## DESCRIPTION

PT6315 is a Vacuum Fluorescent Display (VFD) Controller driven on a $1 / 4$ to $1 / 12$ duty factor. Sixteen segment output lines, 4 grid output lines, 8 segment/grid output drive lines, one display memory, control circuit, key scan circuit are all incorporated into a single chip to build a highly reliable peripheral device for a single chip micro computer. Serial data is fed to PT6315 via a three-line serial interface. It is housed in a 44-pin, SSOP and LQFP Package.

## FEATURES

- CMOS Technology
- Low Power Consumption
- Key Scanning ( $16 \times 2$ matrix)
- Multiple Display Modes: ( 16 segments, 12 digits to 24 segments, 4 digits)
- 8-Step Dimming Circuitry
- LED Ports Provided (4 channels, 20 mA max.)
- Serial Interface for Clock, Data Input, Data Output, Strobe Pins
- No External Resistors Needed for Driver Outputs
- Available in 44-pin, SSOP and LQFP Package


## APPLICATION

- Microcomputer Peripheral Device


## BLOCK DIAGRAM



Figure 1: PT6315 Internal Block Diagram

## PIN CONFIGURATION 44PIN LQFP



Figure 2: PT6315 LQFP Pin Configuration

## PIN CONFIGURATION 44PIN SSOP



Figure 3: PT6315 SSOP Pin Configuration

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## PIN DESCRIPTION

| Pin Name | I/O | Description | Pin No. |
| :---: | :---: | :---: | :---: |
| LED 1 to LED4 | O | LED Output Pin | 1 to 4 |
| OSC | I | Oscillator Input Pin <br> A resistor is connected to this pin to determine the oscillation frequency | 5 |
| DOUT | O | Data Output Pin (N-Channel, Open-Drain) This pin outputs serial data at the falling edge of the shift clock (starting from the lower bit). | 6 |
| $\begin{gathered} \text { DIN } \\ \text { (Schmitt Trigger) } \end{gathered}$ | I | Data Input Pin <br> This pin inputs serial data at the rising edge of the shift clock (starting from the lower bit) | 7 |
| CLK <br> (Schmitt Trigger) | I | Clock Input Pin <br> This pin reads serial data at the rising edge and outputs data at the falling edge. | 8 |
| $\begin{gathered} \text { STB } \\ \text { (Schmitt Trigger) } \end{gathered}$ | I | Serial Interface Strobe Pin <br> The data input after the STB has fallen is processed as a command. <br> When this pin is "HIGH", CLK is ignored. | 9 |
| K1 to K2 | I | Key Data Input Pins <br> The data inputted to these pins are latched at the end of the display cycle. | 10,11 |
| VSS | - | Logic Ground Pin | 12,44 |
| VDD | - | Logic Power Supply | 13,43 |
| SG1/KS1 to SG16/KS 16 | O | High-Voltage Segment Output Pins <br> Also acts as the Key Source | $\begin{gathered} 14 \text { to } \\ 29 \end{gathered}$ |
| VEE | - | Pull-Down Level | 30 |
| SG17/GR12 to SG24/GR5 | O | High Voltage Segment/Grid Output Pins | $\begin{gathered} 31 \text { to } \\ 38 \end{gathered}$ |
| GR4 to GR1 | O | High-Voltage Grid Output Pins | $\begin{gathered} 39 \text { to } \\ 42 \end{gathered}$ |

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## FUNCTIONAL DESCRIPTION

## Commands

Commands determine the display mode and status of PT6315. A command is the first byte (b0 to b7) inputted to PT6315 via the DIN Pin after STB Pin has changed from "HIGH" to "LOW" State. If for some reason the STB Pin is set to "HIGH" while data or commands are being transmitted, the serial communication is initialized, and the data/commands being transmitted are considered invalid.

