

24-Channel, Constant-Current LED Driver With Global Brightness Control And LED Open-Short Detection

1 Features

- 24-Channel Constant-Current Sink Output With On-Off Control
- Current Capability:
 - 35 mA for 16 Channels
 - 26.2 mA for 8 Channels
- Global Brightness Control (BC) for Each Color Group: 7-Bit (128 Step), Three Groups
- LED Power-Supply Voltage up to 15 V
- $V_{CC} = 3\text{ V to }5.5\text{ V}$
- Constant-Current Accuracy:
 - Channel-to-Channel = $\pm 1\%$
 - Device-to-Device = $\pm 3\%$
- CMOS Logic Level I/O
- Data Transfer Rate: 35 MHz
- BLANK Pulse Duration: 15 ns
- Open-Load, Shorted-Load, and Overtemperature Detection
- Thermal Shutdown (TSD) With Auto Restart
- Delay Switching to Prevent Inrush Current
- Operating Temperature: $-40^{\circ}\text{C to }85^{\circ}\text{C}$
- Packages: HTSSOP-32, QFN-32

2 Applications

- Full-Color LED Displays
- LED Signboards

3 Description

The TLC5952 device is a 24-channel, constant-current sink driver. Each channel can be turned on or off with internal register data. The output channels are grouped into three groups of eight channels each. Each channel group has a 128-step global brightness control (BC) function. Both on-off data and BC are writable via a serial interface. The maximum current value of all 24 channels is set by a single external resistor.

The TLC5952 device has three error detection circuits: LED-open detection (LOD), LED-short detection (LSD), and a thermal error flag (TEF). The error detection is read via a serial interface.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TLC5952	HTSSOP (32)	11.00 mm x 6.20 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Typical Application Circuit (Multiple Daisy-Chaind TLC5952s)

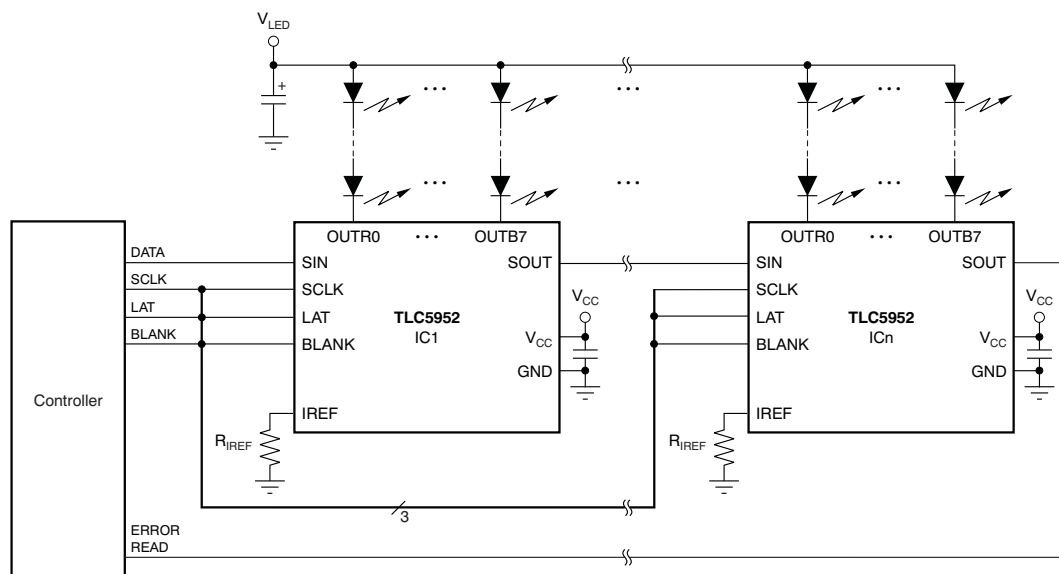


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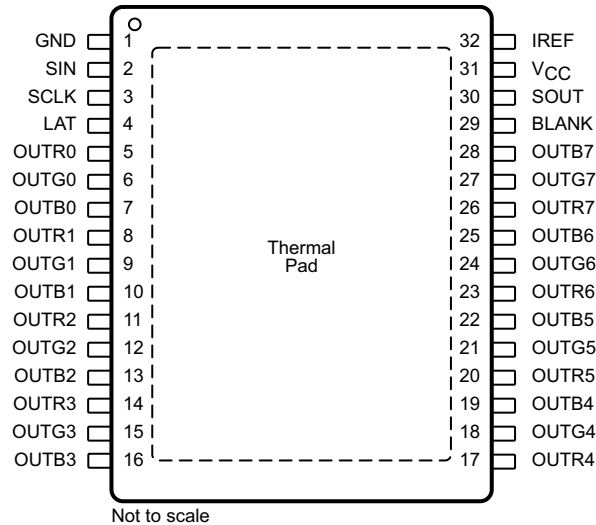
4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Original (May 2009) to Revision A	Page
• Changed "Pulse Width" to "Pulse Duration"	1
• Added the <i>Device Information</i> table	1
• Deleted pinout diagram for the RHB package.....	3
• Deleted the RHB column and corresponding table note from the <i>Pin Functions</i> table	3
• Changed "free-air" in the <i>Absolute Maximum Ratings</i> condition statement to "junction".....	4
• Deleted ESD ratings from the Absolute Maximum Ratings table.....	4
• Deleted the <i>Dissipation Ratings</i> section	4
• Added the <i>ESD Ratings</i> section	4
• Changed T_{WH0} to t_{WH0} in the <i>Recommended Operating Conditions</i> table.....	5
• Added the <i>Thermal Information</i> table to the data sheet	5
• Changed Condition statement of Electrical Characteristics table from $T_A = -40^{\circ}\text{C}$ to 85°C to $T_J = -40^{\circ}\text{C}$ to 150°C	6
• Changed the <i>Electrical Characteristics</i> table to combine multiple symbols for the <i>Supply current</i> and <i>Constant-output current</i> parameters	6
• Changed MAX value of V_{IREEF} in <i>Electrical Characteristics</i> from 1.23 V to 1.25 V	7
• Changed T_{xx} to t_{xx} at multiple locations in Figure 1	8
• Changed T_{xx} to t_{xx} at multiple locations in Figure 3	10
• Changed Figure 6	11
• Added the <i>Overview</i> section.....	16
• Added the <i>Device Functional Modes</i> section	19
• Added the <i>Device and Documentation Support</i> and <i>Mechanical, Packaging, and Orderable Information</i> sections.....	26

5 Pin Configuration and Functions

**DAP PowerPAD™ Package
32-Pin HTSSOP With Exposed Thermal Pad
Top View**



Pin Functions

PIN		I/O	DESCRIPTION
NAME	NO.		
BLANK	29	I	All outputs are blank. When BLANK is high, all constant-current outputs (OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7) are forced off. When BLANK is low, all constant current outputs are controlled by the on-off control data in the data latch.
GND	1	—	Power ground
IREF	32	I/O	Reference current terminal. The maximum current for the outputs OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7 is set with a resistor from IREF to GND.
LAT	4	I	Edge-triggered latch. The rising edge of LAT latches the data from the common shift register into the output on-off data latch. See the Output On-Off Data Latch section for more details.
OUTB0–OUTB7	7, 10, 13, 16, 19, 22, 25, 28	O	Constant-current outputs for the BLUE LED group. Multiple outputs can be configured in parallel to increase the constant-current capability. Different voltages can be applied to each output. These outputs are turned on or off by the BLANK signal and the data in the output on-off control data latch.
OUTG0–OUTG7	6, 9, 12, 15, 18, 21, 24, 27	O	Constant-current outputs for the GREEN LED group. Multiple outputs can be configured in parallel to increase the constant-current capability. Different voltages can be applied to each output. These outputs are turned on or off by the BLANK signal and the data in the output on-off control data latch.
OUTR0–OUTR7	5, 8, 11, 14, 17, 20, 23, 26	O	Constant-current outputs for the RED LED group. Multiple outputs can be configured in parallel to increase the constant-current capability. Different voltages can be applied to each output. These outputs are turned on or off by the BLANK signal and the data in the output on-off control data latch.
SCLK	3	I	Serial data shift clock. Data present on SIN are shifted to the LSB of the common shift register with the rising edge of SCLK. Data in the shift register are shifted toward the MSB at each rising edge of SCLK. The MSB data of the common shift register appear on SOUT.
SIN	2	I	Serial data input for the 25-bit common shift register
SOUT	30	O	Serial data output. The MSB of the 25-bit common shift register is shifted out at the rising edge of SCLK.
V _{CC}	31	—	Power-supply voltage

6 Specifications

6.1 Absolute Maximum Ratings^{(1) (2)}

Over operating junction temperature range, unless otherwise noted.

PARAMETER			MIN	MAX	UNIT
V _{CC}	Supply voltage	V _{CC}	-0.3	6	V
I _{OUT}	Output current (dc)	OUTR0–OUTR7, OUTG0–OUTG7		45	mA
		OUTB0–OUTB7		35	
V _{IN}	Input voltage range	SIN, SCLK, LAT, BLANK, IREF	-0.3	V _{CC} + 0.3	V
V _{OUT}	Output voltage range	SOUT	-0.3	V _{CC} + 0.3	V
		OUTR0–OUTR7, OUTG0–OUTG7, OUTB0–OUTB7	-0.3	16	
T _{J(max)}	Operation junction temperature			150	°C
T _{stg}	Storage temperature range		-55	150	°C

- (1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *recommended operating conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) All voltage values are with respect to network ground terminal.

6.2 ESD Ratings

		VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000
		Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±500

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process. Pins listed as ±2000 V may actually have higher performance.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process. Pins listed as ±500 V may actually have higher performance.

6.3 Recommended Operating Conditions

At $T_A = -40^\circ\text{C}$ to 85°C , unless otherwise noted.

PARAMETER			MIN	NOM	MAX	UNIT
DC CHARACTERISTICS: $V_{CC} = 3\text{ V to }5.5\text{ V}$						
V_{CC}	Supply voltage		3		5.5	V
V_O	Voltage applied to output	OUTR0–OUTR7, OUTG0–OUTG7, OUTB0–OUTB7			15	V
V_{IH}	High-level input voltage	SIN, SCLK, LAT, BLANK	$0.7 \times V_{CC}$		V_{CC}	V
V_{IL}	Low-level input voltage	SIN, SCLK, LAT, BLANK	GND		$0.3 \times V_{CC}$	V
I_{OH}	High-level output current	SOUT			–1	mA
I_{OL}	Low-level output current	SOUT			1	mA
I_{OLC}	Constant-output sink current	OUTR0–OUTR7, OUTG0–OUTG7			35	mA
		OUTB0–OUTB7			26.2	
T_A	Operating ambient temperature		–40		85	$^\circ\text{C}$
T_J	Operating junction temperature		–40		125	$^\circ\text{C}$
AC CHARACTERISTICS, $V_{CC} = 3\text{ V to }5.5\text{ V}$						
f_{CLK} (SCLK)	Data shift clock frequency	SCLK			35	MHz
t_{WH0}	Pulse duration	SCLK	10			ns
t_{WL0}		SCLK	10			ns
t_{WH1}		LAT	15			ns
t_{WH2}		BLANK	15			ns
t_{WL2}		BLANK	15			ns
t_{SU0}	Setup time	SIN – SCLK \uparrow	4			ns
t_{SU1}		LAT \uparrow – SCLK \uparrow	150			ns
t_{H0}	Hold time	SIN – SCLK \uparrow	3			ns
t_{H1}		LAT \uparrow – SCLK \uparrow	10			ns

6.4 Thermal Information

THERMAL METRIC ⁽¹⁾		TLC5952	
		DAP (TSSOP)	UNIT
		32 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	28.3	$^\circ\text{C/W}$
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	20.6	$^\circ\text{C/W}$
$R_{\theta JB}$	Junction-to-board thermal resistance	10.7	$^\circ\text{C/W}$
ψ_{JT}	Junction-to-top characterization parameter	0.3	$^\circ\text{C/W}$
ψ_{JB}	Junction-to-board characterization parameter	10.6	$^\circ\text{C/W}$
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	2.6	$^\circ\text{C/W}$

(1) For more information about traditional and new thermal metrics, see [Semiconductor and IC Package Thermal Metrics](#).

6.5 Electrical Characteristics

At $T_J = -40^{\circ}\text{C}$ to 150°C , $V_{CC} = 3\text{ V}$ to 5.5 V , and $V_{LED} = 5\text{ V}$, unless otherwise noted. Typical values are at $T_A = 25^{\circ}\text{C}$ and $V_{CC} = 3.3\text{ V}$.

