IF | 0603 | RR1608M | 0.10 | 75 | ± 200 | ± 5 ± 10 | 1.0 to 100K | E24 | |
| D12/CRCW0805-IF | 0805 | RR2012M | 0.125 | 150 | ± 200 | ± 5 ± 10 | 1.0 to 100K | E24 | |
| D25/CRCW1206-IF | 1206 | RR3216M | 0.25 | 200 | ± 200 | ± 5 ± 10 | 1.0 to 100K | E24 | |
| CRCW1210-IF | 1210 | RR3225M | 0.50 | 200 | ± 200 | ± 5 ± 10 | 1.0 to 100K | E24 | |
| CRCW2010-IF | 2010 | RR5025M | 0.75 | 400 | ± 200 | ± 5 ± 10 | 1.0 to 100K | E24 | |
| CRCW2512-IF | 2512 | RR6332M | 1.0 | 500 | ± 200 | ± 5 ± 10 | 1.0 to 100K | E24 | |

Notes

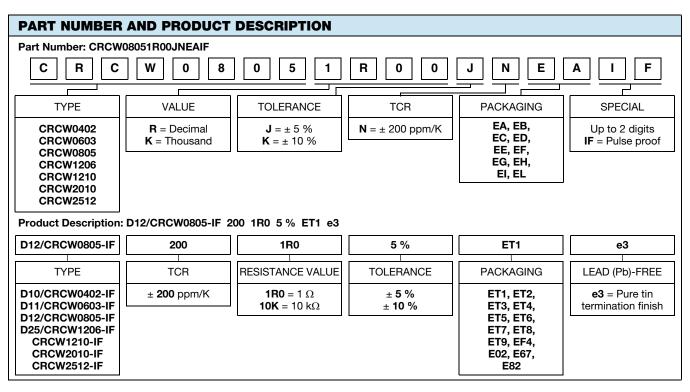
- These resistors do not feature a limited lifetime when operated within the limits of rated dissipation, permissible operating voltage, and
 permissible film temperature. However, the resistance typically increase due to the resistor's film temperature over operating time, generally
 known as drift. The drift may exceed the stability requirements of an individual application circuit and thereby limits the functional time.
- Marking: See data sheet "Surface Mount Resistor Marking" (document number 20020).
- Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

| TECHNICAL SPECIFICATIONS | | | | | | | | | |
|--|-----------------|---------------------|--------------------------|---------------------|---------------------|-------------|-------------|-------------|--|
| PARAMETER | UNIT | D10/ CRCW0402-IF | D11/ CRCW0603-IF | D12/ CRCW0805-IF | D25/ CRCW1206-IF | CRCW1210-IF | CRCW2010-IF | CRCW2512-IF | |
| Rated dissipation $P_{70}^{\ (1)}$ | W | 0.063 | 0.1 | 0.125 | 0.25 | 0.5 | 0.75 | 1.0 | |
| Operating voltage U _{max.} AC _{RMS} /DC | ٧ | 50 | 75 | 150 | 200 | 200 | 400 | 500 | |
| Insulation voltage <i>U</i> _{ins} (1 min) | ٧ | 75 | 100 | 200 | 300 | 300 | 300 | 300 | |
| Insulation resistance | Ω | | > 10 ⁹ | | | | | | |
| Operating temperature range | °C | | -55 to +155 | | | | | | |
| Failure rate | h ⁻¹ | | < 0.1 x 10 ⁻⁹ | | | | | | |
| Mass | mg | 0.65 | 2 | 5.5 | 10 | 16 | 25.5 | 40.5 | |

Note

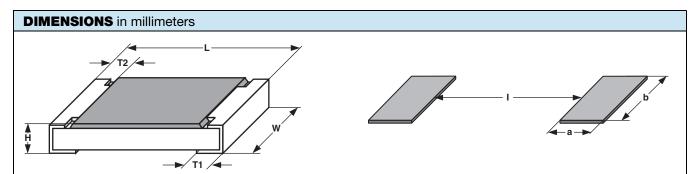
⁽¹⁾ The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printe-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.