## COMMAND 1: DISPLAY MODE SETTING COMMANDS

PT6315 provides 8 display mode settings as shown in the diagram below: As stated earlier a command is the first one byte ( b 0 to b 7 ) transmitted to PT6315 via the DIN Pin when STB is "LOW". However, for these commands, the bits 5 to 6 (b4 to b5) are ignored, bits 7 \& 8 (b6 to b7) are given a value of " 0 ".

The Display Mode Setting Commands determine the number of segments and grids to be used ( $1 / 4$ to $1 / 12$ duty, 16 to 24 segments). When these commands are executed, the display is forcibly turned off, the key scanning stops. A display command "ON" must be executed in order to resume display. If the same mode setting is selected, no command execution is take place, therefore, nothing happens.

When Power is turned "ON", the 12-digit , 16-segment modes is selected.


Figure 3: Display Mode Settings

## Display Mode and RAM Address

Data transmitted from an external device to PT6315 via the serial interface are stored in the Display RAM and are assigned addresses. The RAM Addresses of PT6315 are given below in 8 bits unit.

SG1 SG4 SG5 SG8 SG9 SG12 SG13 SG16 SG17 SG20 SG21 SG24

| 00 H L | 00 H U | 01 H L | 01 H U | 02 HL | 02 H U |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 03 H L | 03 H U | 04 H L | 04 H U | 05 H L | 05 H U |
| 06 H L | 06 H U | 07 H L | 07 H U | 08 HL | 08 H U |
| 09 H L | 09 H U | 0 A H L | $0 \mathrm{AH}_{\mathrm{U}}$ | 0 BH L | $0 \mathrm{BH}_{\mathrm{U}}$ |
| $0 \mathrm{CH}_{\mathrm{L}}$ | $0 \mathrm{CH}_{\mathrm{U}}$ | 0 D H L | $0 \mathrm{DH} \mathrm{U}^{\text {H }}$ | 0 EH L | $0 \mathrm{EH}_{\mathrm{U}}$ |
| 0 FH L | 0 FH U | $10 \mathrm{H}_{\mathrm{L}}$ | $10 \mathrm{H}_{\mathrm{U}}$ | $11 \mathrm{H}_{\mathrm{L}}$ | $11 \mathrm{H}_{\mathrm{U}}$ |
| 12 HL | 12 HU | 13 HL | 13 HU | 14 HL | 14 H U |
| $15 \mathrm{H}_{\mathrm{L}}$ | 15 H U | 16 HL | 16 H U | 17 HL | 17 He |
| 18 HL | 18 H U | 19 HL | 19 H U | 1 A H L | 1 A H U |
| 1 B H L | 1 B H U | 1 CH | 1 CHH | 1 D H L | 1 DH U |
| 1 EH L | 1 EH U | 1 FH L | 1 FH U | 20 HL | 20 H U |
| 21 HL | 21 HU | 22 H L | 22 HeU | 23 H L | 23 Hu |



Lower 4 bits Higher 4 bits
Figure 4: PT6315 RAM Address

## COMMAND 2: DATA SETTING COMMANDS

The Data Setting Commands executes the Data Write or Data Read Modes for PT6315. The data Setting Command, the bits 5 and $6(\mathrm{~b} 4, \mathrm{~b} 5)$ are ignored, bit $7(\mathrm{~b} 6)$ is given the value of " 1 " while bit 8 (b7) is given the value of " 0 ". Please refer to the diagram below.

When power is turned ON, the bit 4 to bit 1 (b3 to b0) are given the value of " 0 ".