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT	
V_{OH}	High-level output voltage $I_{OH} = -1\text{ mA}$ at SOUT	$V_{CC} - 0.4$		V_{CC}	V	
V_{OL}	Low-level output voltage $I_{OL} = 1\text{ mA}$ at SOUT			0.4	V	
I_{IN}	Input current $V_I = V_{CC}$ or GND at SIN, SCLK, LAT, and BLANK	-1		1	μA	
I_{CC}	Supply current	SIN, SCLK, LAT = low, BLANK = high, $V_{OUTRn, -Gn, -Bn} = 1\text{ V}$, BCR, -G, -B = 7Fh, $R_{IREF} = 24\text{ k}\Omega$ ($I_{OUTRn/Gn} = 2\text{ mA}$ target, $I_{OUTBn} = 1.5\text{ mA}$ target)	1	3	mA	
		SIN, SCLK, LAT = low, BLANK = high, $V_{OUTRn, -Gn, -Bn} = 1\text{ V}$, BCR, -G, -B = 7Fh, $R_{IREF} = 2.4\text{ k}\Omega$ ($I_{OUTRn/Gn} = 20\text{ mA}$ target, $I_{OUTBn} = 15\text{ mA}$ target)	8	14		
		SIN, SCLK, LAT = low, BLANK = low, all OUTRn, -Gn, -Bn = on, $V_{OUTRn, -Gn, -Bn} = 1\text{ V}$, BCR, -G, -B = 7Fh, $R_{IREF} = 2.4\text{ k}\Omega$ ($I_{OUTRn/Gn} = 20\text{ mA}$ target, $I_{OUTBn} = 15\text{ mA}$ target)	12	30		
		SIN, SCLK, LAT = low, BLANK = low, all OUTRn, -Gn, -Bn = on, $V_{OUTRn, -Gn, -Bn} = 1\text{ V}$, BCR, -G, -B = 7Fh, $R_{IREF} = 1.5\text{ k}\Omega$ ($I_{OUTRn/Gn} = 32\text{ mA}$ target, $I_{OUTBn} = 24\text{ mA}$ target)	20	50		
I_{OLC}	Constant-output current	At OUTR0–OUTR7 and OUTG0–OUTG7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 1\text{ V}$, $R_{IREF} = 1.5\text{ k}\Omega$ ($I_{OUTRn/Gn} = 32\text{ mA}$ target)	29	32	35	mA
		At OUTB0–OUTB7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 1\text{ V}$, $R_{IREF} = 1.5\text{ k}\Omega$ ($I_{OUTBn} = 24\text{ mA}$ target)	21.8	24	26.2	
I_{OLKG}	Leakage output current At OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7, BLANK = high, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 15\text{ V}$, $R_{IREF} = 1.5\text{ k}\Omega$			0.1	μA	
ΔI_{OLC}	Constant-current error ⁽¹⁾ (channel-to-channel in same color group) At OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 1\text{ V}$, $R_{IREF} = 1.5\text{ k}\Omega$ ($I_{OUTRn/Gn} = 32\text{ mA}$ target, $I_{OUTBn} = 24\text{ mA}$ target), at same color group output		$\pm 1\%$	$\pm 3\%$		
ΔI_{OLC1}	Constant current error ⁽²⁾ (device to device in same color group) At OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 1\text{ V}$, $R_{IREF} = 1.5\text{ k}\Omega$ ($I_{OUTRn/Gn} = 32\text{ mA}$ target, $I_{OUTBn} = 24\text{ mA}$ target), at same color group output		$\pm 3\%$	$\pm 6\%$		

(1) The deviation of each output in the same color group from the average of the same color group (OUTR0–OUTR7, OUTG0–OUTG7, or OUTB0–OUTB7) constant current. The deviation is calculated by the formula ($X = R, G, \text{ or } B; n = 0-7$):

$$\Delta (\%) = \left[\frac{I_{OUTXn}}{\frac{(I_{OUTX0} + I_{OUTX1} + \dots + I_{OUTX6} + I_{OUTX7})}{8}} - 1 \right] \times 100$$

(2) The deviation of the constant-current average of each color group from the ideal constant-current value. The deviation is calculated by the formula ($X = R, G, \text{ or } B$):

$$\Delta (\%) = \left[\frac{\frac{(I_{OUTX0} + I_{OUTX1} + \dots + I_{OUTX7})}{8} - (\text{Ideal Output Current})}{\text{Ideal Output Current}} \right] \times 100$$

Ideal current is calculated by the following equation for OUTR0–OUTR7 and OUTG0–OUTG7 ($X = R, G, \text{ or } B$):

$$I_{OUTRn/Gn(\text{IDEAL, mA})} = 40 \times \left[\frac{1.20}{R_{IREF} (\Omega)} \right]$$

Ideal current is calculated by the following equation for OUTR0–OUTR7 and OUTG0–OUTG7 ($X = R, G, \text{ or } B$):

$$I_{OUTBn(\text{IDEAL, mA})} = 30 \times \left[\frac{1.20}{R_{IREF} (\Omega)} \right]$$

Electrical Characteristics (continued)

At $T_J = -40^\circ\text{C}$ to 150°C , $V_{CC} = 3\text{ V}$ to 5.5 V , and $V_{LED} = 5\text{ V}$, unless otherwise noted. Typical values are at $T_A = 25^\circ\text{C}$ and $V_{CC} = 3.3\text{ V}$.

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT		
ΔI_{OLC2}	Line regulation ⁽³⁾	At OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 1\text{ V}$, $R_{IREF} = 1.5\text{ k}\Omega$		$\pm 0.5\%$	$\pm 1\%$		
ΔI_{OLC3}	Load regulation ⁽⁴⁾	At OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = 1\text{ V}$ to 3 V , $V_{OUTfix} = 1\text{ V}$, $R_{IREF} = 1.5\text{ k}\Omega$		± 1	± 3	%/V	
T_{TEF}	Thermal error flag threshold	Junction temperature ⁽⁵⁾		150	165	180	$^\circ\text{C}$
T_{HYS}	Thermal error flag hysteresis	Junction temperature ⁽⁵⁾		5	10	20	$^\circ\text{C}$
V_{LOD0}	LED open detection threshold	All OUTRn, -Gn, -Bn = on, detection voltage select code = 0h		0.25	0.3	0.35	V
V_{LOD1}		All OUTRn, -Gn, -Bn = on, detection voltage select code = 1h		0.5	0.6	0.7	V
V_{LOD2}		All OUTRn, -Gn, -Bn = on, detection voltage select code = 2h		0.8	0.9	1	V
V_{LOD3}		All OUTRn, -Gn, -Bn = on, detection voltage select code = 3h		1.1	1.2	1.3	V
V_{LSD0}	LED short detection threshold	All OUTRn, -Gn, -Bn = on, detection voltage select code = 4h		$0.55 \times V_{CC}$	$0.6 \times V_{CC}$	$0.65 \times V_{CC}$	V
V_{LSD1}		All OUTRn, -Gn, -Bn = on, detection voltage select code = 5h		$0.65 \times V_{CC}$	$0.7 \times V_{CC}$	$0.75 \times V_{CC}$	V
V_{LSD2}		All OUTRn, -Gn, -Bn = on, detection voltage select code = 6h		$0.75 \times V_{CC}$	$0.8 \times V_{CC}$	$0.85 \times V_{CC}$	V
V_{LSD3}		All OUTRn, -Gn, -Bn = on, detection voltage select code = 7h		$0.85 \times V_{CC}$	$0.9 \times V_{CC}$	$0.95 \times V_{CC}$	V
V_{IREF}	Reference voltage output	$R_{IREF} = 1.5\text{ k}\Omega$		1.17	1.2	1.25	V

(3) Line regulation is calculated by the following equation ($X = \text{R, G, or B}$; $n = 0-7$):

$$\Delta (\%/V) = \left(\frac{(I_{OUTXn} \text{ at } V_{CC} = 5.5\text{ V}) - (I_{OUTXn} \text{ at } V_{CC} = 3.0\text{ V})}{(I_{OUTXn} \text{ at } V_{CC} = 3.0\text{ V})} \right) \times \frac{100}{5.5\text{ V} - 3\text{ V}}$$

(4) Load regulation is calculated by the following equation ($X = \text{R, G, or B}$; $n = 0-7$):

$$\Delta (\%/V) = \left(\frac{(I_{OUTXn} \text{ at } V_{OUTXn} = 3\text{ V}) - (I_{OUTXn} \text{ at } V_{OUTXn} = 1\text{ V})}{(I_{OUTXn} \text{ at } V_{OUTXn} = 1\text{ V})} \right) \times \frac{100}{3\text{ V} - 1\text{ V}}$$

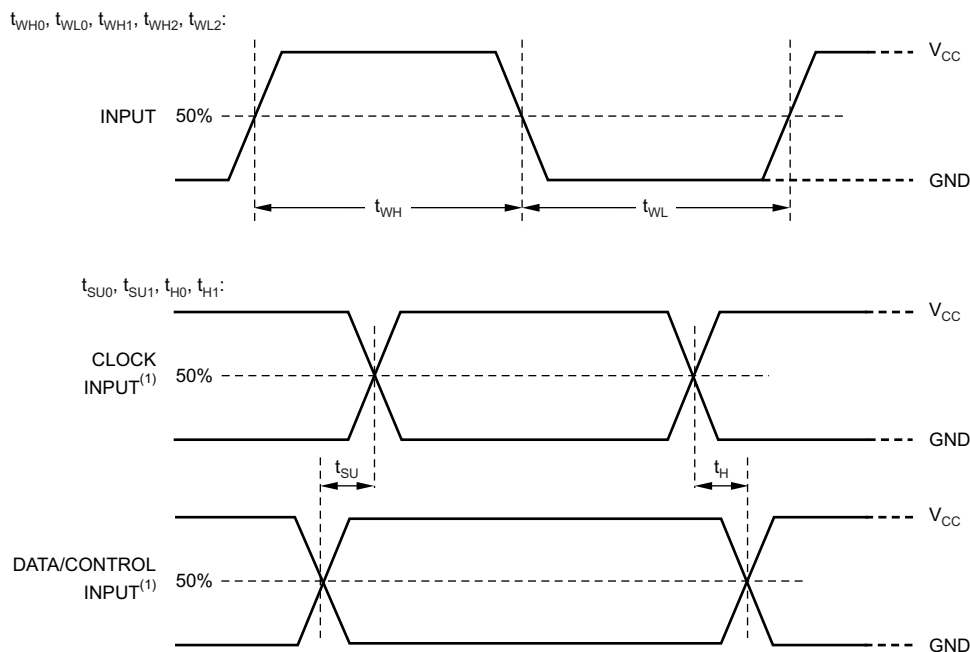
(5) Not tested; specified by design.

6.6 Switching Characteristics

At $T_A = -40^{\circ}\text{C}$ to 85°C , $V_{CC} = 3\text{ V}$ to 5.5 V , $C_L = 15\text{ pF}$, $R_L = 120\ \Omega$, $R_{REF} = 1.5\text{ k}\Omega$, and $V_{LED} = 5\text{ V}$, unless otherwise noted. Typical values are at $T_A = 25^{\circ}\text{C}$ and $V_{CC} = 3.3\text{ V}$.

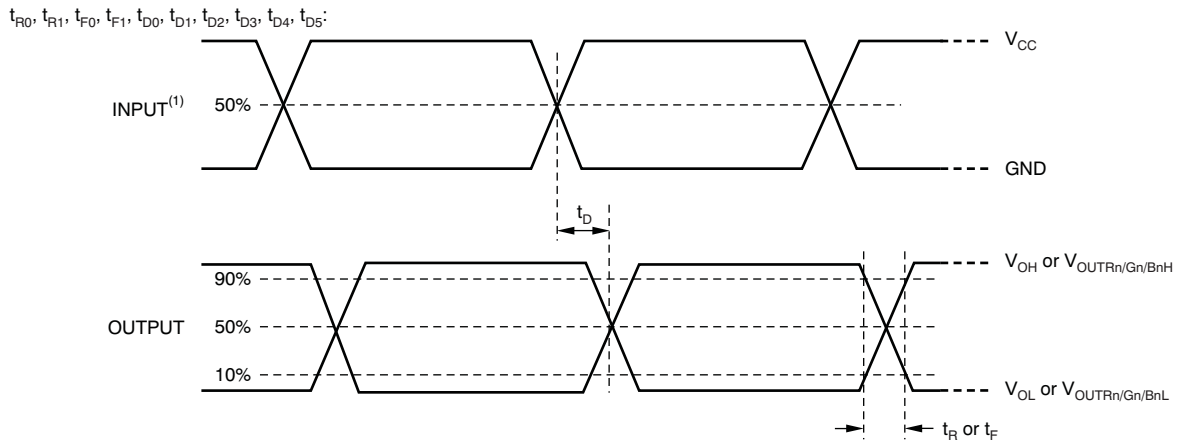
PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
t_{R0}	Rise time	SOUT	6	15		ns
t_{R1}		OUTR0–OUTR7, OUTG0–OUTG7, OUTB0–OUTB7, BCR, -G, -B = 7Fh	10	30		ns
t_{F0}	Fall time	SOUT	6	15		ns
t_{F1}		OUTR0–OUTR7, OUTG0–OUTG7, OUTB0–OUTB7, BCR, -G, -B = 7Fh	10	30		ns
t_{D0}	Propagation delay time ⁽¹⁾	SCLK \uparrow to SOUT	8	20		ns
t_{D1}		LAT \uparrow to OUTR0 on-off, BCR, -G, -B = 7Fh	22	45		ns
t_{D2}		BLANK $\downarrow\uparrow$ to OUTR0 on-off, BCR, -G, -B = 7Fh	15	30		ns
t_{D3}		OUTRn on to OUTGn on, OUTGn on to OUTBn on, OUTBn on to OUTRn + 1 on, BCR, -G, -B = 7Fh	3	6		ns
t_{D4}		OUTRn off to OUTGn off, OUTGn off to OUTBn off, OUTBn off to OUTRn + 1 off, BCR, -G, -B = 7Fh	3	6		ns
t_{D5}	LAT \uparrow to I_{OUTn} changing by global brightness control (BC data are 0Ch–72h or 72h–0Ch)		20	50		ns
t_{ON_ERR}	Output on-time error ⁽²⁾	On-off latched data = 1, BCR, -G, -B = 7Fh, 20 ns BLANK low level one-shot pulse input	-11		5	ns

- (1) Propagation delay, t_{D3} (OUTRn on to OUTGn on, OUTGn on to OUTBn on, OUTBn on to OUTRn + 1 on) is calculated by the formula:
 $t_{D3} \text{ (ns)} = (\text{the propagation delay between OUTR0 to OUTB7 = on}) / 23$
 t_{D4} (OUTRn to OUTGn = off, OUTGn to OUTBn = off, OUTBn to OUTRn + 1 = off) is calculated by the formula:
 $t_{D4} \text{ (ns)} = (\text{the propagation delay between OUTR0 to OUTB7 = off}) / 23$
- (2) Output on-time error is calculated by the formula: $t_{ON_ERR} \text{ (ns)} = t_{OUT_ON} - \text{BLANK low-level pulse duration}$. t_{OUT_ON} is the actual on-time of the constant current output.