| PACKAGING | | | | | | | |
|-----------------|----------|----------|--------------------------------|----------|----------|---------------|--|
| TYPE | CODE | QUANTITY | CARRIER TAPE | WIDTH | PITCH | REEL DIAMETER | |
| D10/CRCW0402-IF | ED = ET7 | 10 000 | | 8 mm | 2 mm | 180 mm/7" | |
| D10/ChCW0402-IF | EE = EF4 | 50 000 | | 0 111111 | 2 111111 | 330 mm/13" | |
| | EI = ET2 | 5000 | | | | 180 mm/7" | |
| | ED = ET3 | 10 000 | | 8 mm | 2 mm | 180 mm/7" | |
| | EL = ET4 | 20 000 | | 0 111111 | 2 111111 | 285 mm/11.25" | |
| D11/CRCW0603-IF | EE = ET8 | 50 000 | | | | 330 mm/13" | |
| | EA = ET1 | 5000 | | 8 mm | | 180 mm/7" | |
| | EB = ET5 | 10 000 | | | 4 mm | 285 mm/11.25" | |
| | EC = ET6 | 20 000 | Paper tape acc. to IEC 60286-3 | | | 330 mm/13" | |
| | EA = ET1 | 5000 | Type 1a | 8 mm | 4 mm | 180 mm/7" | |
| D12/CRCW0805-IF | EB = ET5 | 10 000 | | | | 285 mm/11.25" | |
| | EC = ET6 | 20 000 | | | | 330 mm/13" | |
| | EA = ET1 | 5000 | | | | 180 mm/7" | |
| D25/CRCW1206-IF | EB = ET5 | 10 000 | | 8 mm | 4 mm | 285 mm/11.25" | |
| | EC = ET6 | 20 000 | | | | 330 mm/13" | |
| | EA = ET1 | 5000 | | | 4 mm | 180 mm/7" | |
| CRCW1210-IF | EB = ET5 | 10 000 | | 8 mm | | 285 mm/11.25" | |
| | EC = ET6 | 20 000 | | | | 330 mm/13" | |
| CRCW2010-IF | EF = E02 | 4000 | Pressed tape | 12 mm | 4 mm | 180 mm/7" | |
| ODOMOC10 IE | EG = E67 | 2000 | acc. to IEC 60286-3 | 10 | 8 mm | 100 /7" | |
| CRCW2512-IF | EH = E82 | 4000 | Type 1b | 12 mm | 4 mm | 180 mm/7" | |

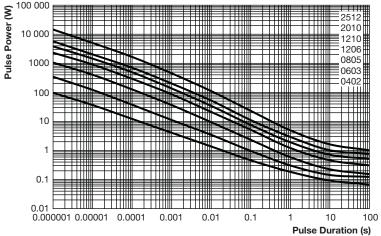




| SIZ | 7 C | | DIMENSIONS | | | | | RECOMMENDED SOLDER PAD DIMENSIONS | | | | |
|----------|------------|-------------------|-----------------|-----------------|-------------------|---------------|-------------------|-----------------------------------|-----|-----------------|-----|-----|
| 312 | - - | | DIMENSIONS | | | | REFLOV OLDERII | | so | WAVE OLDERII | NG | |
| IMPERIAL | METRIC | L | W | Н | T1 | T2 | а | b | I | а | b | I |
| 0402 | RR1005M | 1.0 ± 0.05 | 0.5 ± 0.05 | 0.35 ± 0.05 | 0.25 ± 0.05 | 0.2 ± 0.1 | 0.4 | 0.6 | 0.5 | | | |
| 0603 | RR1608M | 1.55 + 0.10 | 0.85 ± 0.1 | 0.45 ± 0.05 | 0.3 ± 0.2 | 0.3 ± 0.2 | 0.5 | 0.9 | 1.0 | 0.9 | 0.9 | 1.0 |
| 0805 | RR2012M | 2.0 + 0.20 - 0.10 | 1.25 ± 0.15 | 0.45 ± 0.05 | 0.3 + 0.20 - 0.10 | 0.3 ± 0.2 | 0.7 | 1.3 | 1.2 | 0.9 | 1.3 | 1.3 |
| 1206 | RR3216M | 3.2 + 0.10 - 0.20 | 1.6 ± 0.15 | 0.55 ± 0.05 | 0.45 ± 0.2 | 0.4 ± 0.2 | 0.9 | 1.7 | 2.0 | 1.1 | 1.7 | 2.3 |
| 1210 | RR3225M | 3.2 ± 0.2 | 2.5 ± 0.2 | 0.55 ± 0.05 | 0.45 ± 0.2 | 0.4 ± 0.2 | 0.9 | 2.5 | 2.0 | 1.1 | 2.5 | 2.2 |
| 2010 | RR5025M | 5.0 ± 0.15 | 2.5 ± 0.15 | 0.6 ± 0.1 | 0.6 ± 0.2 | 0.6 ± 0.2 | 1.0 | 2.5 | 3.9 | 1.2 | 2.5 | 3.9 |
| 2512 | RR6332M | 6.3 ± 0.2 | 3.15 ± 0.15 | 0.6 ± 0.1 | 0.6 ± 0.2 | 0.6 ± 0.2 | 1.0 | 3.2 | 5.2 | 1.2 | 3.2 | 5.2 |

