

## KA-5630SEL2Z4S

5.6 mm x 3.0 mm Surface Mount LED Lamp



## DESCRIPTIONS

- The Hyper Red device is based on light emitting diode chip made from AlGaInP
- · Electrostatic discharge and power surge could damage the LEDs
- . It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- · All devices, equipments and machineries must be electrically grounded

## **FEATURES**

- Size (mm): 5.6 x 3.0 x 0.77
- Suitable for all SMD assembly and solder process
- Available on tape and reel
- White SMD package, silicone resin
- Moisture sensitivity level: 2a
- RoHS compliant

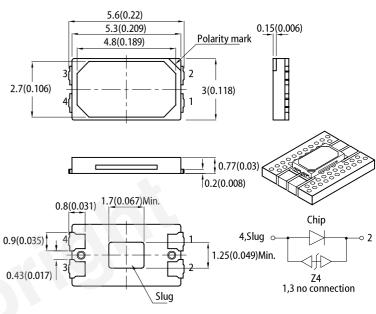
### **APPLICATIONS**

- LCD TV / Monitor Backlight
- Architectural lighting
- · Decorative lighting

## ATTENTION

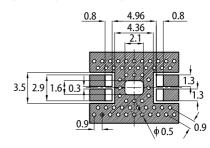
Observe precautions for handling electrostatic discharge sensitive devices

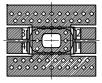




#### **RECOMMENDED SOLDERING PATTERN** (units : mm; tolerance : ± 0.1)

PACKAGE DIMENSIONS





#### Solder resist

0.8mm FR4-Based Boards For both the open via PTH and filled and capped via design. the finished hole diameter is 0.5mm. A smaller diameter will lead to an increase of thermal resistance. The recommended distance between two holes is 0.4 mm.This results in a minimal pitch of 0.9mm between the vias.

Notes

1. All dimensions are in millimeters (inches)

- Tolerance is ±0.25(0.01") unless otherwise noted.
   The specifications, characteristics and technical data described in the datasheet are subject to
- change without prior notice. 4. The device has a single mounting surface. The device must be mounted according to the specifications.

#### **SELECTION GUIDE**

Part Number	Emitting Color (Material)	Lens Type	lv (cd) @ 150mA <sup>[2]</sup>		Φv (lm) @ 150mA <sup>[2]</sup>		Viewing Angle <sup>[1]</sup>
			Min.	Тур.	Min.	Тур.	201/2
KA-5630SEL2Z4S	Hyper Red (AlGaInP)	Water Clear	3.6	4.2	12	14	120°

Notes.

0.12 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
 Luminous intensity / luminous flux: +/-15%.

3. LEDs are binned according to their luminous flux

Luminous intensity / luminous Flux value is traceable to CIE127-2007 standards

### ELECTRICAL / OPTICAL CHARACTERISTICS at T<sub>A</sub>=25°C

Devenueden	Symbol	Emitting Color	Value			
Parameter			Min.	Тур.	Max.	Unit
Wavelength at Peak Emission $I_F$ = 150mA	$\lambda_{peak}$	Hyper Red	-	631	-	nm
Dominant Wavelength I <sub>F</sub> = 150mA	$\lambda_{dom}$ <sup>[1]</sup>	Hyper Red	-	623	-	nm
Spectral Bandwidth at 50% $\Phi$ REL MAX $I_{\text{F}}$ = 150mA	Δλ	Hyper Red	-	20	-	nm
Forward Voltage $I_F$ = 150mA	V <sub>F</sub> <sup>[2]</sup>	Hyper Red	2.0	2.5	3.0	V
Allowable Reverse Current	I <sub>R</sub>	Hyper Red	-	-	85	mA
Temperature Coefficient of $\lambda_{\text{peak}}$ $I_F$ = 150mA, -10°C $\leq$ T $\leq$ 85°C	$TC_{\lambdapeak}$	Hyper Red	-	0.13	-	nm/°C
Temperature Coefficient of $\lambda_{dom}$ $I_F$ = 150mA, -10°C $\leq$ T $\leq$ 85°C	$TC_{\lambda dom}$	Hyper Red	-	0.06	-	nm/°C
Temperature Coefficient of $~V_F$ $I_F$ = 150mA, -10°C $\leq$ T $\leq$ 85°C	TCv	Hyper Red	-	-2.0	-	mV/°C

Notes:

1. The dominant wavelength (λd) above is the setup value of the sorting machine. (Tolerance λd : ±1nm.)
2. Forward voltage: ±0.1V.
3. Wavelength value is traceable to CIE127-2007 standards.
4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