Input pulse rise and fall time is 1 ns to 3 ns.

Figure 1. Input Timing



Input pulse rise and fall time is 1 ns to 3 ns.

Figure 2. Output Timing

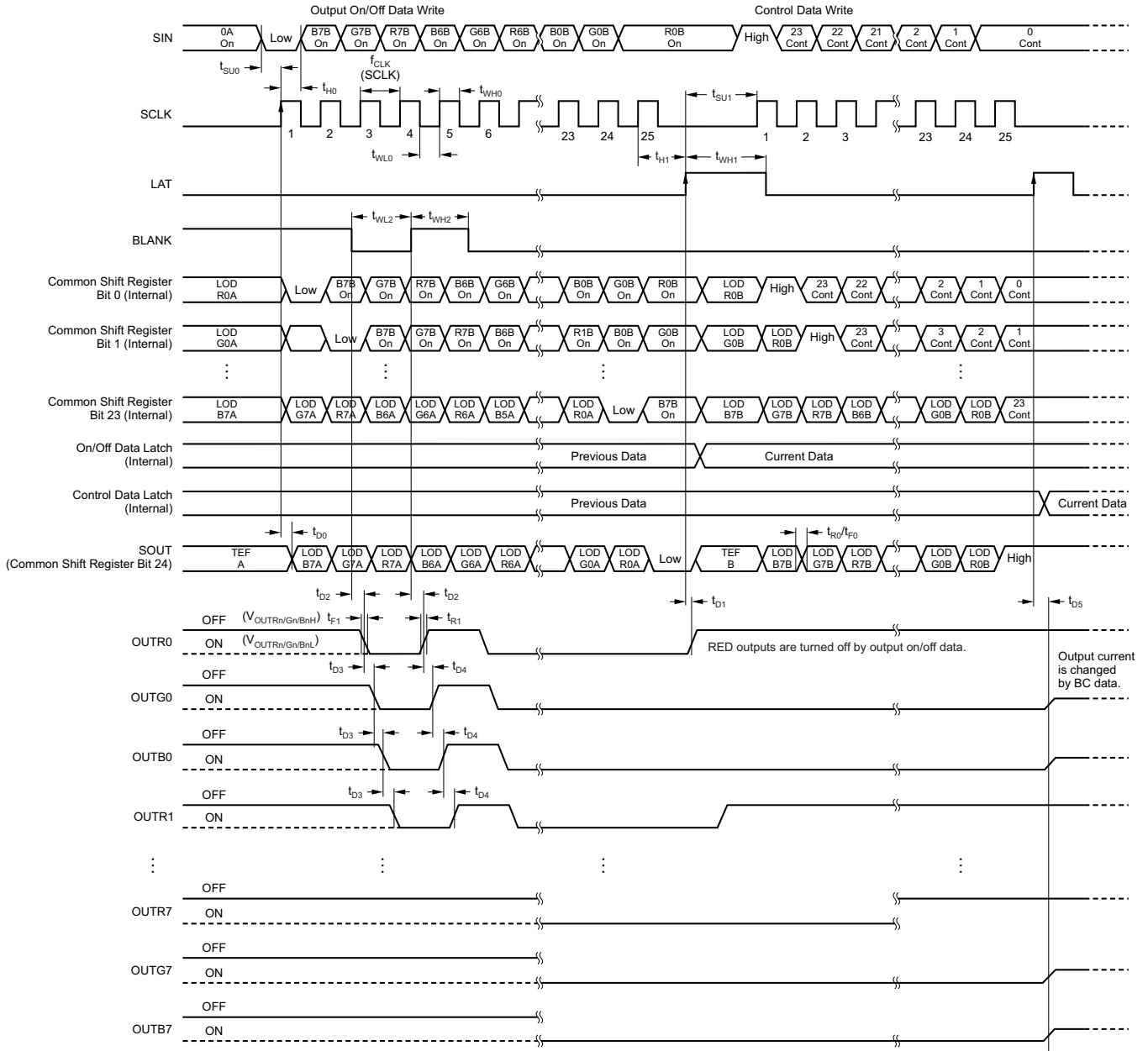


Figure 3. Timing Diagram

6.7 Typical Characteristics

At $T_A = 25^\circ\text{C}$ and $V_{CC} = 3.3\text{ V}$, unless otherwise noted.

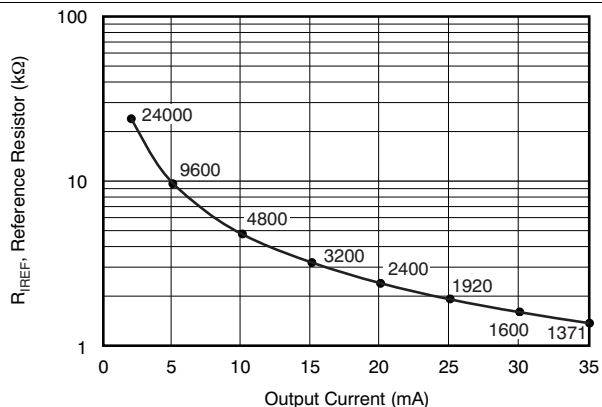


Figure 4. Reference Resistor vs Output Current (Red and Green Color Group)

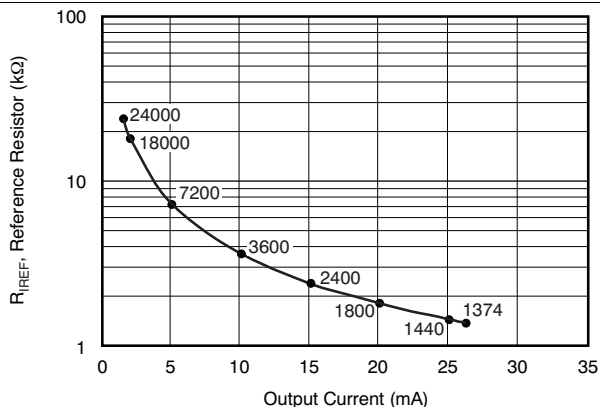


Figure 5. Reference Resistor vs Output Current (Blue Color Group)

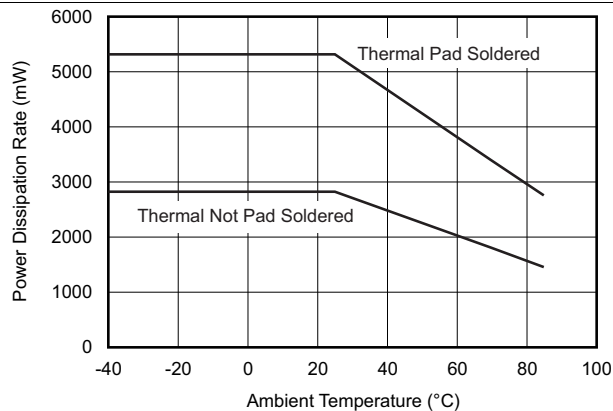


Figure 6. Power Dissipation Rate

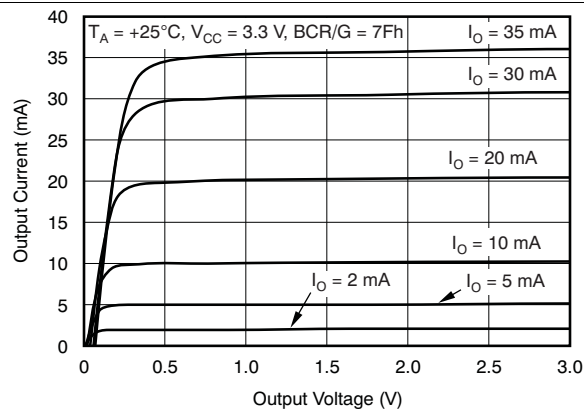


Figure 7. Output Current vs Output Voltage (Red and Green Color Group)

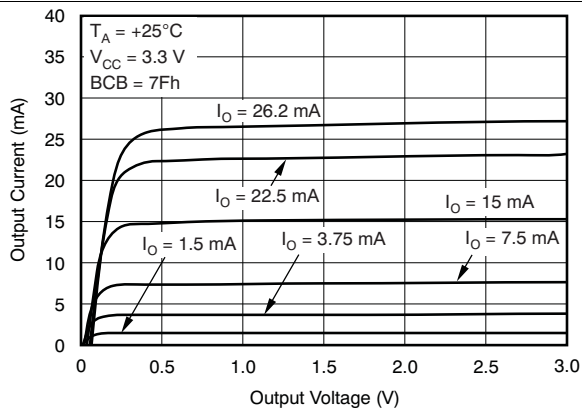


Figure 8. Output Current vs Output Voltage (Blue Color Group)

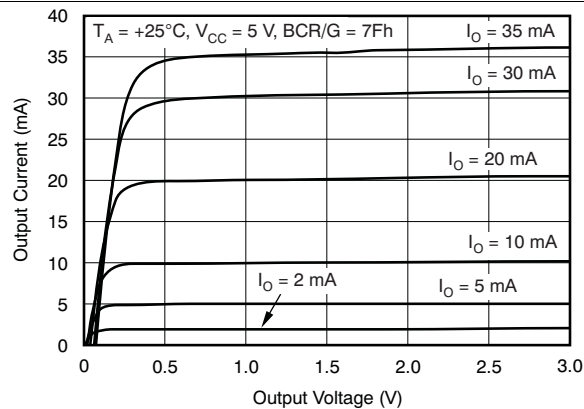


Figure 9. Output Current vs Output Voltage (Red and Green Color Group)

Typical Characteristics (continued)

At $T_A = 25^\circ\text{C}$ and $V_{CC} = 3.3\text{ V}$, unless otherwise noted.

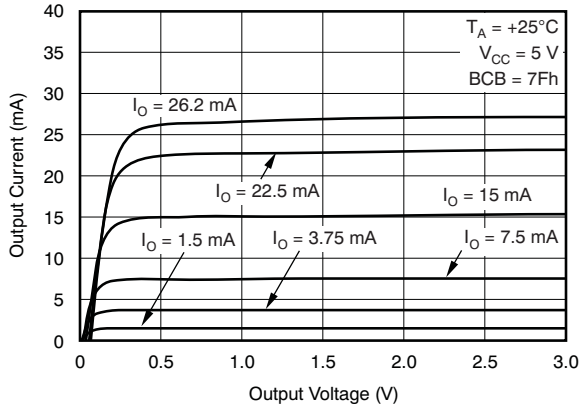


Figure 10. Output Current vs Output Voltage (Blue Color Group)

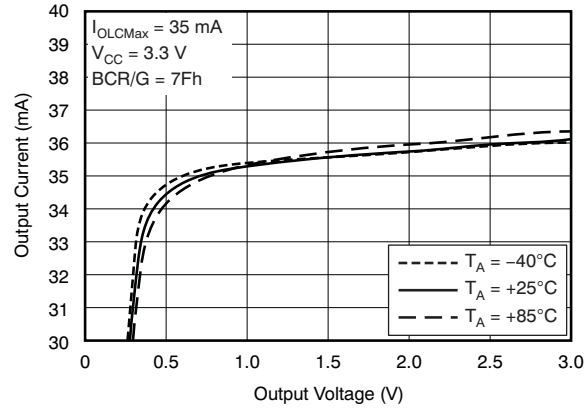


Figure 11. Output Current vs Output Voltage (Red and Green Color Group)

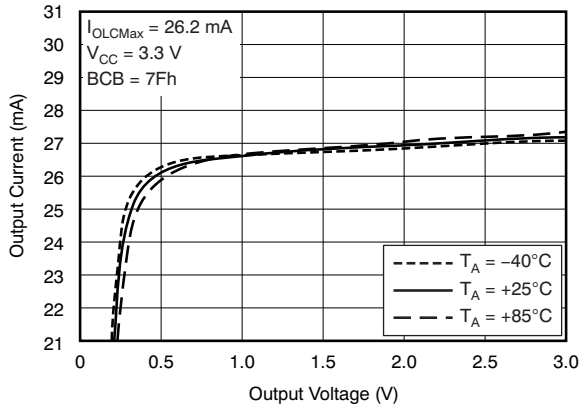


Figure 12. Output Current vs Output Voltage (Blue Color Group)

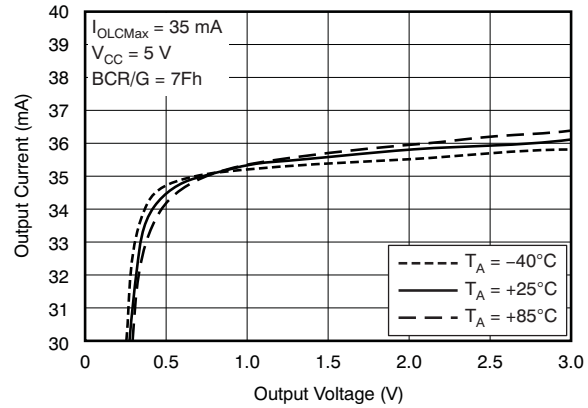


Figure 13. Output Current vs Output Voltage (Red and Green Color Group)

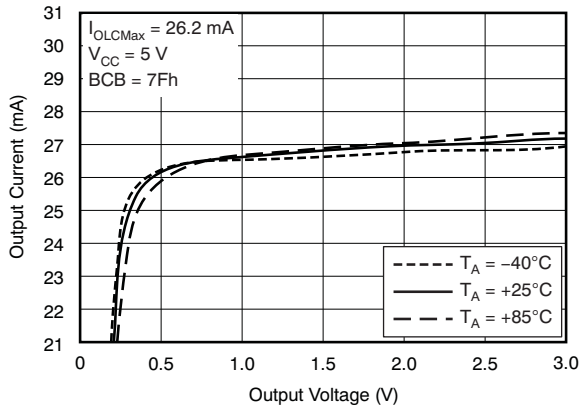


Figure 14. Output Current vs Output Voltage (Blue Color Group)

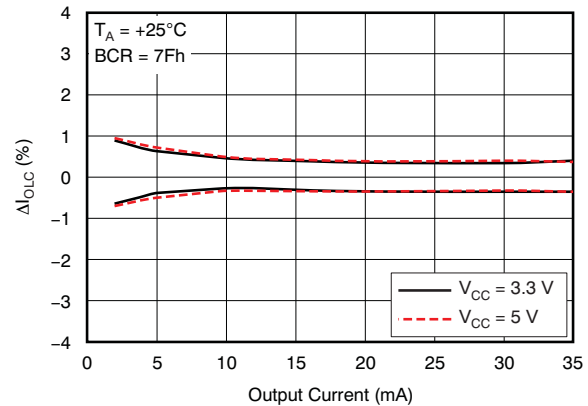


Figure 15. Constant-Current Error vs Output Current (Channel-to-Channel in Red Color Group)

Typical Characteristics (continued)

At $T_A = 25^\circ\text{C}$ and $V_{CC} = 3.3\text{ V}$, unless otherwise noted.