Figure 5: Data Settings

## PT6315 Key Matrix \& Key Input Data Storage RAM

PT6315 Key Matrix consists of $16 \times 2$ array as shown below:


Figure 6: PT6315 Key Matrix

Each data inputted by each key are stored as follows. They are read by a READ Command, starting from the last significant bit. When the most significant bit of the data (SG1, b0) has been read, the least significant bit of the next data (SG16, b7) is read.

| K1 ........... K2 | K1 ............... K2 | K1 ........... K2 | K1 ............... K2 | READING SEQUENCE |
| :---: | :---: | :---: | :---: | :---: |
| SG1/KS1 | SG2/KS2 | SG3/KS3 | SG4/KS4 |  |
| SG5/KS5 | SG6/KS6 | SG7/KS7 | SG8/KS8 |  |
| SG9/KS9 | SG10/KS10 | SG11/KS11 | SG12/KS12 |  |
| SG11/KS11 | SG14/KS14 | SG15/KS15 | SG16/KS16 |  |
| b0 ...........b1 | l12 ...........13 ${ }^{\text {a }}$ | D34 ...........105 | b6..........b7 |  |

Figure 7: PT6315 Key Input Data Storage

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## LED Display

PT6315 provides 4 LED Display Terminals, namely LED1 to LED4. Data is written to the LED Port starting from the least significant bit (b0) of the port using a WRITE Command. Each bit starting from the least significant (b0) activates a specific LED Display Terminal -- b0 corresponds LED1 Display, b1 activates LED2 and so forth. Since there are only 4 LED display terminals, bits 5 to $8(\mathrm{~b} 4 \sim \mathrm{~b} 7)$ are not used and therefore ignored. This means that b 4 to b 7 does NOT in anyway activate any LED Display, they are totally ignored.

When a bit (b0 ~ b3) in the LED Port is " 1 ", the corresponding LED is OFF. Conversely, when the bit is " 0 ", the LED Display is turned ON. For example, Bit 1 (as designated by b0) has the value of " 1 ", then this means that LED1 is OFF. It must be noted that when power is turned ON, bit 1 to bit 4 (bo to b3) are given the value of " 0 " (all LEDs are turned ON). Please refer to the diagrams below.


Figure 8: PT6315 LED Display Designation

## COMMAND 3: ADDRESS SETTING COMMANDS

Address Setting Commands are used to set the address of the display memory. The address is considered valid if it has a value of " 00 H " to " 23 H ". If the address is set to 24 H or higher, the data is ignored until a valid address is set. When power is turned ON, the address is set at " 00 H ".

Please refer to the diagram below.


Address: 00 H to 23 H
Figure 10: Address Settings

## COMMAND 4: DISPLAY CONTROL COMMANDS

The Display Control Commands are used to turn ON or OFF a display. It also used to set the pulse width. Please refer to the diagram below. When the power is turned ON, a $1 / 16$ pulse width is selected and the displayed is turned OFF (the key scanning is stopped).

MSB LSB<br><br>Dimming Quantity Settings:<br>000: Pulse width $=1 / 16$<br>001: Pulse width $=2 / 16$<br>010: Pulse width $=4 / 16$<br>011: Pulse width $=10 / 16$<br>100: Pulse width $-11 / 16$<br>101: Pulse width $=12 / 16$<br>110: Pulse width $=13 / 16$<br>111: Pulse width - $14 / 16$<br>Display Settings:<br>0: Display OFF (Key Scan Continues)<br>1: Display ON

Figure 11: Display Control Settings

## SCANNING AND DISPLAY TIMING

The Key Scanning and display timing diagram is given below. One cycle of key scanning consists of 2 frames. The data of the $16 \times 2$ matrix is stored in the RAM.
Internal Operating Frequency $($ fosc $)=224 / T$


Figure 12: PT6315 Scanning \& Display Timing Diagram

Note: T is the width of Segment only

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## SERIAL COMMUNICATION FORMAT

The following diagram shows the PT6315 serial communication format. The DOUT Pin is an N-channel, opendrain output pin, therefore, it is highly recommended that an external pull-up resistor ( 1 KOhms to 10 KOhms ) must be connected to DOUT.