## ABSOLUTE MAXIMUM RATINGS at T<sub>A</sub>=25°C

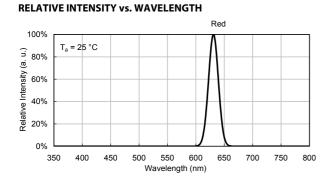
Parameter	Symbol	Value	Unit
Power Dissipation	P <sub>D</sub>	450	mW
Reverse Voltage	V <sub>R</sub>	5	V
Junction Temperature	Tj	115	°C
Operating Temperature	T <sub>op</sub>	-40 to +85	°C
Storage Temperature	T <sub>stg</sub>	-40 to +85	°C
DC Forward Current	I <sub>F</sub>	150	mA
Peak Forward Current	I <sub>FM</sub> <sup>[1]</sup>	270	mA
Electrostatic Discharge Threshold (HBM)	-	8000	V
Thermal Resistance (Junction / Ambient)	R <sub>th JA</sub> <sup>[2]</sup>	105	°C/W
Thermal Resistance (Junction / Solder point)	R <sub>th JS</sub> <sup>[2]</sup>	45	°C/W

Notes

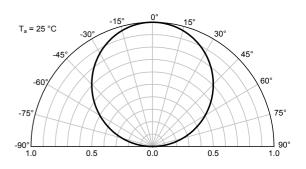
Notes: 1. 1/10 Duty Cycle, 0.1ms Pulse Width. 2. R<sub>th JA</sub>, R<sub>th JS</sub> Results from mounting on PC board FR4 (pad size ≥ 16 mm<sup>2</sup> per pad). 3. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

### **TECHNICAL DATA**

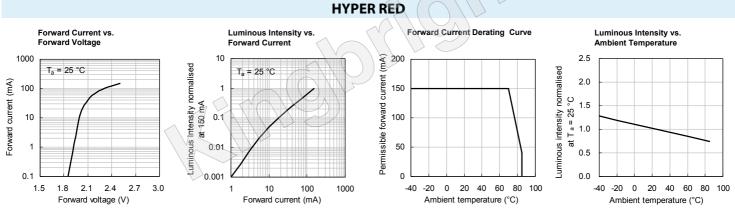
Dominant wavelength (nm)

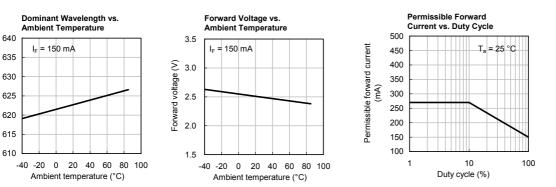


#### SPATIAL DISTRIBUTION

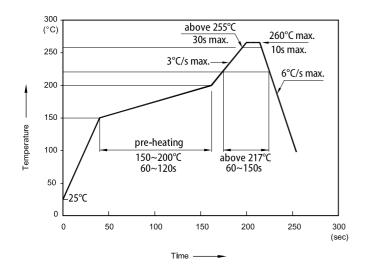


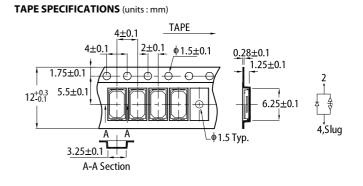




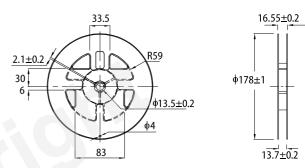


#### **REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS**





#### **REEL DIMENSION** (units : mm)





- 1. Don't cause stress to the LEDs while it is exposed to high terr
- Don't cause sites to the LEDS while it is exposed to high temperature.
   The maximum number of reflow soldering passes is 2 times.
   Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.

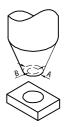
#### HANDLING PRECAUTIONS

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

- 1. Handle the component along the side surfaces by using forceps or appropriate tools
- 2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
- 4-1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4-2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4-3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.
- 5. As silicone encapsulation is permeable to gases, some corrosive substances such as H<sub>2</sub>S might corrode silver plating of lead frame. Special care should be taken if an LED with silicone encapsulation is to be used near such substances

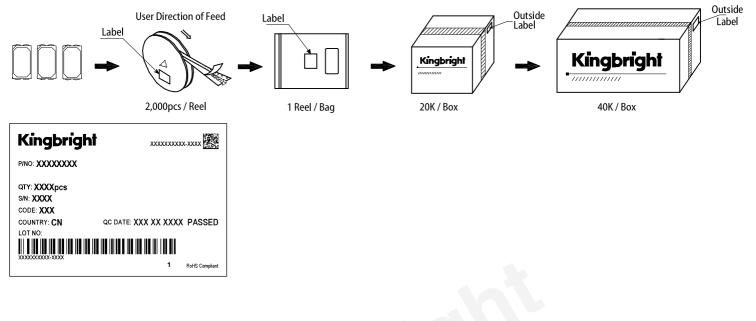
3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.





## KA-5630SEL2Z4S

#### **PACKING & LABEL SPECIFICATIONS**



#### **PRECAUTIONARY NOTES**

- The information included in this document reflects representative usage scenarios and is intended for technical reference only.
- The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications. When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If 2.
- 3.
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