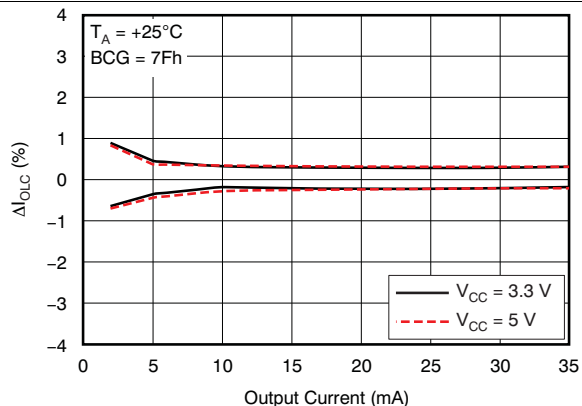


Figure 16. Constant-Current Error vs Output Current (Channel-to-Channel in Green Color Group)

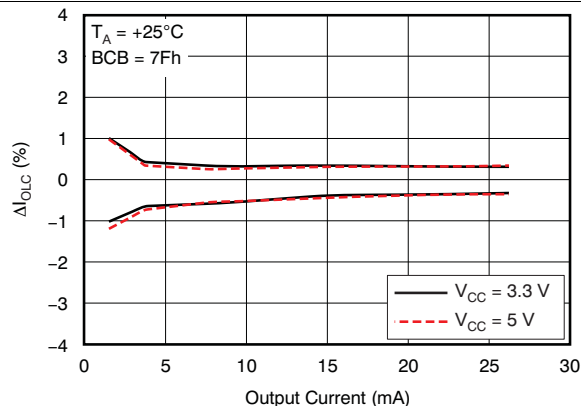


Figure 17. Constant-Current Error vs Output Current (Channel-to-Channel in Blue Color Group)

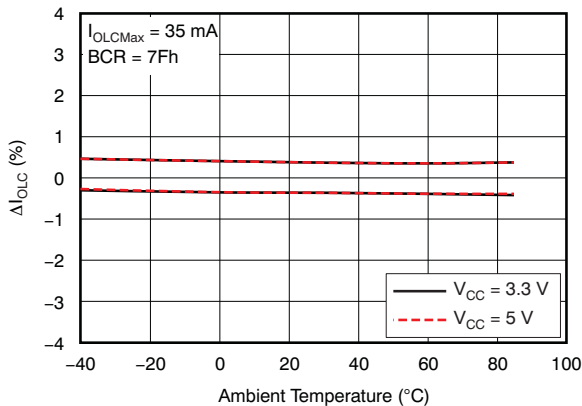


Figure 18. Constant-Current Error vs Ambient Temperature (Channel-to-Channel in Red Color Group)

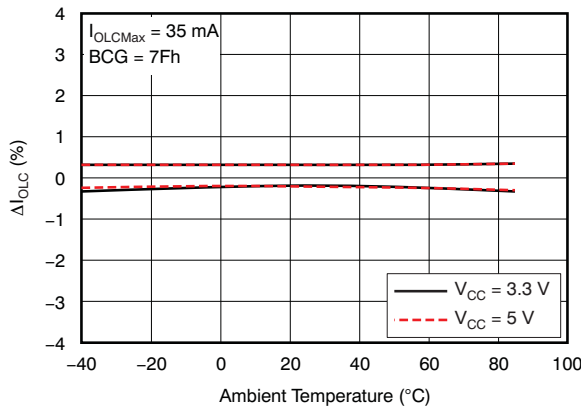


Figure 19. Constant-Current Error vs Ambient Temperature (Channel-to-Channel in Green Color Group)

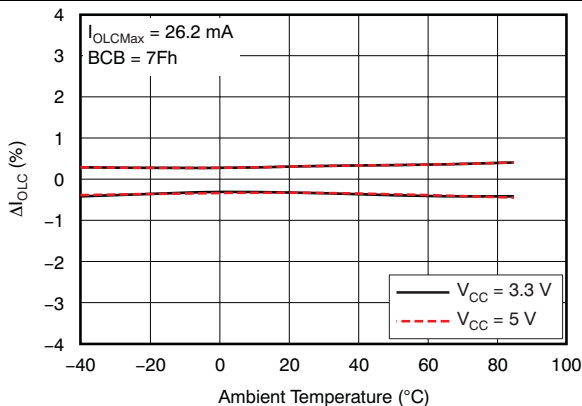


Figure 20. Constant-Current Error vs Ambient Temperature (Channel-to-Channel in Blue Color Group)

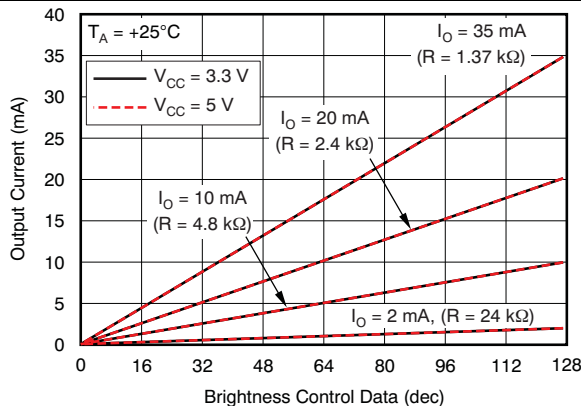


Figure 21. Global Brightness Control Linearity (Red and Green Color Group)

Typical Characteristics (continued)

At $T_A = 25^\circ\text{C}$ and $V_{CC} = 3.3\text{ V}$, unless otherwise noted.

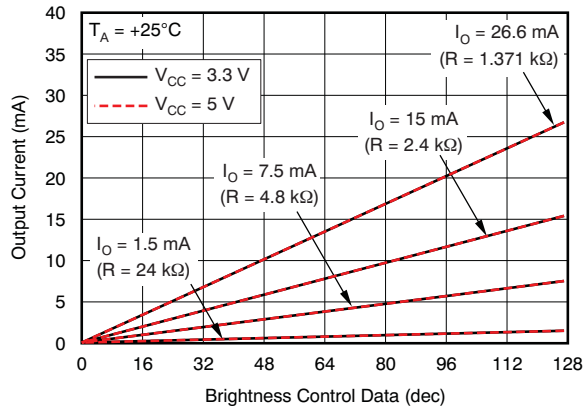


Figure 22. Global Brightness Control Linearity (Blue Color Group)

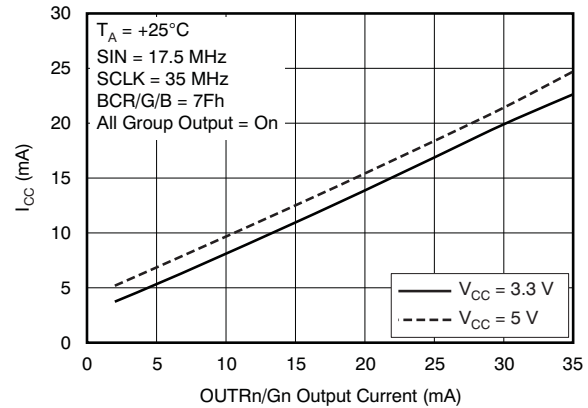


Figure 23. Supply Current vs Output Current (Red and Green Color Group)

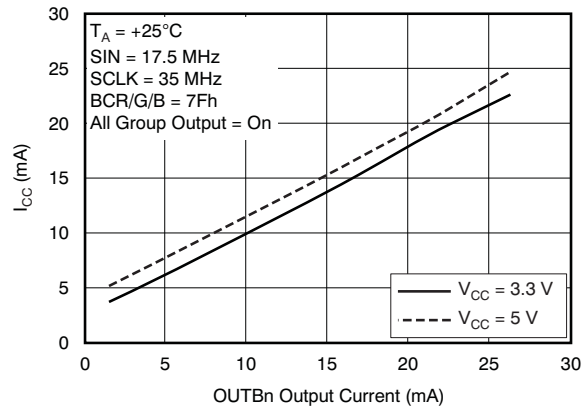


Figure 24. Supply Current vs Output Current (Blue Color Group)

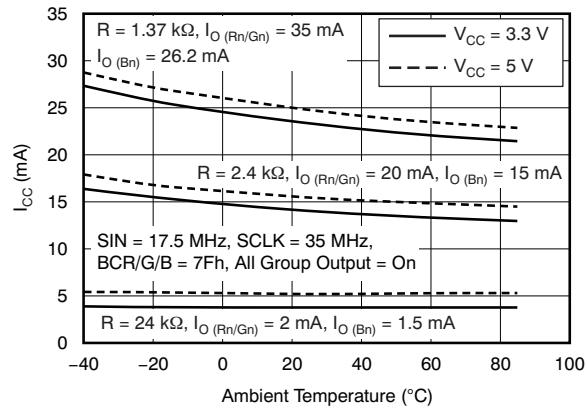


Figure 25. Supply Current vs Ambient Temperature

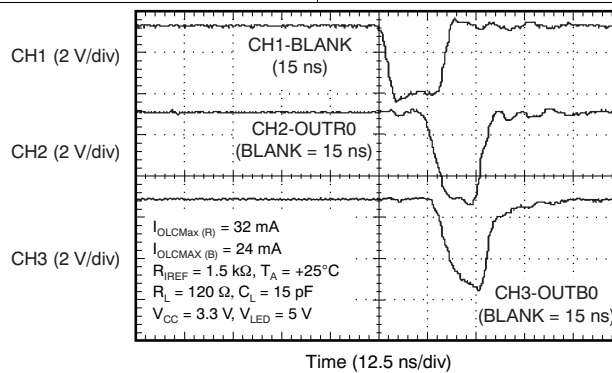
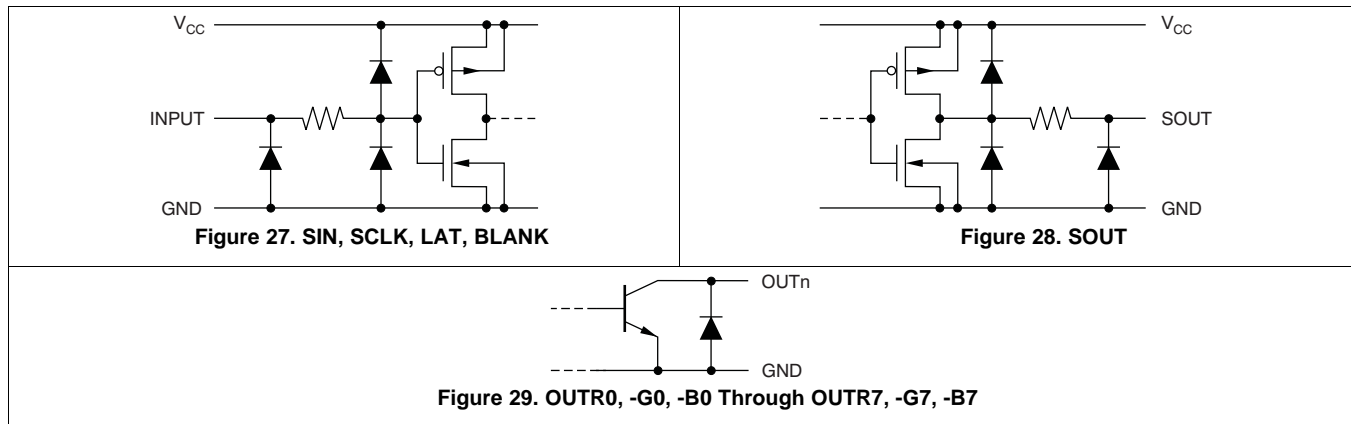