## RECEPTION (Data/Command Write)

「 dala continues
STB


DIN


CLK


## TRANSMISSION (Data Read)



Figure 13: PT6315 Serial Communication Format
where: $t_{\text {wait }}$ (waiting time) $\geq$ 1us
It must be noted that when the data is read, the waiting time $\left(\mathrm{t}_{\text {wait }}\right)$ between the rising of the eighth clock that has set the command and the falling of the first clock that has read the data is greater or equal to $1 \mu \mathrm{~s}$.

## SWITCHING CHARACTERISTIC WAVEFORM

PT6315 Switching Characteristics Waveform is given below.


where: PW $_{\text {CLK }}($ Clock Pulse Width $) \geq 400 \mathrm{~ns}$ t setup (Data Setup Time) $\geq 100 \mathrm{~ns}$
$\mathrm{t}_{\text {Clk-StB }}$ (Clock - Strobe Time) $\geq 1$ us
$\mathrm{t}_{\text {TZH2 }}($ Grid Rise Time) $\leq 0.5$ us (at VDD $=5 \mathrm{~V}$ )
$\mathrm{t}_{\text {TZH2 }}$ (Grid Rise Time) $\leq 1.0$ us (at $\mathrm{VDD}=3.3 \mathrm{~V}$ )
$\mathrm{t}_{\text {TZH1 }}$ (Segment Rise Time) $\leq 2.0$ us (at VDD=5V)
$\mathrm{t}_{\text {TZH1 }}$ (Segment Rise Time) $\leq 3.0$ us (at $\mathrm{VDD}=3.3 \mathrm{~V}$ )

PW STB (Strobe Pulse Width) $\geq 1$ us $\mathrm{t}_{\text {hold }}$ (Data Hold Time) $\geq 100 \mathrm{~ns}$
$\mathrm{t}_{\text {THZ }}$ (Fall Time) $\leq 150$ us
tpzl $^{\text {(Propagation Delay Time) } \leq 100 \mathrm{~ns}}$
tplz $^{\text {(Propagation Delay Time) } \leq 400 \mathrm{~ns}}$
fosc $=$ Oscillation Frequency

Figure 14: PT6315 Switching Characteristic Waveform

## APPLICATIONS

Display memory are updated by incrementing addresses. Please refer to the following diagram.

where: Command 1: Display Mode Setting Command
Command 2: Data Setting Command
Command 3: Address Setting Command
Data 1 to $n$ : Transfer Display Data (36 Bytes max.)
Command 4: Display Control Command
Figure 15: Display Memory Updated by Address Increments

The following diagram shows the waveforms when updating specific addresses.

where: Command 2 -- Data Setting Command Command 3 -- Address Setting Command Data -- Display Data

Figure 16: Address Update

## RECOMMENDED SOFTWARE FLOWCHART



Note: 1. Command 1: Display Mode Commands
2. Command 2: Data Setting Commands
3. Command 3 : Address Setting Commands
4. Command 4: Display Control Commands
5. When IC power is applied for the first time, the contents of the Display RAM are not defined; thus, it is strongly suggested that the contents of the Display RAM must be cleared during the initial setting.

Figure 17: Recommended Software Flowchart

## ABSOLUTE MAXIMUM RATINGS

(Unless otherwise stated, $\mathrm{Ta}=25^{\circ} \mathrm{C}, \mathrm{GND}=0 \mathrm{~V}$ )

| Parameter | Symbol | Ratings |
| :---: | :---: | :---: |
| Logic Supply Voltage | $\mathrm{V}_{\mathrm{DD}}$ | $-0.5 \mathrm{to}+7$ |
| Driver Supply Voltage | $\mathrm{V}_{\mathrm{EE}}$ | $\mathrm{V}_{\mathrm{DD}}+0.5$ to $\mathrm{V}_{\mathrm{DD}}-40$ |
| Logic Input Voltage | $\mathrm{V}_{\mathrm{I}}$ | -0.5 to $\mathrm{V}_{\mathrm{DD}}+0.5$ |
| VFD Driver Output Voltage | $\mathrm{Vo}^{2}$ | $\mathrm{~V}_{\mathrm{EE}}-0.5$ to $\mathrm{V}_{\mathrm{DD}}+0.5$ |