FUNCTIONAL PERFORMANCE

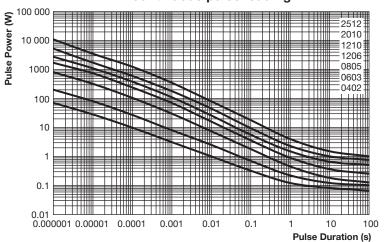
Maximum pulse dissipation as a function of the pulse duration, single pulse



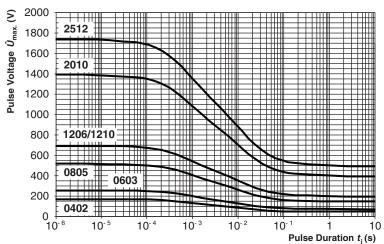
Maximum pulse load, single pulse; applicable if $\vec{P} \rightarrow 0$ and $n \le 1000$ and $\hat{U} \le \hat{U}_{max}$; for permissible resistance change equivalent to 8000 h operation



Maximum pulse dissipation as a function of the pulse duration, continuous pulse loading



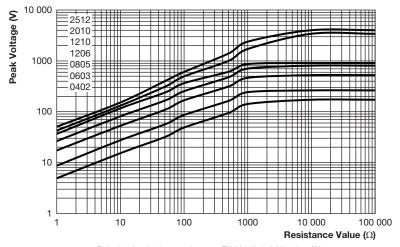
Maximum pulse load, continuous pulses; applicable if $P \le P(\vartheta_{amb})$ and $\hat{U} \le \hat{U}_{max}$; for permissible resistance change equivalent to 8000 h operation



Maximum pulse voltage, single and continuous pulses; applicable if $\hat{P} \leq \hat{P}_{max}$; for permissible resistance change equivalent to 8000 h operation

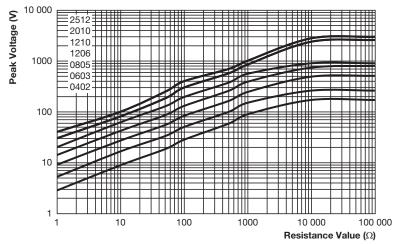


Single-pulse high voltage overload test 1.2 µs/50 µs EN 140000 4.27



Pulse load rating in accordance to EN 60115-1, 4.27; 1.2 μ s/50 μ s; 5 pulses at 12 s intervals; for permissible resistance change 1 %

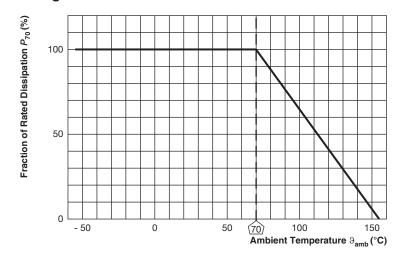
Single-pulse high voltage overload test 10 μ s/700 μ s EN 140000 4.27



Pulse load rating in accordance to EN 60115-1, 4.27; 10 μ s/700 μ s; 10 pulses at 1 min intervals; for permissible resistance change 1 %