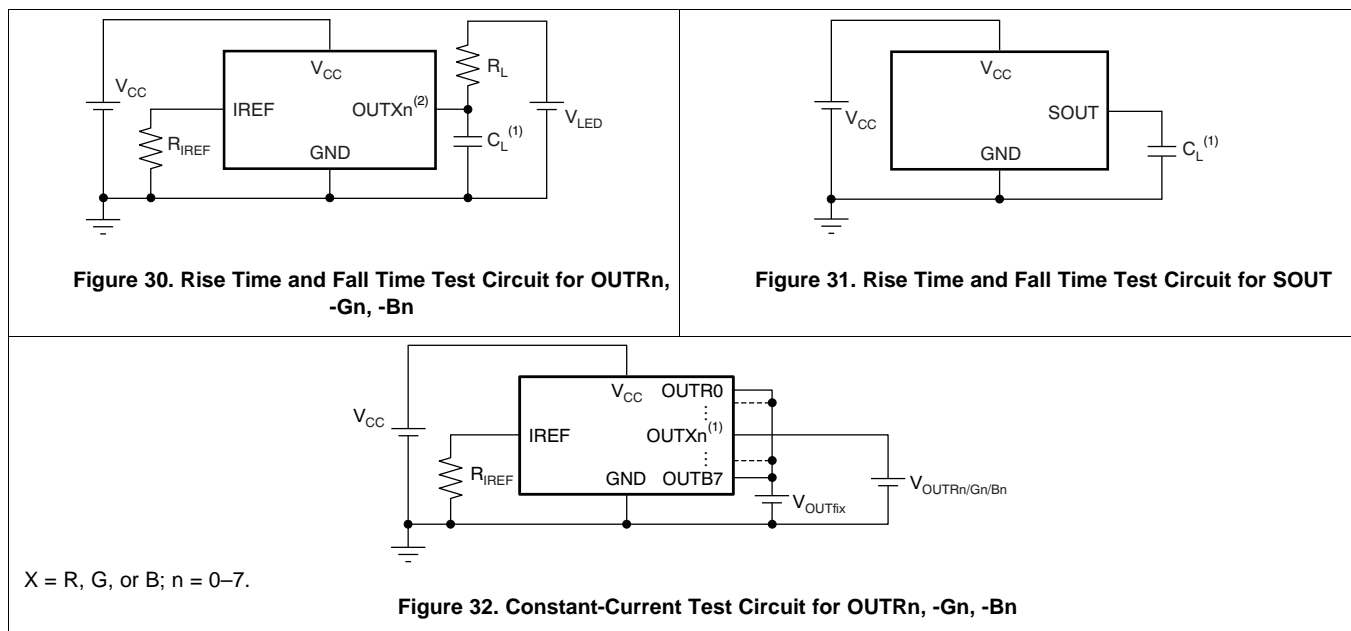
Figure 26. Constant-Current Output-Voltage Waveform

7 Parameter Measurement Information

7.1 Pin Equivalent Input and Output Schematic Diagrams



7.2 Test Circuits

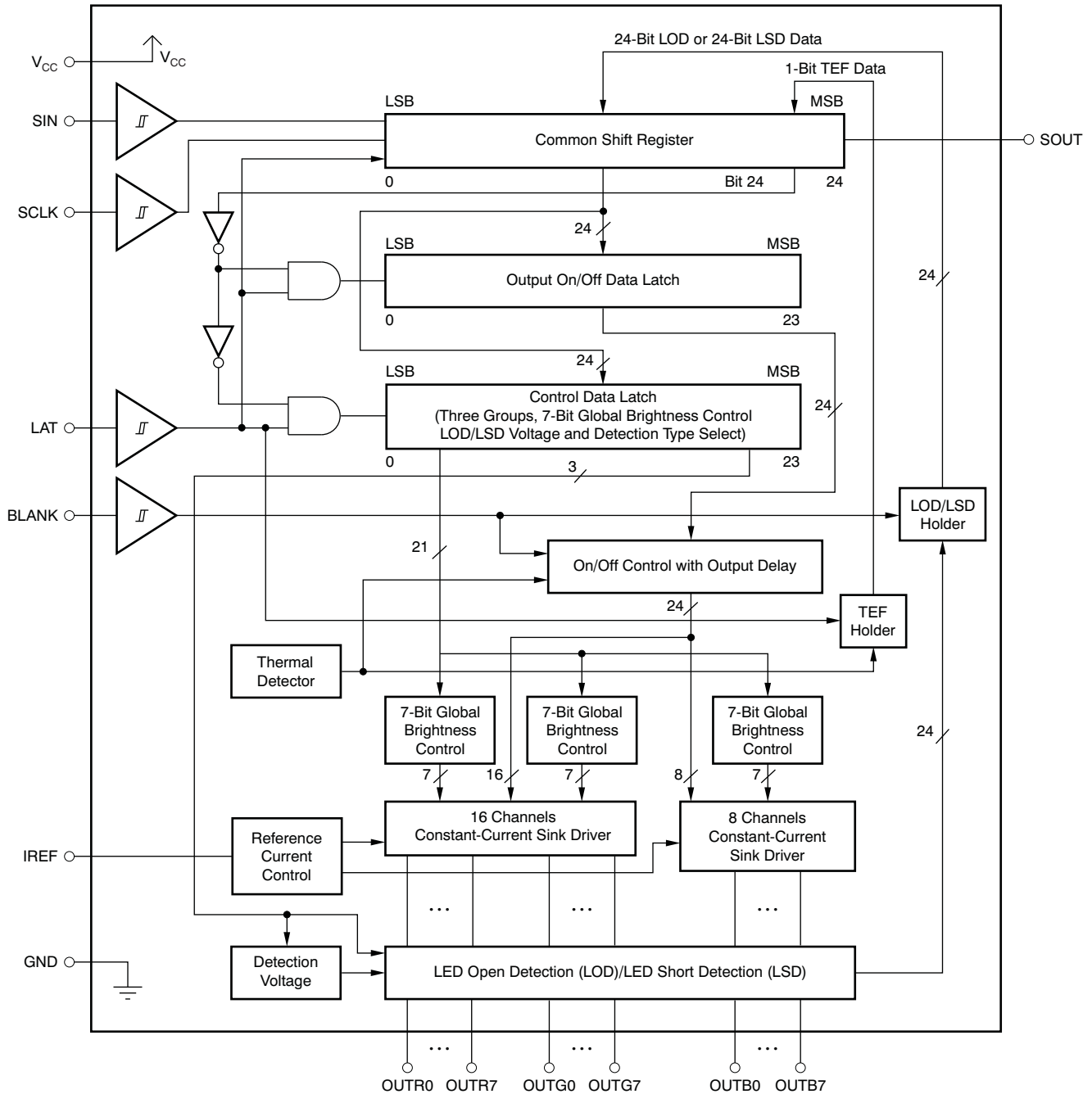


8 Detailed Description

8.1 Overview

The TLC5952 device is a 24-channel, constant-current sink driver. Each channel can be turned on or off with internal register data. The output channels are grouped into three groups of eight channels each. Each channel group has a 128-step global brightness control (BC) function. Both on-off data and BC are writable via a serial interface. The maximum current value of all 24 channels is set by a single external resistor.

8.2 Functional Block Diagram



8.3 Feature Description

8.3.1 Maximum Constant-Sink-Current Value

The maximum output current per channel, I_{OLCMax} , is programmed by a single resistor, R_{IREF} , which is placed between the IREF and GND pins. The voltage on IREF is set by an internal band-gap V_{IREF} , with a typical value of 1.20 V. The maximum channel current is equivalent to the current flowing through R_{IREF} multiplied by a factor of 40 for OUTRn, -Gn and 30 for OUTBn. The maximum output current per channel can be calculated by Equation 1.

$$R_{IREF} (k\Omega) = \frac{V_{IREF} (V)}{I_{OLCMax} (mA)} \times 40 \text{ (for OUTRn/Gn)}$$

$$= \frac{V_{IREF} (V)}{I_{OLCMax} (mA)} \times 30 \text{ (for OUTBn)}$$

where:

- V_{IREF} = the internal reference voltage on IREF (1.20 V, typical)
- I_{OLCMax} = 2 mA to 35 mA at OUTRn, -Gn and 1.5 mA to 26.2 mA at OUTBn (1)

I_{OLCMax} is the largest current for each output. Each output sinks the I_{OLCMax} current when it is turned on and the global brightness control data are set to the maximum value of 7Fh (127d). Each output sink current can be reduced by lowering the output global brightness control (BC) value.

R_{IREF} must be between 1.37 k Ω and 24 k Ω to hold I_{OLCMax} between 35 mA (typ) and 2 mA (typ) for OUTRn, -Gn and between 26.2 mA (typ) and 1.5 mA (typ) for OUTBn. Otherwise, the output may be unstable. Output currents lower than 2 mA (or 1.5 mA for OUTBn) can be achieved by setting I_{OLCMax} to 2 mA or higher and then using global brightness control to lower the output current.

Table 1 shows the characteristics of the constant-current sink versus the external resistor, R_{IREF} .

Table 1. Maximum Constant-Current Output Versus External Resistor Value

I_{OLCMax} (mA)		R_{IREF} (k Ω)
OUTRn, OUTGn	OUTBn	
35	26.28	1.37
30	22.5	1.6
25	18.75	1.92
20	15	2.4
15	11.25	3.2
10	7.5	4.8
5	3.75	9.6
2	1.5	24

8.3.2 Global Brightness Control (BC) Function: Sink-Current Control

The TLC5952 is able to adjust the output current of each of the three color groups OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7. This function is called *global brightness control* (BC). The BC function allows users to adjust the global brightness of LEDs connected to the three output groups (OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7). All color group output currents can be adjusted in 128 steps from 0% to 100% of the maximum output current, I_{OLCMax} . The brightness control data are entered into the TLC5952 via the serial interface. When the BC data change, the output current also changes immediately. When the device is powered on, the data in the common shift register and the control data latch are not set to any default values. Therefore, BC data must be written to the control data latch before turning on the constant-current output.

Equation 2 determines the output sink current for each color group. Table 2 summarizes the BC data versus current ratio and set current value.

$$I_{OUT} \text{ (mA)} = I_{OLCMax} \text{ (mA)} \times \left[\frac{BCR/G/B}{127d} \right]$$

where:

- I_{OLCMax} = the maximum channel current for each channel determined by R_{IREF}
- BCR, -G, -B = the global brightness control value in the control data latch for each output color group (2)

Table 2. BC Data vs Current Ratio and Set-Current Value

BC DATA (Binary)	BC DATA (Decimal)	BC DATA (Hex)	RATIO OF OUTPUT CURRENT TO I_{OLCMax} (mA, Typical)	I_{OUT} , mA ($I_{OLCMax} = 35$ mA, Typical)	I_{OUT} , mA ($I_{OLCMax} = 2$ mA, Typical)
000 0000	0	00	0	0	0
000 0001	1	01	0.8	0.28	0.02
000 0010	2	02	1.6	0.55	0.03
...
111 1101	125	7D	98.4	34.45	1.97
111 1110	126	7E	99.2	34.72	1.98
111 1111	127	7F	100	35	2

8.3.3 Constant-Current Output On-Off Control

When BLANK is low, each output is controlled by the data in the output on-off data latch. When data corresponding to an output are equal to 1, the output turns on; when the data corresponding to an output are equal to 0, the output turns off. When BLANK is high, all outputs are forced off.

When the device is powered on, the data in the output on-off data latch are not set to any default values. Therefore, on-off data must be written to the output on-off data latch before turning on the constant-current output and pulling BLANK low.

If there are any OUTRn, -Gn, -Bn outputs not connected to an LED, including open for short-to-ground failures, the on-off data corresponding to the unconnected output should be set to 0 before the LED is turned on. Otherwise, the V_{CC} supply current (I_{CC}) increases while the LEDs are on. A truth table for the on-off control data is shown in Table 3.