## RECOMMENDED OPERATING RANGE

(Unless otherwise stated, $\mathrm{Ta}=-20$ to $+70^{\circ} \mathrm{C}, \mathrm{GND}=0 \mathrm{~V}$ )

| Parameter | Symbol | Min. | Typ. | Max. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Logic Supply Voltage | $\mathrm{V}_{\mathrm{DD}}$ | 3.0 | 5 | 5.5 | V |
| High-Level Input Voltage | $\mathrm{V}_{\mathrm{IH}}$ | $0.7 \mathrm{~V}_{\mathrm{DD}}$ | - | $\mathrm{V}_{\mathrm{DD}}$ | V |
| Low-Level Input Voltage | $\mathrm{V}_{\mathrm{IL}}$ | 0 | - | $0.3 \mathrm{~V}_{\mathrm{DD}}$ | V |
| Driver Supply Voltage | $\mathrm{V}_{\mathrm{EE}}$ | $\mathrm{V}_{\mathrm{DD}}-35$ | - | 0 | V |

## ELECTRICAL CHARACTERISTICS

(Unless otherwise stated, $\mathrm{V}_{\mathrm{DD}}=5 \mathrm{~V}, \mathrm{GND}=0 \mathrm{~V}, \mathrm{~V}_{\mathrm{EE}}=\mathrm{V}_{\mathrm{DD}}-35 \mathrm{~V}, \mathrm{Ta}=25^{\circ} \mathrm{C}$ )

| Parameter | Symbol | Test Condition | M in. | Typ. | Max. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| High-Level Output Voltage | V OHLED | IOHLED $=-12 \mathrm{~mA}$ <br> LED1 to LED4 | $\mathrm{V}_{\text {DD }}-1$ | - | - | V |
| Low-Level Output Voltage | Volled | IOLLED $=+15 \mathrm{~mA}$ <br> LED 1 to LED4 | - | - | 1 | V |
| Low-Level Output Voltage | Voldout | $\begin{gathered} \text { DOUT, } \\ \text { IOLDOUT }=4 \mathrm{~mA} \end{gathered}$ | - | - | 0.4 | V |
| High-Level Output Current | IOHS G | $\begin{aligned} & \text { Vo=VDD-2V } \\ & \text { SG1/KS } 1 \text { to } \\ & \text { SG16/KS } 16 \end{aligned}$ | -3 | - | - | mA |
| High-Level Output Current | IOHGR | $\begin{gathered} \text { Vo=VDD-2V } \\ \text { GR1 to GR } 8, \\ \text { SG17/GR12 to } \\ \text { SG24/GR5 } \end{gathered}$ | -15 | - | - | mA |
| Oscillation Frequency | fosc | $\begin{gathered} \mathrm{R}=82 \text { Kohms } \\ (\text { see Note }) \end{gathered}$ | 350 | 500 | 650 | K Hz |
| Schmitt-Trigger Transfer Voltage (+) | V T+ | VDD=5V <br> (DIN, CLK, STB) | 2.7 | 3 | 3.3 | V |
| Schmitt-Trigger <br> Transfer Voltage <br> (-) | V T- | $\mathrm{V} D \mathrm{D}=5 \mathrm{~V}$ <br> (DIN, CLK, STB) | 0.7 | 1.0 | 1.3 | V |
| Hysteresis Voltage | V hys | VDD=5V <br> (DIN, CLK, STB) | 1.4 | 2.0 | - | V |
| Input Current | $\mathrm{I}_{\text {I }}$ | $\mathrm{V}_{\mathrm{I}}=\mathrm{V}_{\mathrm{DD}}$ or $\mathrm{V}_{\mathrm{SS}}$ | - | - | $\pm 1$ | uA |
| Dynamic Current <br> Consumption | $\mathrm{I}_{\text {DDdyn }}$ | Under no load Display OFF | - | - | 5 | mA |

Note: The frequency value is for PTC test condition. fosc=224/T
If you want to know details data, please see page 13.