Derating



| | IEC | | PROCEDURE | REQUIREMENTS PERMISSIBLE CHANGE (ΔR) | | |
|----------------|--------------------|--|---|---|--|--|
| EN 60115-1 | 60082-2 TEST | TEST | | STABILITY CLASS 1 OR BETTER | | |
| CLAUSE | METHOD | | Stability for product type: | 1 Ω to 100 kΩ | | |
| | | | D/CRCW-IF e3 | | | |
| 4.5 | - | Resistance | - | ± 5 %; ± 10 % | | |
| 4.7 | - | Voltage proof | $U = 1.4 \times U_{ins}$; 60 s | No flashover or breakdown | | |
| 4.13 | - | Short time overload | $U = 2.5 \times \sqrt{P_{70} \times R} \le 2 \times U_{\text{max.}};$ duration acc. to style | ± (0.25 % R + 0.05 Ω) | | |
| | (Td) Solderability | Solder bath method; Sn60Pb40; non-activated flux; (235 ± 5) °C, (2 ± 0.2) s | Good tinning (≥ 95 % covered); no visible damage | | | |
| 4.17.2 58 (Td) | | Solder bath method; Sn96.5Ag3Cu0.5; non-activated flux; (245 ± 5) °C, (3 ± 0.3) s | Good tinning (≥ 95 % covered); no visible damage | | | |
| 4.8.4.2 | - | Temperature coefficient | (20/- 55/20) °C and (20/125/20) °C | ± 200 ppm/K | | |
| 4.19 14 (Na) | 14 (Na) | Rapid change of temperature | 30 min. at - 55 °C; 30 min. at 125°C | | | |
| | 14 (IVa) | Trapia change of temperature | 5 cycles 1000 cycles | $\pm (0.25 \% R + 0.05 \Omega)$ $\pm (1 \% R + 0.05 \Omega)$ | | |



www.vishay.com

| TEST PROCEDURES AND REQUIREMENTS | | | | | | | | |
|----------------------------------|-----------------|--|--|---|--|--|--|--|
| EN | IEC | | PROCEDURE | REQUIREMENTS PERMISSIBLE CHANGE (ΔR) | | | | |
| 60115-1 | 60082-2 TEST | TEST | | STABILITY CLASS 1 OR BETTER | | | | |
| CLAUSE | METHOD | | Stability for product type: | 1 Ω to 100 kΩ | | | | |
| | | | D/CRCW-IF e3 | 1 22 to 100 kS2 | | | | |
| 4.23 | - | Climatic sequence: | - | | | | | |
| 4.23.2 | 2 (Ba) | Dry heat | 125 °C; 16 h | | | | | |
| 4.23.3 | 30 (Db) | Damp heat, cyclic | 55 °C; ≥ 90 % RH; 24 h; 1 cycle | | | | | |
| 4.23.4 | 1 (Aa) | Cold | - 55 °C; 2 h | $\pm (1 \% R + 0.05 \Omega)$ | | | | |
| 4.23.5 | 13 (M) | Low air pressure | 1 kPa; (25 ± 10) °C; 1 h | | | | | |
| 4.23.6 | 30 (Db) | Damp heat, cyclic | 55 °C; ≥ 90 % RH; 24 h; 5 cycles | | | | | |
| 4.23.7 | - | DC load | $U = \sqrt{P_{70} \times R}$ | | | | | |
| 4.25.1 | - | Endurance at 70 °C | $U = \sqrt{P_{70} \times R} \le U_{\text{max.}}$ 1.5 h on; 0.5 h off; 70 °C; 1000 h 70 °C; 8000 h | ± (1 % R + 0.05 Ω) ± (2 % R + 0.1 Ω) | | | | |
| 4.18.2 | 58 (Td) | Resistance to soldering heat | Solder bath method (260 ± 5) °C; (10 ± 1) s | ± (0.25 % R + 0.05 Ω) | | | | |
| 4.24 | 78 (Cab) | Damp heat, steady state | (40 ± 2) °C; (93 ± 3) % RH; 56 days | ± (1 % R + 0.05 Ω) | | | | |
| 4.25.3 | - | Endurance at upper category temperature | 155 °C; 1000 h | ± (1 % R + 0.05 Ω) | | | | |
| 4.27 | - | Single pulse high voltage overload, 10 µs/700 µs | $\hat{U} = 10 \text{ x } \sqrt{P_{70} \text{ x } R} \le 2 \text{ x } U_{\text{max.}};$ 10 pulses | ± (1 % R + 0.05 Ω) | | | | |

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2-x, environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.



Legal Disclaimer Notice

Vishay

Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.