Table 3. On-Off Control-Data Truth Table

ON-OFF CONTROL DATA	CONSTANT-CURRENT OUTPUT STATUS
0	Off
1	On

8.4 Device Functional Modes

8.4.1 LOD, LSD, and TEF Operation

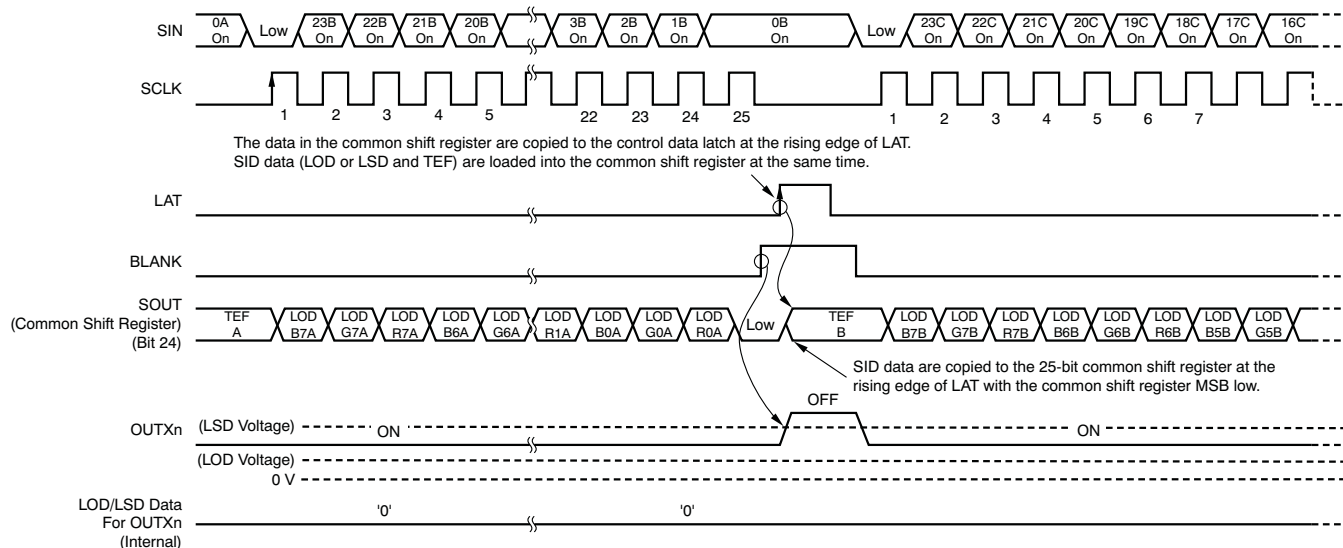


Figure 33. LOD, LSD, and TEF Operation (No LED Error)

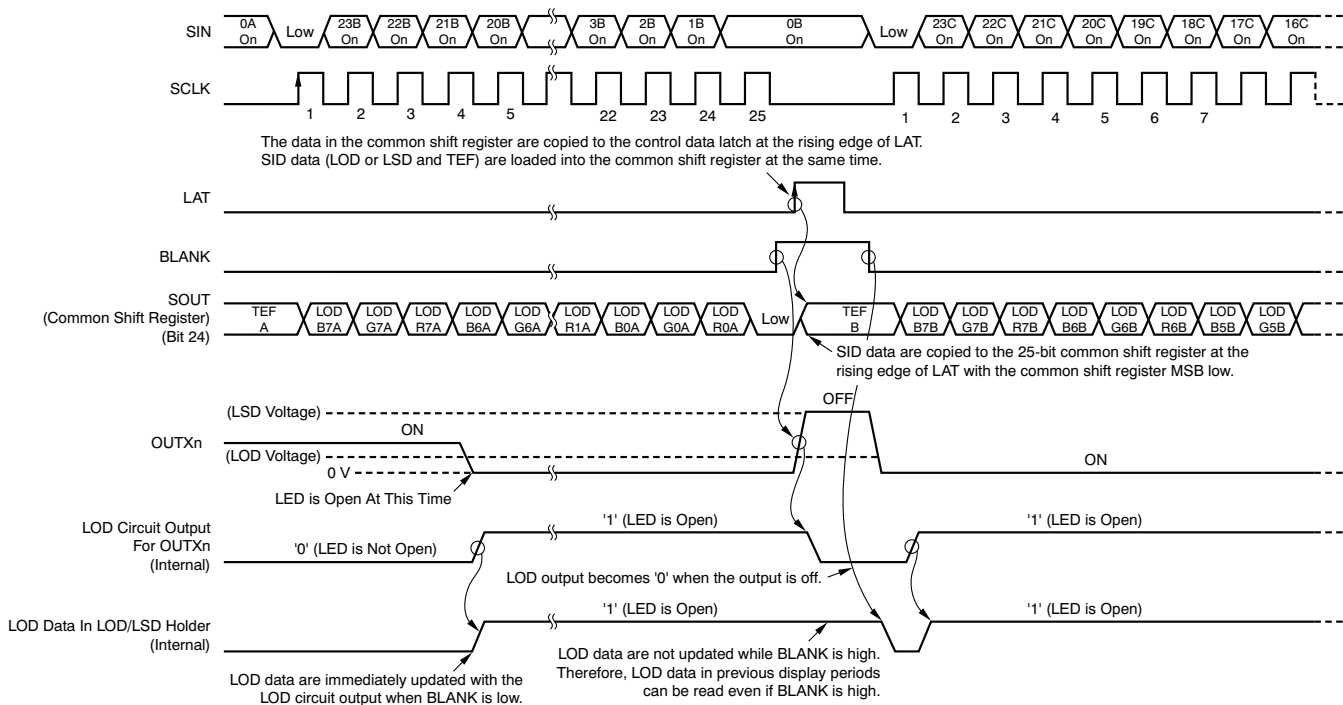


Figure 34. LOD, LSD, and TEF Operation (LED-Open Error)

Device Functional Modes (continued)

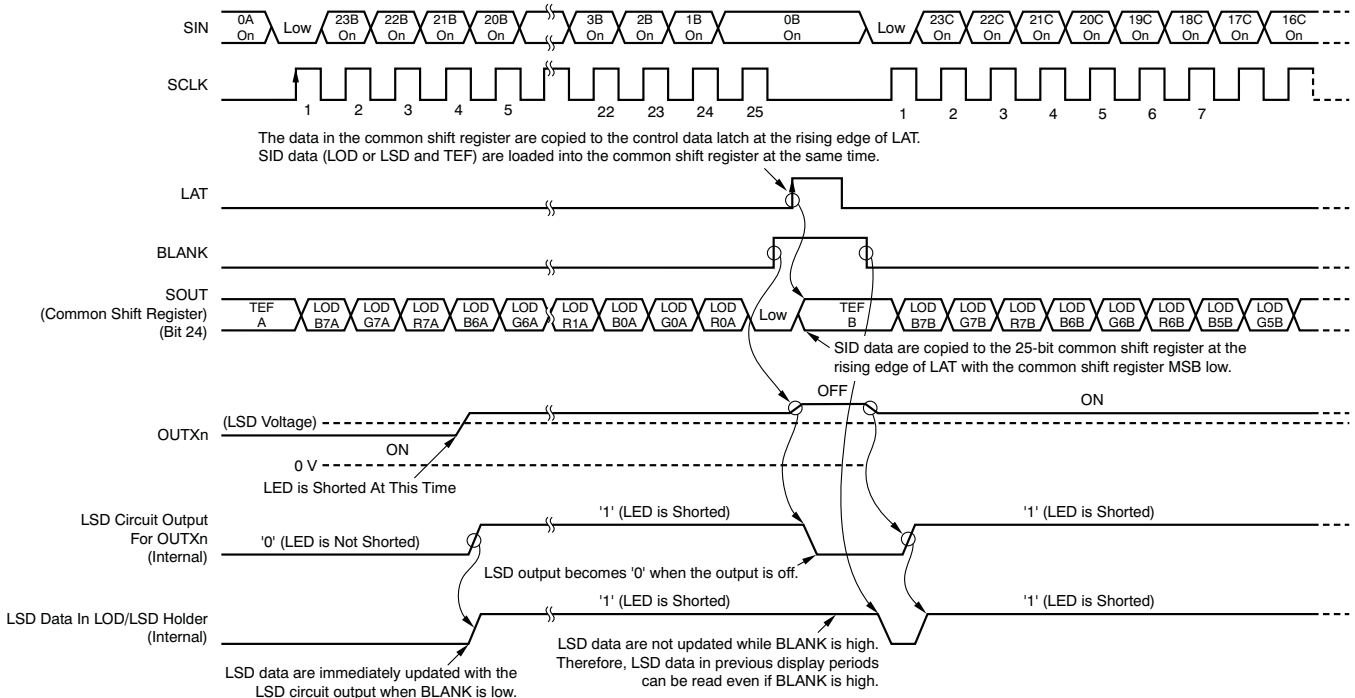


Figure 35. LOD, LSD, and TEF Operation (LED-Short Error)

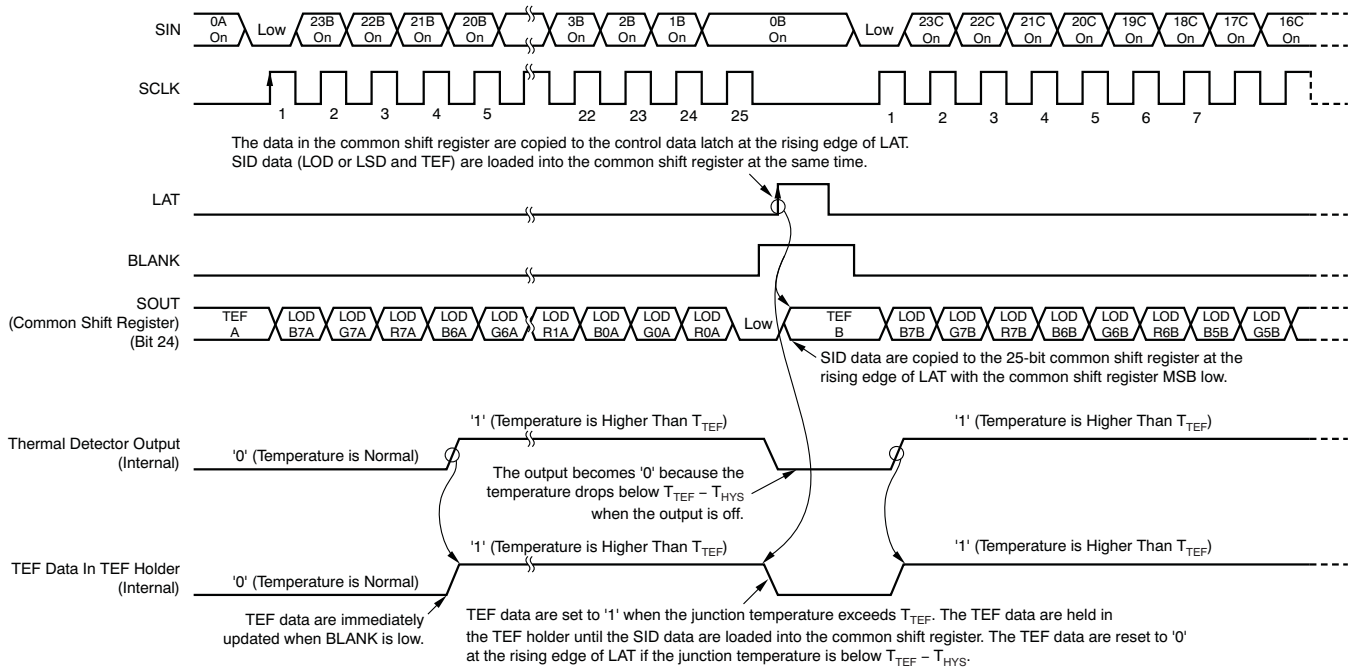


Figure 36. LOD, LSD, and TEF Operation (Thermal Error)

Device Functional Modes (continued)

8.4.2 Register and Data Latch Configuration

The TLC5952 device has two writable data latches: the output on-off data latch and the control data latch. Both data latches are 24 bits in length. If the common shift register MSB is 0, the least significant 24 bits of data from the 25-bit common shift register are latched into the output on-off data latch. If the MSB is 1, the data are latched into the control data latch. Figure 37 shows the common shift register and the control data latch configuration.

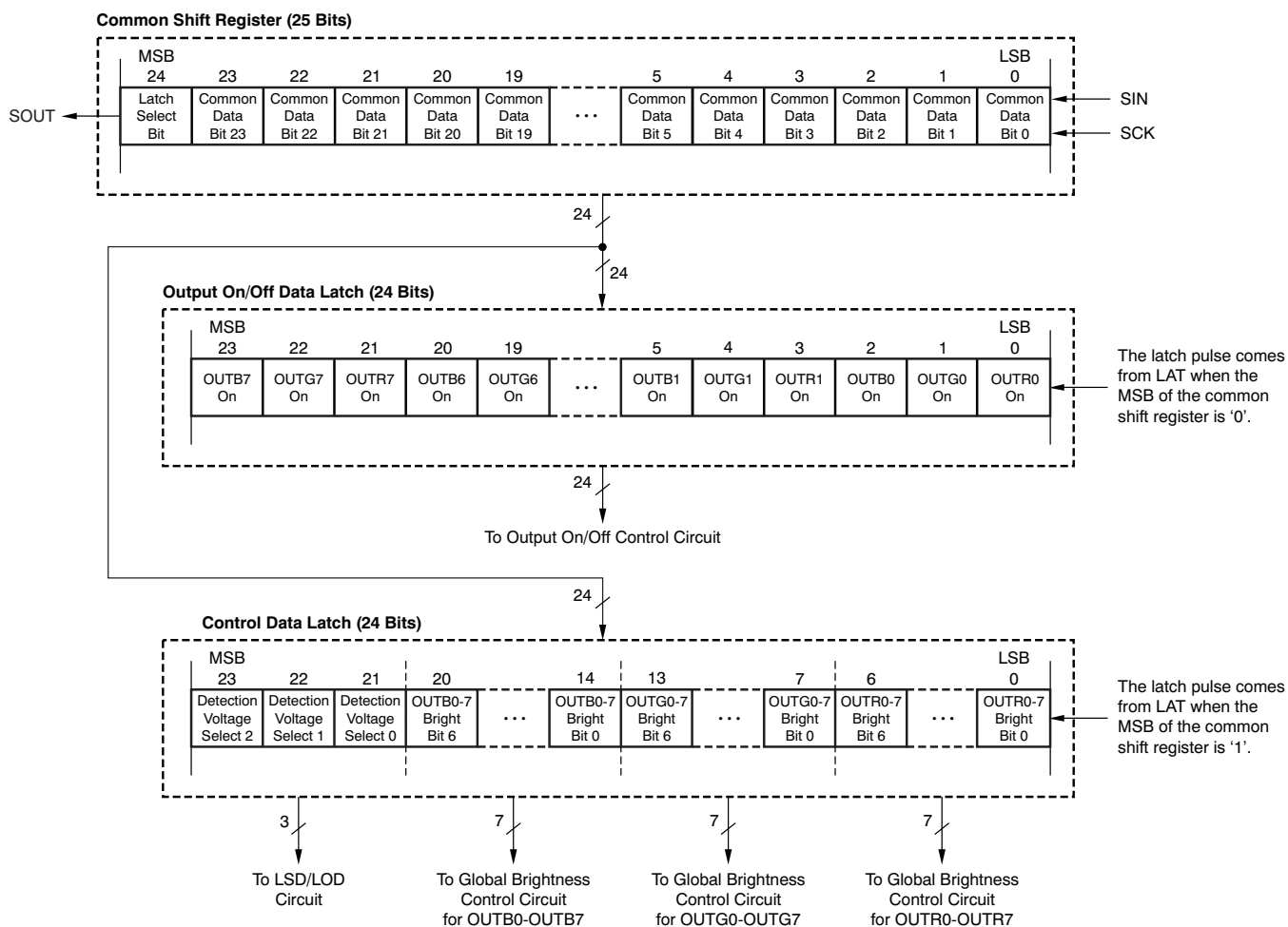


Figure 37. Grayscale Shift Register and Data-Latch Configuration

8.4.2.1 Output On-Off Data Latch

The output on-off data latch is 24 bits long. This latch is used to turn each output current sink (OUTRn, -Gn, -Bn) on or off. When the MSB of the common shift register is set to 0, the lower 24 bits are written to the output on-off data latch on the rising edge of LAT. If the output on-off data latch bit corresponding to an output is 0, the output is turned off; if the bit is a 1, the output is turned on.