## ELECTRICAL CHARACTERISTICS

(Unless otherwise stated, $\mathrm{V}_{\mathrm{DD}}=3.3 \mathrm{~V}, \mathrm{GND}=0 \mathrm{~V}, \mathrm{~V}_{\mathrm{EE}}=\mathrm{V}_{\mathrm{DD}}-35 \mathrm{~V}, \mathrm{Ta}=25^{\circ} \mathrm{C}$ )

| Parameter | Symbol | Test Condition | M in. | Typ. | Max. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| High-Level Output Voltage | Vohled | $\text { IOHLED }=-6 \mathrm{~mA}$ <br> LED1 to LED4 | $\mathrm{V}_{\mathrm{DD}}-1$ | - | - | V |
| Low-Level Output Voltage | Volled | $\begin{aligned} & \text { IOLLED }=+15 \mathrm{~mA} \\ & \text { LED } 1 \text { to LED4 } \end{aligned}$ | - | - | 1 | V |
| Low-Level Output Voltage | Voldout | $\begin{gathered} \text { Dout, } \\ \text { IOLD OUT }=4 \mathrm{~mA} \end{gathered}$ | - | - | 0.4 | V |
| High-Level Output Current | IOHSG | Vo=VDD-2V SG1/KS1 to SG16/KS 16 | -1.5 | - | - | mA |
| High-Level Output Current | Iohgr | $\begin{gathered} \text { Vo=VDD-2V } \\ \text { GR1 to GR8, } \\ \text { SG17/GR12 to } \\ \text { SG24/GR5 } \end{gathered}$ | -6 | - | - | mA |
| Oscillation Frequency | fosc | $\begin{gathered} \mathrm{R}=100 \text { Kohms } \\ (\text { (see Note) } \end{gathered}$ | 350 | 500 | 650 | K Hz |
| Schmitt-Trigger Transfer Voltage (+) | V T+ | $\mathrm{VDD}=3.3 \mathrm{~V}$ <br> (DIN, CLK, STB) | 1.8 | 2.0 | 2.2 | V |
| Schmitt-Trigger Transfer Voltage (-) | VT- | $\mathrm{VDD}=3.3 \mathrm{~V}$ <br> (DIN, CLK, STB) | 0.2 | 0.4 | 0.6 | V |
| Hysteresis Voltage | $V$ hys | $\begin{gathered} \text { VDD }=3.3 \mathrm{~V} \\ (\mathrm{DIN}, \mathrm{CLK}, \mathrm{STB}) \end{gathered}$ | 1.0 | 1.6 | - | V |
| Input current | $\mathrm{I}_{1}$ | $\mathrm{V}_{\mathrm{I}}=\mathrm{V}_{\mathrm{DD}}$ or $\mathrm{V}_{\text {S }}$ | - | - | $\pm 1$ | uA |
| Dynamic Current <br> Consumption | $\mathrm{I}_{\text {Dddyn }}$ | Under no load Display OFF | - | - | 3 | mA |

Note: The frequency value is for PTC test condition. fosc=224/T
If you want to know details data, please see page 13 .

## APPLICATION CIRCUIT 1 44 PIN LQFP



Figure 18: PT6315 LQFP Applicaiton Circuit
Note: The capacitor ( 0.1 uF ) connected between the GND and the VDD pins must be located as close as possible to the PT6315 chip.

## APPLICATION CIRCUIT 2 44 PIN SSOP



Figure 19: PT6315 SSOP Applicaiton Circuit
Note: The capacitor ( 0.1 luF ) connected between the GND and the VDD pins must be located as close as possible to the PT6315 chip.