When the device is powered on, the data in the output on-off data latch are not set to any default value. Therefore, the on-off control data should be written to the data latch before the constant-current outputs are turned on.

Device Functional Modes (continued)

8.4.2.2 Control-Data Latch

The control data latch is 24 bits long and is used to adjust the LED current for each color group (OUTR0-OUTR7, OUTG0-OUTG7, and OUTB0-OUTB7). The LED current for each group can be adjusted between 0% and 100% of $I_{OLC_{MAX}}$ in 128 steps (7-bit resolution). This data latch is also used to select the error detection type, LED open detection (LOD) or LED short detection (LSD), and the threshold voltage. When the MSB of the common shift register is set to 1, the lower 24 bits are written to the control data latch on the rising edge of LAT. Table 4 shows the control data latch bit assignment.

When the device is powered on, the data in the control data latch are not set to a default value. Therefore, the control data latch data should be written to the latch before the constant-current outputs are turned on.

Table 4. Data Bit Assignment

BITS	DESCRIPTION
6–0	Global brightness control data for RED group (OUTR0-OUTR7, data = 00h to 7Fh)
13–7	Global brightness control data for GREEN group (OUTG0-OUTG7, data = 00h to 7Fh)
20–14	Global brightness control data for BLUE group (OUTB0-OUTB7, data = 00h to 7Fh)
23–21	Detection voltage and type select (data = 0h to 7h) 0 = LED open detection with 0.3 V (typ) threshold 1 = LED open detection with 0.6 V (typ) threshold 2 = LED open detection with 0.9 V (typ) threshold 3 = LED open detection with 1.2 V (typ) threshold 4 = LED short detection with $V_{CC} \times 60\%$ (typ) threshold 5 = LED short detection with $V_{CC} \times 70\%$ (typ) threshold 6 = LED short detection with $V_{CC} \times 80\%$ (typ) threshold 7 = LED short detection with $V_{CC} \times 90\%$ (typ) threshold

Figure 38 shows the operation to write data into the common shift register and control data latch.

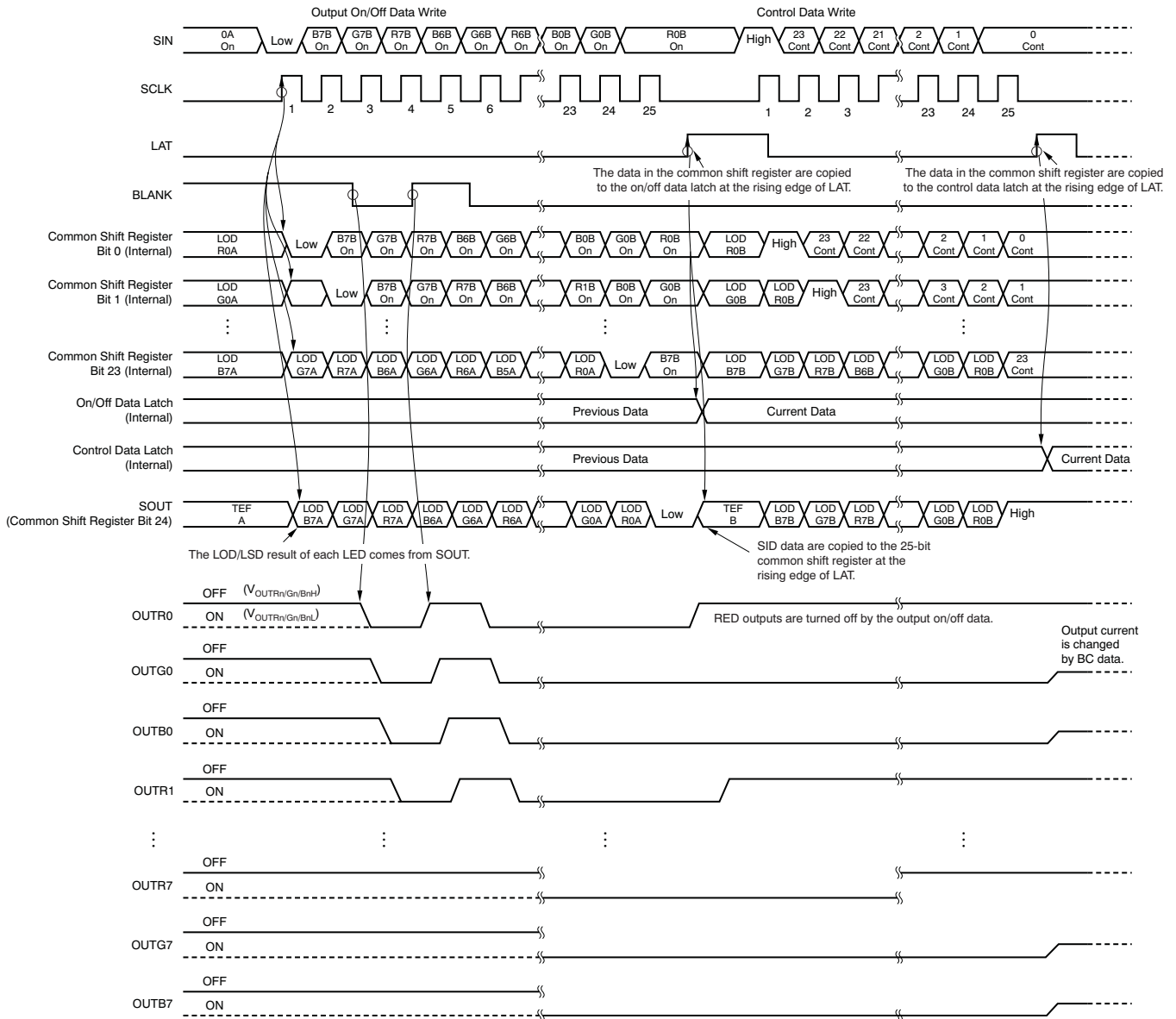


Figure 38. Data Write Operation

8.4.2.3 Status Information Data (SID)

The 25-bit word status information data (SID) contains the status of the LED open detection (LOD) or LED short detection (LSD), and thermal error flag (TEF). When the MSB of the common shift register is set to 0, the SID overwrites the common shift register data at the rising edge of LAT after the data in the common shift register are copied to the output on-off data latch. If the common shift register MSB is 1, the SID data are not copied to the common shift register.

After being copied into the common shift register, new SID data are not available until new data are written into the common shift register. If new data are not written, the LAT signal is ignored. To recheck SID data without changing the constant-current output on-off data, reprogram the common shift register with the same data that are currently programmed into the output on-off data latch. When LAT goes high, the output on-off data do not change, but new SID data are loaded into the common shift register. LOD, LSD, and TEF are shifted out of SOUT with each rising edge of SCLK.

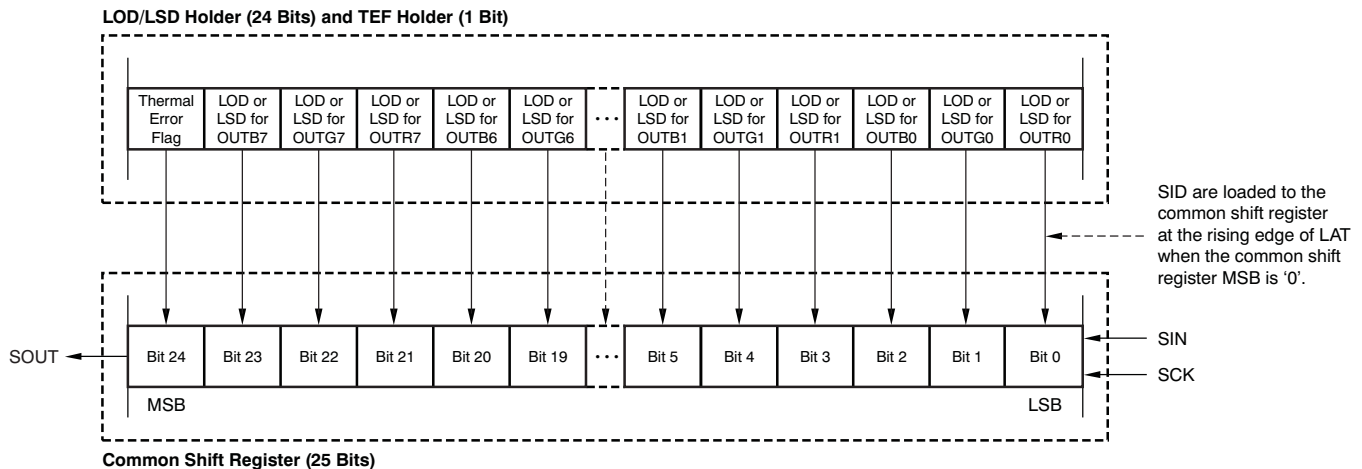


Figure 39. SID Load Assignment

8.4.2.4 LED-Open Detection (LOD), LED-Short Detection (LSD), And Thermal Error Flag (TEF)

LOD detects a fault caused by an LED open circuit or a short from $OUTR_n$, $-G_n$, $-B_n$ to ground by comparing the $OUTR_n$, $-G_n$, $-B_n$ voltage to the LOD detection threshold voltage level set in the control data latch (Table 4). If the $OUTR_n$, $-G_n$, $-B_n$ voltage is lower than the programmed voltage, that output LOD bit is set to 1 to indicate an open LED. Otherwise, the LOD bit is set to 0. LOD data are only valid for outputs programmed to be on. LOD data for outputs programmed to be off are always 0.

LSD data detects a fault caused by a shorted LED by comparing the $OUTR_n$, $-G_n$, $-B_n$ voltage to the LSD detection threshold voltage level set in the control data latch (Table 4). If the $OUTR_n$, $-G_n$, $-B_n$ voltage is higher than the programmed voltage, that output LOD bit is set to 1 to indicate a shorted LED. Otherwise, the LSD bit is set to 0. LSD data are only valid for outputs programmed to be on. LSD data for outputs programmed to be off are always 0.

LOD and LSD data are not valid until $1\ \mu\text{s}$ after the falling edge of BLANK. Therefore, BLANK must be low for at least $1\ \mu\text{s}$ before going high. At the rising edge of BLANK, the LOD and LSD detection data are latched in the LOD-LSD holder. Changes in the LOD or LSD data while BLANK is low are directly connected to the output of the LOD-LSD holder, but are only valid $1\ \mu\text{s}$ after the change. The rising edge of LAT transfers the output data of the LOD-LSD holder to the common shift register.

As shown in Table 5, LOD and LSD data cannot be checked simultaneously. LOD and LSD data are not valid when TEF is active because all outputs are forced off.

The TEF bit indicates that the device junction temperature exceeds the temperature threshold ($T_{TEF} = 165^\circ\text{C}$, typ). The TEF bit also indicates that the device has turned off all drivers to avoid overheating. The device automatically turns the drivers back on when the device temperature decreases to less than $T_{TEF} - T_{HYS}$. The TEF data are held in the TEF holder latch until the TEF data are loaded into the common shift register by the rising edge of LAT. If the device temperature falls below $T_{TEF} - T_{HYS}$ when LAT goes high, the TEF data in the TEF holder become 0. If the device temperature is not below $T_{TEF} - T_{HYS}$ when LAT goes high, then the TEF data remain 1. Table 5 shows a truth table for LOD, LSD, and TEF. Figure 33 to Figure 36 show different examples of LOD, LSD, and TEF operation.

Table 5. LOD, LSD, and TEF Truth Table

SID DATA	CONDITION		
	LED OPEN DETECTION (LOD, Voltage Select Data = 0h to 3h)	LED SHORT DETECTION (LSD, Voltage Select Data = 4h to 7h)	THERMAL ERROR FLAG (TEF)
0	LED is not open or the output is off ($V_{OUTRn/Gn/Bn}$ is greater than the voltage selected by the detection voltage select bit in the control data latch)	LED is not shorted or the output is off ($V_{OUTRn/Gn/Bn}$ is less than or equal to the voltage selected by the detection voltage select bit in the control data latch)	Junction temperature is lower than the detect temperature (T_{TEF}) before TEF is undetected or the detect temperature ($T_{TEF} - T_{HYS}$) after TEF is detected
1	LED is open or shorted to GND ($V_{OUTRn/Gn/Bn}$ is less than or equal to the voltage selected by the detection voltage select bit in the control data latch)	LED terminal is short or OUTn is short to higher voltage (V_{OUTn} is greater than The selected voltage by detection voltage select bit in the control data latch)	Junction temperature is higher than the detect temperature (T_{TEF})

8.4.2.5 Thermal Shutdown (TSD)

The thermal shutdown (TSD) function turns off all constant-current outputs when the device junction temperature (T_J) exceeds the temperature threshold ($T_{TEF} = 165^\circ\text{C}$, typ). The outputs remain disabled as long as the overtemperature condition exists. The outputs are turned on again after the device junction temperature drops below ($T_{TEF} - T_{HYS}$).