## ORDER INFORMATION

| Or der Part Number | Package Type | Top Code |
| :--- | :--- | :--- |
| PT6315 | 44 pi n LQFP Package | PT6315 |
| PT6315- S | 44 pin SOP Package | PT6315- S |
| PT6315 © or "L"in circle | 44 pi n LQFP Package | PT6315 |
| PT6315- S © or "L"in circle | 44 pin SOP Package | PT6315- S |

Note: 1. (D) = Lead Free
2. The Lead Free mark is put in front of the date code.

## PACKAGE DIMENSION

44-Pin LQFP Package (Body Size: 10 mm x 10mm; Pitch: 0.80 mm ; THK Body: 1.40mm)


| Symbol | Min. | Nom. | Max. |
| :---: | :---: | :---: | :---: |
| A | - | - | 1.60 |
| A1 | 0.05 | - | 0.15 |
| A2 | 1.35 | 1.40 | 1.45 |
| b | 0.30 | 0.37 | 0.45 |
| - | $-{ }^{\|c\|} 12.00$ BSC |  |  |
| D | 10.00 BSC |  |  |
| D1 | 0.80 BSC |  |  |
| e | 12.00 BSC |  |  |
| E | 10.00 BSC |  |  |
| E1 | $0^{\circ}$ | $3.5^{\circ}$ | $7^{\circ}$ |
| $\theta$ | $0^{\circ}$ | - | - |
| $\theta 1$ | $11^{\circ}$ | $12^{\circ}$ | $13^{\circ}$ |
| $\theta 2$ | $11^{\circ}$ | $12^{\circ}$ | $13^{\circ}$ |
| $\theta 3$ | 0.09 | - | 0.20 |
| C | 0.45 | 0.60 | 0.75 |
| L | 1.00 REF |  |  |
| L1 | 0.08 | - | - |
| R1 | 0.08 | - | 0.20 |
| R2 | 0.20 | - | - |
| S |  |  |  |

Notes:

1. Controlling Dimensions are in millimeters .
2. Dimensioning and tolerancing per ASME Y14.5M-1994.
3. The top packge body size may be smaller than the bottom package size by as much as 0.15 mm .
4. Datums A-B and D to be determined at datum plane H .
5. Dimensions D1 and E1 do not include mold protrusion. Allowable protrusion is 0.25 mm per side. D1 and E1 are maximum plastic body size dimensions including mold mismatch.
6. Details of pin1 identifier are optional but must be located within the zone indicated.
7. Dimension $b$ does not include dambar protrusion. Alowable dambar protrusion shall not cause the lead to exceed the maximum $b$ dimension by more than 0.08 mm . Dambar cannot be located on the lower radius or the foot. Minimum space between protrusion and an adjacent lead is 0.07 mm for 0.4 mm and 0.5 mm pitch packages.
8. A 1 is defined as the distance from the seating plane to the lowest point on the package body.
9. Refer to JEDEC STD MS-026 Variation BCB

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## 44-Pin SSOP Package



| Symbol | Min | Typ | Max |
| :---: | :---: | :---: | :---: |
| A | 0.095 | 0.102 | 0.110 |
| Al | 0.008 | 0.012 | 0.016 |
| b | 0.012 |  | 0.018 |
| c | 0.005 |  | 0.010 |
| e | 0.032 Basic |  |  |
| E | 0.395 |  | 0.420 |
| E1 | 0.291 | 0.295 | 0.299 |
| h | 0.015 |  | 0.025 |
| L | 0.020 |  | 0.040 |
| $\theta$ | 0 |  | 8 |
| D | 0.720 | 0.725 | 0.730 |

Notes:

1. Dimension D do not include mold flash, protrusions or gate burrs.
2. Mold flash, protrusions or gate burrs shall not exceed 0.006 inch ( 0.152 mm ) per side