8.4.2.6 Noise Reduction

Large surge currents may flow through the device and the board on which the device is mounted if all 24 LED channels turn on simultaneously when BLANK goes low. These large current surges could induce detrimental noise and electromagnetic interference (EMI) into other circuits. The TLC5952 turns the LED channels on in a series delay to provide a circuit soft-start feature.

A small delay circuit is implemented between each output. When all bits of the on-off data latch are set to 1, each constant-current output turns on in order (OUTR0, OUTG0, OUTB0, OUTR1, OUTG1, OUTB1, OUTR2–OUTB6, OUTR7, OUTG7, and OUTB7) with a small delay between each output after BLANK goes low or LAT goes high; see [Figure 38](#). Both turnon and turnoff are delayed.

9 Power Supply Recommendations

Connect at least one 10-nF ceramic capacitor as close as possible between the V_{CC} pin and ground. Additional capacitors are needed on the LED power supply to reduce ripple on the LED power supply to a minimum.

10 Device and Documentation Support

10.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

10.2 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

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Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

10.3 Trademarks

PowerPAD, E2E are trademarks of Texas Instruments.
All other trademarks are the property of their respective owners.

10.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

10.5 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TLC5952DAP	ACTIVE	HTSSOP	DAP	32	46	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 85	TLC5952	Samples
TLC5952DAPR	ACTIVE	HTSSOP	DAP	32	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 85	TLC5952	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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TAPE AND REEL INFORMATION

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TLC5952DAPR	HTSSOP	DAP	32	2000	330.0	24.4	8.6	11.5	1.6	12.0	24.0	Q1

TAPE AND REEL BOX DIMENSIONS

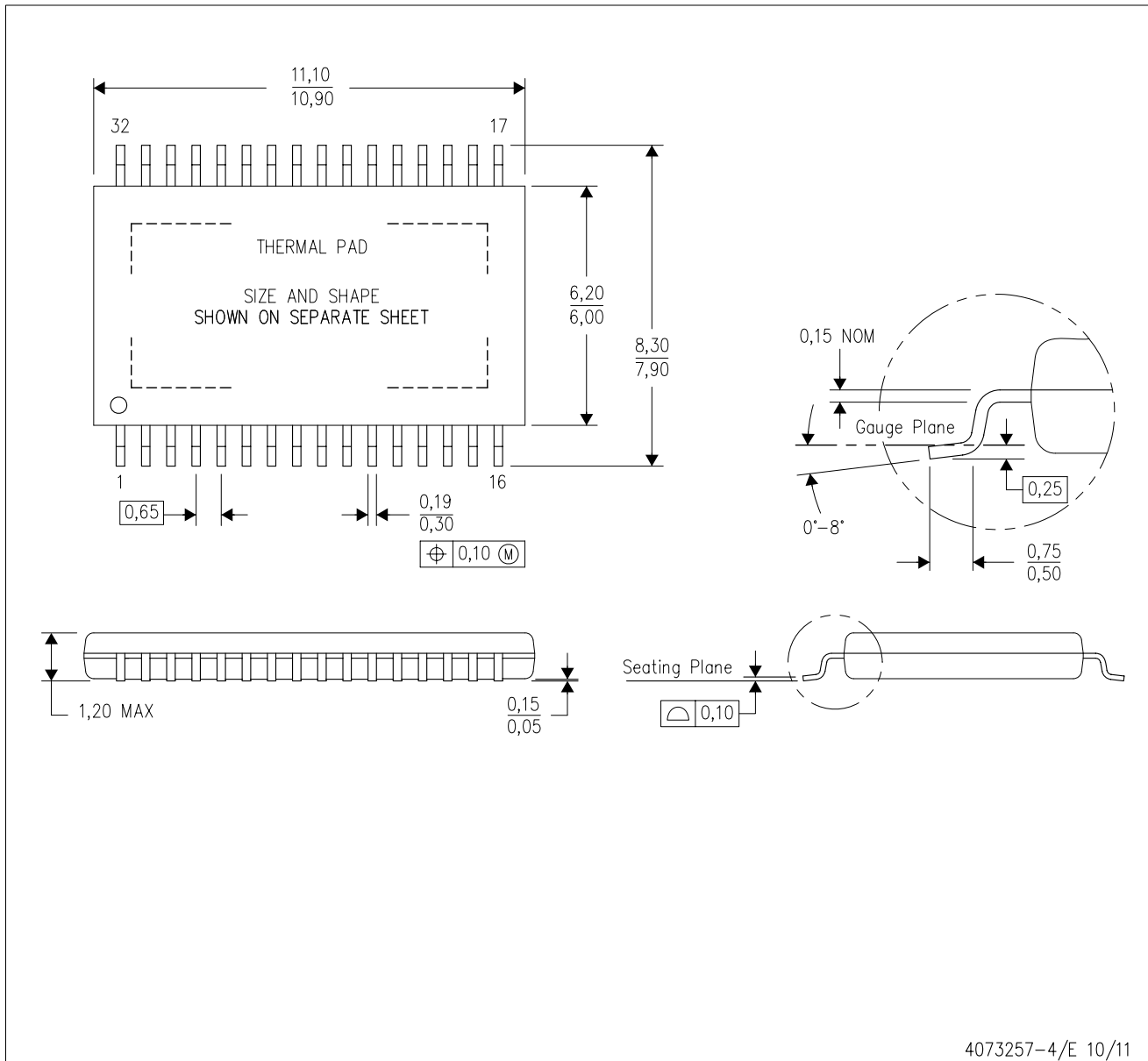



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TLC5952DAPR	HTSSOP	DAP	32	2000	367.0	367.0	45.0

MECHANICAL DATA

DAP (R-PDSO-G32) PowerPAD™ PLASTIC SMALL-OUTLINE PACKAGE



- NOTES:
- All linear dimensions are in millimeters.
 - This drawing is subject to change without notice.
 - Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
 - This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com <<http://www.ti.com>>.
-  Falls within JEDEC MO-153 Variation DCT.

PowerPAD is a trademark of Texas Instruments.

THERMAL PAD MECHANICAL DATA

DAP (R-PDSO-G32)

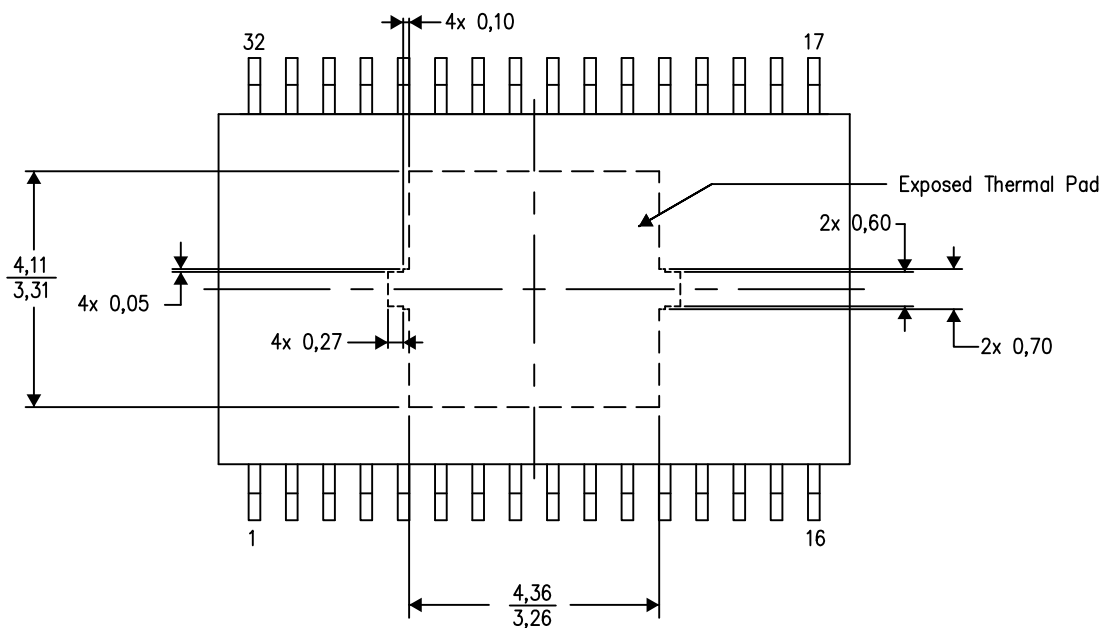
PowerPAD™ PLASTIC SMALL OUTLINE

THERMAL INFORMATION

This PowerPAD™ package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



Top View
Exposed Thermal Pad Dimensions

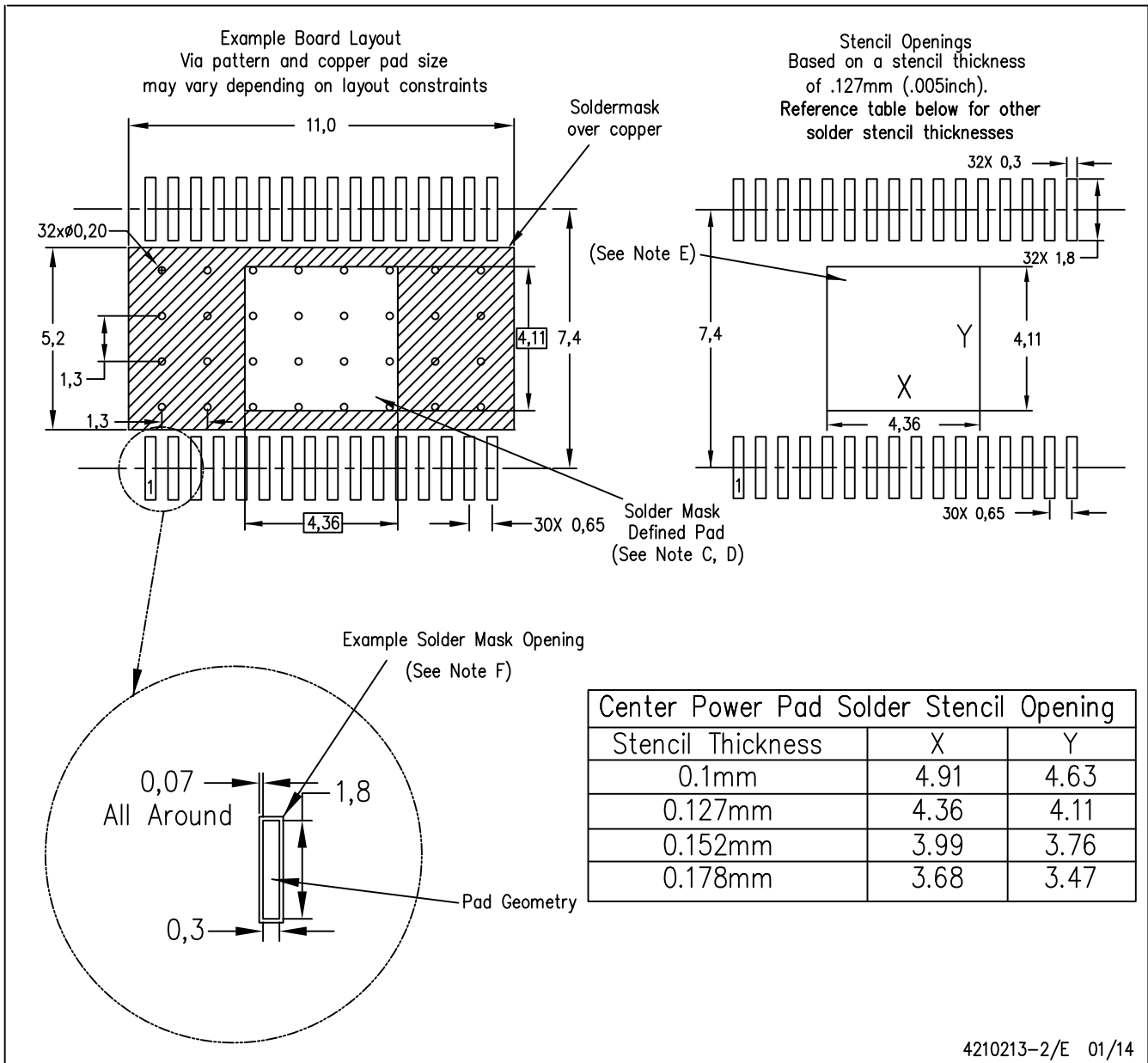
4206319-3/M 09/13

NOTE: All linear dimensions are in millimeters

PowerPAD is a trademark of Texas Instruments.

LAND PATTERN DATA

DAP (R-PDSO-G32) PowerPAD™ PLASTIC SMALL OUTLINE PACKAGE



- NOTES:
- All linear dimensions are in millimeters.
 - This drawing is subject to change without notice.
 - Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
 - This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <<http://www.ti.com>>. Publication IPC-7351 is recommended for alternate designs.
 - Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 - Contact the board fabrication site for recommended soldermask tolerances.

PowerPAD is a trademark of Texas Instruments

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